

87

654321

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20

RELEASED FOR PUBLICATION

ATLANTIC VERSION
TERMINATOR
INTERFACE ADAPTER

PART
NUMBER

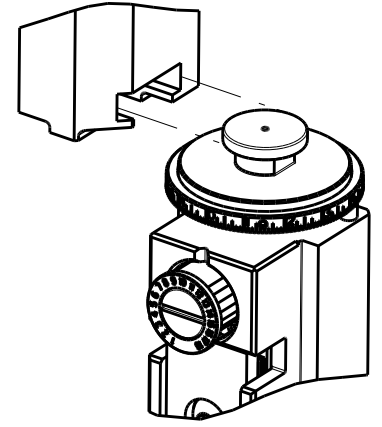
REVISION

DESCRIPTION

FEED TYPE

CONVERT TO

PART NUMBERS REQUIRED



2151951-2

A

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

SERVO LATCH PLATE
SMART APPLICATOR

2119951-1
2161326-1

-
-

8-2151951-5
8-2151951-4

1901094-3
-

2-1752354-2
-

2168400-6 (QUANTITY 2)
-

2151951-5

A

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

2151951-6

A

NON-CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

2151951-7

A

FINE CRIMP HEIGHT ADJUST

NONE

7-2151951-7

A

CRIMP TOOLING KIT

-

APPLICATOR DATA

CRIMP SIZE TYPE

WIRE 4.00 mm [1.57] F

INSUL 6.20 mm [1.24] OV

APPLICATOR INSTRUCTIONS 408-10389

TERMINAL DATA: TE TERMINAL TE CRIMP SPECIFICATION

TERMINAL NAME: 8mm NGI+ FEMALE TERMINAL W/SEAL

WIRE STRIP LENGTH INSULATION DIAMETER RANGE

6.20-6.58 mm [1.244-.259 IN] Ø3.34-4.69 mm [1.131-.185 IN]

TERMINAL APPLICATION SPECIFICATION

114-15106

TERMINALS APPLIED

TE TERMINAL TE TERMINAL TE SEAL TE SEAL

1544965-1 1544965-2 1544316-1 1544664-1

1544316-2 1544664-2

1544970-1 1544970-2

WIRE SIZE

CRIMP HEIGHT mm [INCH]

CRIMP HEIGHT REFERENCE SETTING

7.00mm2 2.80+/-0.05 [1.110+/-0.002] 6.2

6.00mm2 2.80+/-0.05 [1.110+/-0.002] 6.3

5.00mm2 2.45+/-0.05 [1.096+/-0.002] 10.0

RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151951-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151951-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151951-6

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62, 180 & 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37, 180 & 242.

GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 3.00.

THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.REFER TO APPLICATION SPECIFICATION FOR PROPER WIRE SIZE & SEAL.

APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION.
APPLY #1-23419-5 LOC-TITE TO THREADS.

-	1	1	1	1	455888-3	SPACER, CRIMPER	268
-	2	2	2	2	1-2079383-0	SCR, BHSC, RoHS (M3 X 6)	267
-	1	1	1	1	1976053-2	LOCATER BLOCK,TERMINAL	266
-	2	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	265
-	1	1	1	1	1633782-4	FENCE	264
-	2	2	2	2	22283-1	SPRING, COMPRESSION	263
-	1	1	1	1	1-690438-0	FRONT STRIP GUIDE	262
-	1	1	1	1	240792-1	DRAG, TERMINAL	261
-	-	1	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	1	1	1	1803078-2	SPACER, PRECISION	259
-	1	-	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	2119641-1	FEED CAM, AIR FEED	248
-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4

(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE 2119599-1

LOC A

DIST 66

REVISIONS

DESCRIPTION

DATE

OWN

APVD

1 DEVELOPMENT 28APR2013 CC UG

2 RELEASED 24FEB2014 YY UG

1 247

1 246

1 245

1 244

1 243

1 242

2 240

1 238

1 213

1 198

1 180

1 177

1 176

1 175

1 174

2 172

1 166

REF REF REF REF 994970-2 COUNTER, MAGNETIC 164

- - - - 1 240638-1 SPRING, FEED FINGER 163

- - - - 1 3-23627-7 PIN, RETAIN, GRVD, 3/16 X .854 137

- - - - 1 2119799-1 HOLDER,FEED FINGER, AF 136

- - REF REF - SEE NOTE 4 MEMORY CHIP, PROGRAMMED 135

- - 1 1 - 1633743-1 SERVO FEED LATCH ASM 133

- 1 1 1 1 1-18028-2 WASHER, FLAT, REG M4 119

- - REF REF - 2119944-1 FEED FINGER ASSEMBLY,SF 117

- 1 1 1 1 455888-4 SPACER, CRIMPER 82

- 2 2 2 2 2079383-4 SCR, BHSC, RoHS (M4 X 8) 79

- 1 1 1 1 1633470-2 EXTENSION PLATE 78

- 1 1 1 1 2119956-1 DOCUMENTATION PACKAGE 71

- 1 1 1 1 1-2119791-1 DEPRESSOR, WIRE 70

- 1 1 1 1 2119943-1 WASHER, SPACER 69

- 1 - - 1 2119740-1 TAG,IDENTIFICATION 67

- 2 2 2 2 2168078-1 SCREW, DRIVE, RH, RoHS, 2 x .188 66

- 1 - - 1 2119793-1 LIMITER, ADJUSTMENT BOLT 63

3 - 3 3 992763-5 SCR, SET, SOC, CONE POINT, M3 x 4.0 62

- 1 1 1 1 2079383-4 SCR, BHSC, RoHS (M4 X 8) 60

- - - - 1 5-18022-5 SCR, HEX HD CAP, M4 X 6.0 59

- 1 1 1 1 1-2168083-3 SCR, SKT HD CAP, RoHS, M3 X 16 57

- - - - 1 1338683-8 FEED PAWL 56

- 4 4 4 4 2168400-1 SHCS, LOW HEAD, RoHS, M4 X 12 54

- 1 1 1 1 1-5018030-0 NUT, HEX, REG, RoHS, M3.5 52

- 1 1 1 1 1901681-4 HOLDDOWN, TERMINAL 51

- - - - 1 18023-9 SCR, SKT HD CAP M4 X 6.0 49

- 1 1 1 1 1-2119656-7 APPLICATOR BASIC ASSEMBLY, SF 46

- 1 - 1 1 2161311-1 RAM, STEPPED, AMP STYLE, SIDE FEED 44

- 1 1 1 1 1-2079383-5 SCR, BHSC, RoHS (M8 X 40) 41

- 1 - 1 1 2119645-1 DISC, NUMBERED FA WIRE ADJUSTMENT 40

- 1 - 1 1 2119957-1 APPLICATOR SHIM PACK 39

- 1 1 1 1 2119644-3 RAM WASHER, PRECISION 38

- 1 1 1 1 2119085-1 FA HEAD, ATLANTIC STYLE 37

- 1 - 1 1 2119092-1 BOLT, ADJUSTMENT 35

- 1 1 1 1 1752356-6 SUPPORT, TERMINAL 34

- 2 2 2 2 2079383-5 SCR, BHSC, RoHS (M4 X 20) 33

- 1 1 1 1 2161328-1 HEX HEAD, FLANGED, M5 x 8mm LONG 32

- 1 1 1 1 1320908-2 SPACER, STRIP GUIDE 30

- 1 1 1 1 2119959-5 ASSEMBLY, STRIP GUIDE 29

- 1 1 1 1 455888-5 SPACER, CRIMPER 28

- 1 1 1 1 1320928-6 STRIP GUIDE 24

- 1 1 1 1 2168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 21

- 1 1 1 1 1-18028-2 WASHER, FLAT, REG M4 20

- 1 1 1 1 2119533-1 STRIPPER, SIDE FEED 19

- 1 1 1 1 4-22280-7 SPRING, COMPRESSION 12

- 1 1 1 1 1-356885-3 STOP, SHEAR 11

- 1 1 1 1 1-2119805-1 SHEAR HOLDER, FRONT 10

- 1 1 1 1 318059-9 FLOATING SHEAR, FRONT 9

1 1 1 1 1 4-1803054-0 ANVIL, COMBINATION 8

- - - - - - 7

- - - - - - 6

- 1 1 1 1 1803080-4 DEPRESSOR, SHEAR 5

- 1 1 1 1 5-238011-1 BLOCK, CRIMPER SPACER 4

1 1 1 1 1 4-2119785-8 CRIMPER, INSULATION OVERLAP PREMIUM 3

- 1 1 1 1 455888-7 SPACER, CRIMPER 2

1 1 1 1 1 3-1633860-0 CRIMPER, WIRE 1

-77 -7 -6 -5 -2 PART NO DESCRIPTION ITEM NO

THE FOLLOWING IS A SUMMARY OF THE INFORMATION CONTAINED IN THIS DRAWING. IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND IS NOT TO BE USED FOR CONSTRUCTION PURPOSES UNLESS OTHERWISE SPECIFIED. CHECK WITH THE DESIGNING ORGANIZATION FOR THE LATEST REVISION.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.13 4 PLC ±0.0001 ANGLES ±.5 FINISH

MATERIAL

OWN LC.CHEN 28APR2013

CHK U.GUO 28APR2013

APVD J.CRUZ 28APR2013

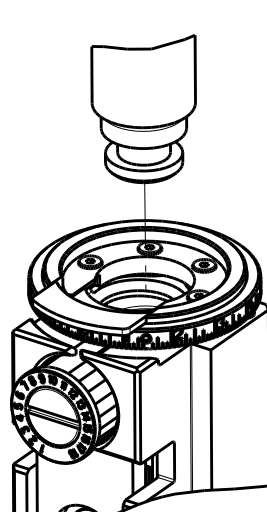
NAME Ocean Side Feed Applicator

SIZE CASE CODE DRAWING NO 00779 ©=2151951

RESTRICTED TO

Customer Accessible Production Drawing SCALE 1:2 SHEET 1 OF 4 REV A

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

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	PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART					
						CONVERT TO	PART NUMBERS REQUIRED				
						-	-	-	-	-	-
	2-2151951-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	-	8-2151951-5	1901094-3	2-1752354-2	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2151951-4	-	-
	2-2151951-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 		-	-	-	-	-	-
						PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1
2-2151951-7	A	FINE CRIMP HEIGHT ADJUST	NONE		-	-	-	-	-	-	
7-2151951-7	A	CRIMP TOOLING KIT	-		-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	4.00 mm [.157]	F
INSUL	6.20 mm [.244]	OV
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: 8mm NGI+ FEMALE TERMINAL W/SEAL			
WIRE STRIP LENGTH 6.20-6.58 mm [.244-.259 IN]		INSULATION DIAMETER RANGE Ø3.34-4.69 mm [.131-.185 IN]	
TERMINAL APPLICATION SPECIFICATION 		114-15106 - -	
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL
1544965-1	1544965-2	1544316-1	1544664-1
		1544316-2	1544664-2
		1544970-1	1544970-2

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
7.00mm2		2.80+/- 0.05 [.110+/- .002]		6.2
6.00mm2		2.80+/- 0.05 [.110+/- .002]		6.3
5.00mm2		2.45+/- 0.05 [.096+/- .002]		10.0

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING
WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	1	1	1	455888-3	SPACER, CRIMPER	268
-	2	2	2	1-2079383-0	SCR, BHSC, RoHS (M3 X 6)	267
-	1	1	1	1976053-2	LOCATER BLOCK, TERMINAL	266
-	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	265
-	1	1	1	1633782-4	FENCE	264
-	2	2	2	22283-1	SPRING, COMPRESSION	263
-	1	1	1	1-690438-0	FRONT STRIP GUIDE	262
-	1	1	1	240792-1	DRAG, TERMINAL	261
-	1	1	1	1803078-2	SPACER, PRECISION	259
-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	2079888-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-77	-27	-25	-22	PART NO	DESCRIPTION	ITEM NO

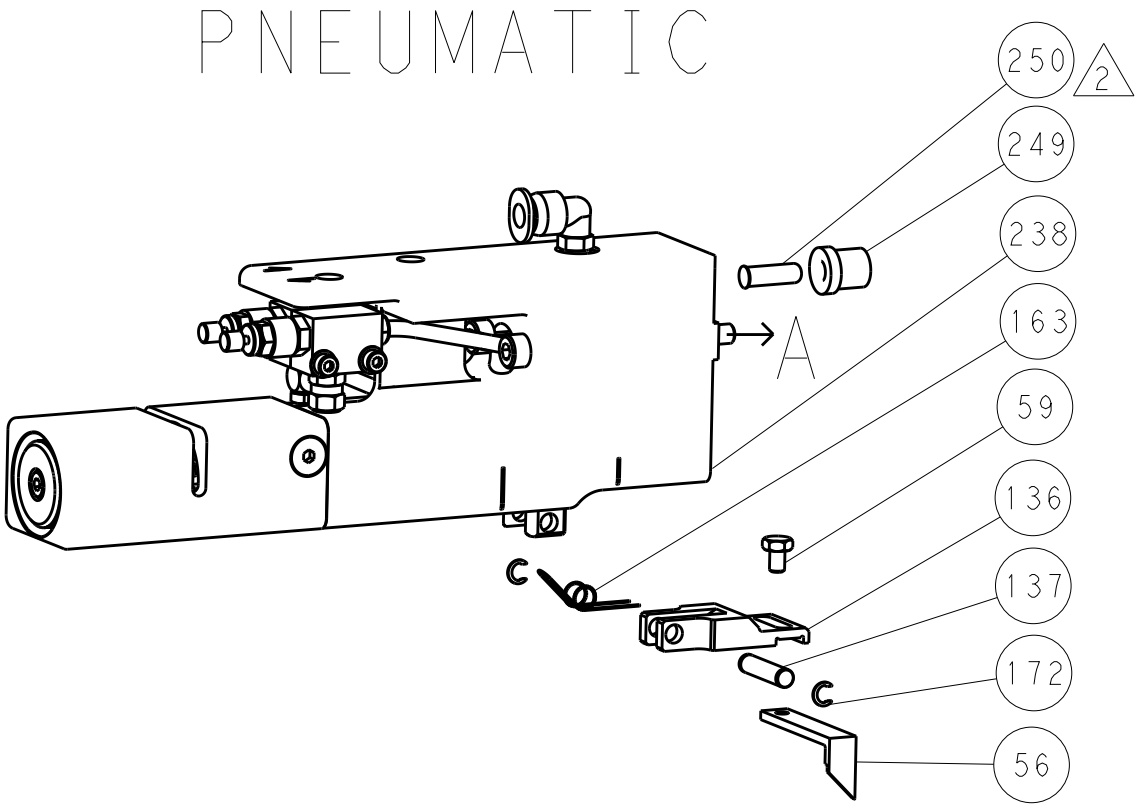
PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

				2						1
SET UP GAUGE		LOC	DIST	REVISIONS						
2119599-1		A	66	P	LTR	DESCRIPTION	DATE	OWN	APPR	
				-		SEE SHEET 1	-	-	-	
-	1	1	1	2119082-6	CAM, SNAIL, INSULATION ADJUSTMENT	244				
-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243				
-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242				
-	-	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240				
-	-	-	1	2063440-2	AIR FEED MODULE	238				
-	-	1	-	2119740-2	TAG, IDENTIFICATION	21				
-	-	1	-	1901094-3	SPACER, FEEDER	198				
-	1	1	1	2-1752354-8	STANDOFF, HOLD-DOWN	180				
-	1	1	1	6-993111-6	PIN, SLOTTED SPRING 3.0 X 14.0	177				
-	1	1	1	8-22280-7	SPRING, COMPRESSION	176				
-	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN	175				
-	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174				
-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172				
-	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166				
-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164				
-	-	-	1	240638-1	SPRING, FEED FINGER	163				
-	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152				
-	-	-	1	2119641-2	FEED CAM, AIR FEED	151				
-	1	1	1	2119798-2	DETENT PIN	145				
-	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144				
-	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143				
-	-	-	-	2119653-2	FEED CAM, POST FEED	142				
-	1	1	1	1-2119656-8	APPLICATOR BASIC ASSEMBLY, SF	141				
-	1	1	1	2161312-1	RAM, STEPPED, ASIAN STYLE, SIDE FEED	140				
-	1	1	1	2119092-2	BOLT, ADJUSTMENT	139				
-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137				
-	-	-	1	2119799-1	HOLDER, FEED FINGER, AF	136				
-	-	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135				
-	-	1	-	1633743-1	SERVO FEED LATCH ASM	133				
-	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119				
-	-	REF	-	2119944-1	FEED FINGER ASSEMBLY, SF	117				
-	1	1	1	455888-4	SPACER, CRIMPER	82				
-	2	2	2	2079383-4	SCR, BHSC, RoHS (M4 X 8)	79				
-	1	1	1	1633470-2	EXTENSION PLATE	78				
-	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71				
-	1	1	1	1-2119791-1	DEPRESSOR, WIRE	70				
-	1	1	1	2119943-1	WASHER, SPACER	69				
-	1	-	1	2119740-1	TAG, IDENTIFICATION	67				
-	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66				
-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63				
-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62				
-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59				
-	1	1	1	1-2168083-3	SCR, SKT HD CAP, RoHS, M3 X 16	57				
-	-	-	1	1338683-8	FEED PAWL	56				
-	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52				
-	1	1	1	1901681-4	HOLDDOWN, TERMINAL	51				
-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49				
-	1	1	1	1-2079383-5	SCR, BHSC, RoHS (M8 X 40)	41				
-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40				
-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39				
-	1	1	1	2119644-3	RAM WASHER, PRECISION	38				
-	1	1	1	1752356-6	SUPPORT, TERMINAL	34				
-	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33				
-	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32				
-	1	1	1	1320908-2	SPACER, STRIP GUIDE	30				
-	1	1	1	2119959-5	ASSEMBLY, STRIP GUIDE	29				
-	1	1	1	455888-5	SPACER, CRIMPER	28				
-	1	1	1	1320928-6	STRIP GUIDE	24				
-	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21				
-	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20				
-	1	1	1	2119533-1	STRIPPER, SIDE FEED	19				
-	1	1	1	4-22280-7	SPRING, COMPRESSION	12				
-	1	1	1	1-356885-3	STOP, SHEAR	11				
-	1	1	1	1-2119805-1	SHEAR HOLDER, FRONT	10				
-	1	1	1	318059-9	FLOATING SHEAR, FRONT	9				
1	1	1	1	4-1803054-0	ANVIL, COMBINATION	8				
-	-	-	-	-	-	7				
-	-	-	-	-	-	6				
-	1	1	1	1803080-4	DEPRESSOR, SHEAR	5				
-	1	1	1	5-238011-1	BLOCK, CRIMPER SPACER	4				
1	1	1	1	4-2119785-8	CRIMPER, INSULATION OVERLAP PREMIUM	3				
-	1	1	1	455888-7	SPACER, CRIMPER	2				
1	1	1	1	3-1633860-0	CRIMPER, WIRE	1				
-77	-27	-25	-22	PART NO	DESCRIPTION	ITEM NO				

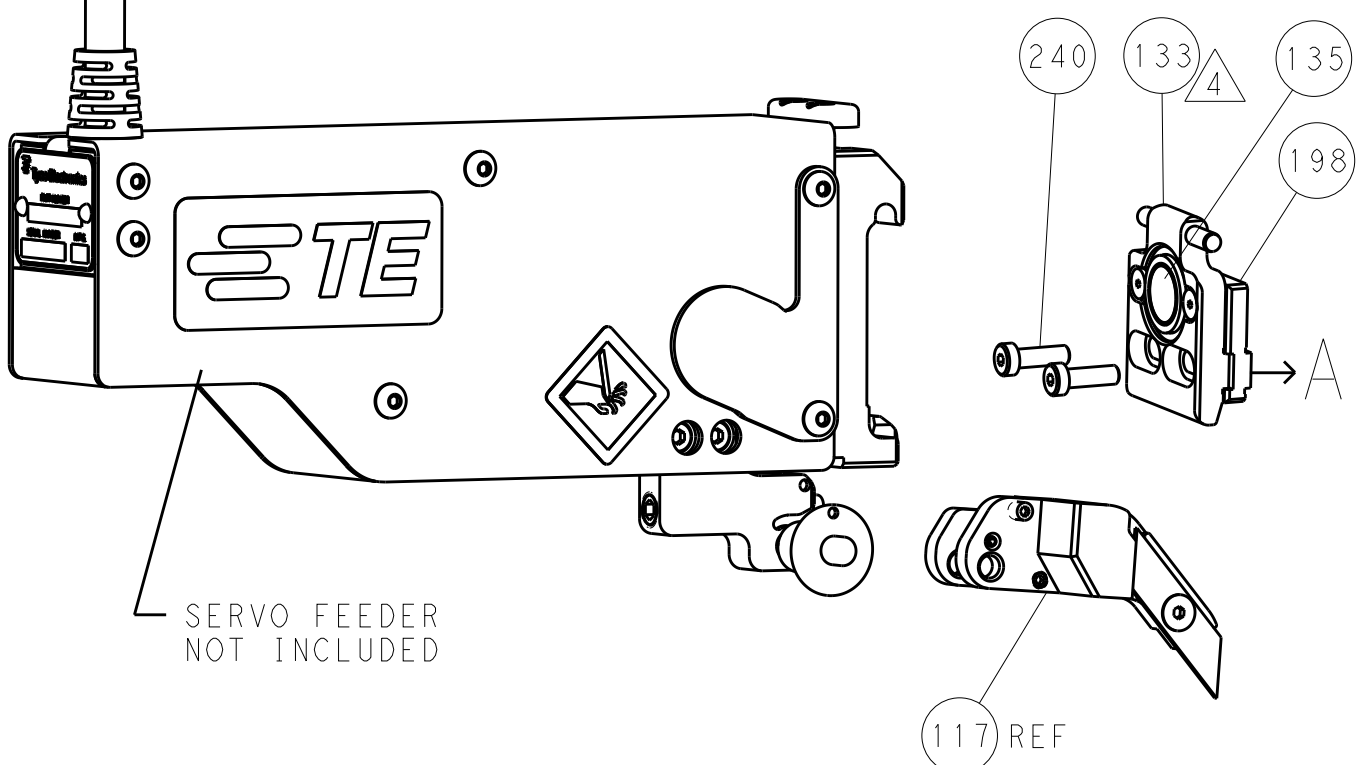
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						CHK L GUO		28APR2013			
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:				APP'D L CRUIZ		28APR2013		NAME	
mm						PRODUCT SPEC				Ocean Side Feed Applicator	
						APPLICATION SPEC				-	
MATERIAL		FINISH		WEIGHT	-	SIZE	A	CAGE CODE	00779	DRAWING NO	C=2151951
	-		-		-					RESTRICTED TO	-
Customer Accessible Production Drawing						SCALE		1:2		SHEET	3 of 4
										REV	A

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

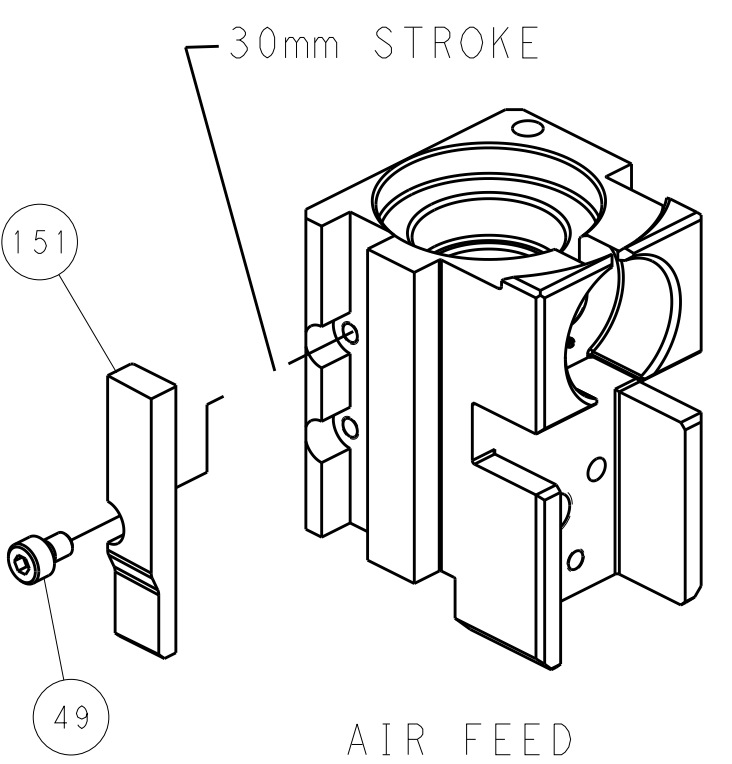
FEED TYPE
PNEUMATIC



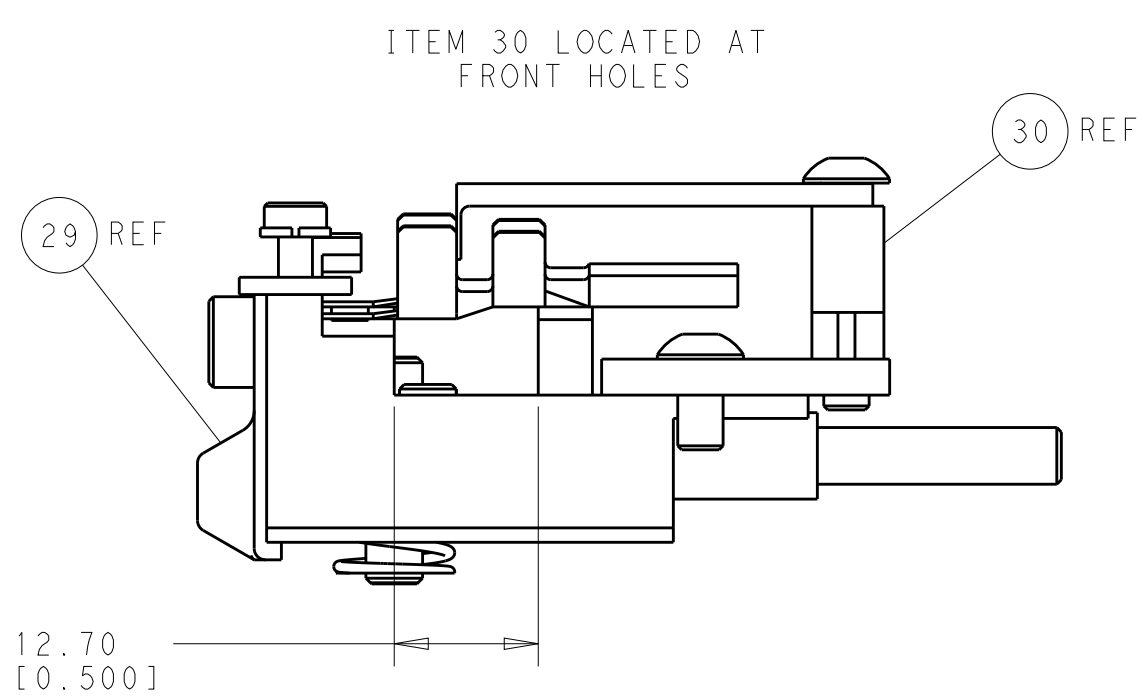
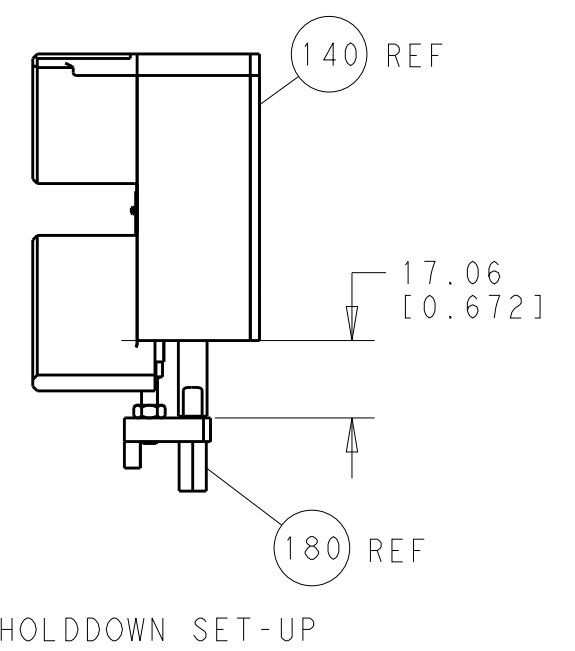
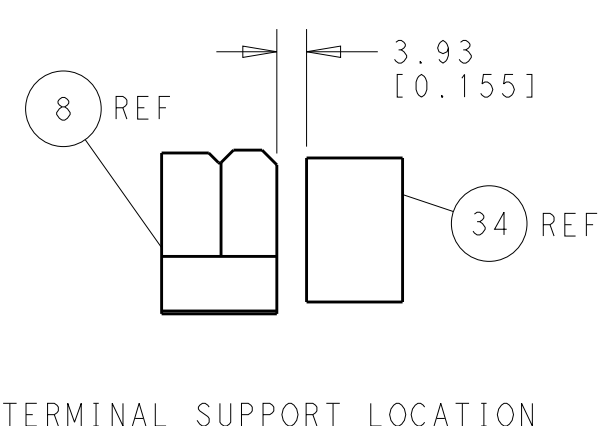
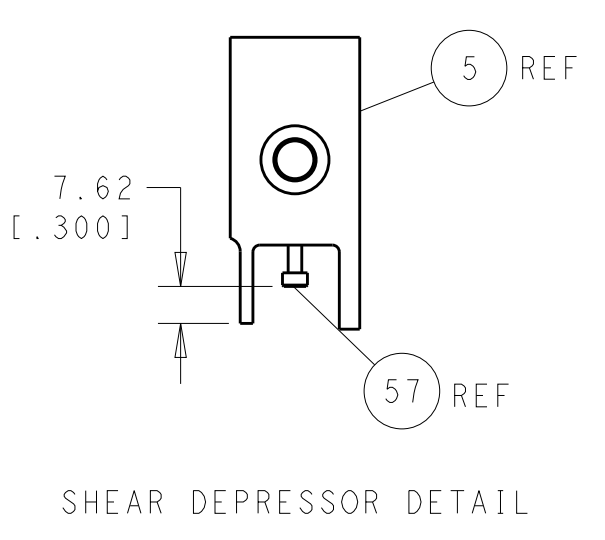
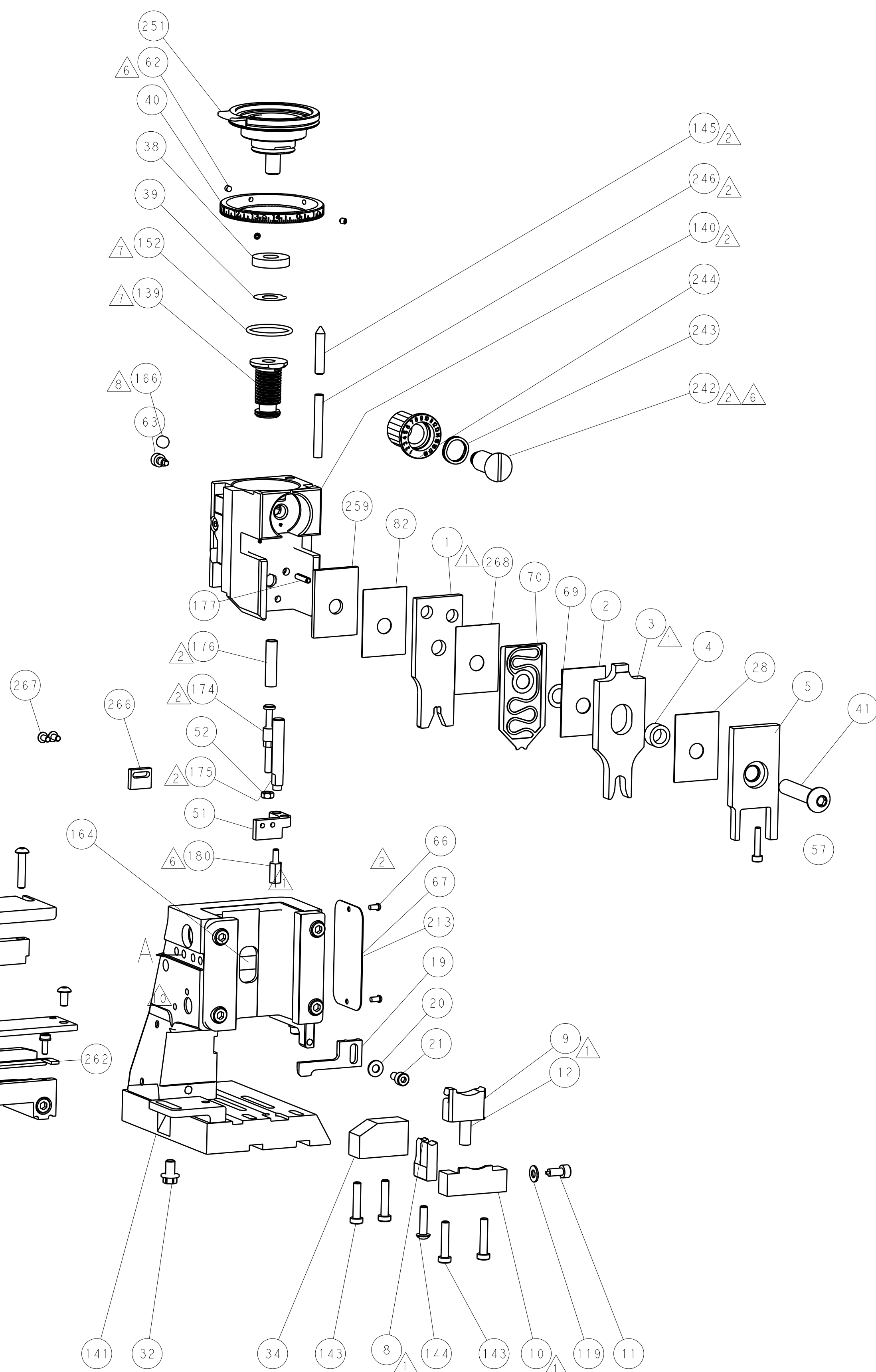
SERVO
LATCH PLATE



CAM POSITION



AIR FEED



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. ANY CHANGES TO THIS DRAWING SHALL BE CONTACTED FOR THE LATEST REVISION.				OWN: C. CHEN 28APR2013 CHK: U. GUO 28APR2013 APVD: J. CRUZ 28APR2013				TE Connectivity Harrisburg, PA 17105-3608			
DIMENSIONS: mm				TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±0.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES FINISH				NAME: Ocean Side Feed Applicator			
MATERIAL: -				WEIGHT: -				SIZE: A1 00779 C=2151951			
Customer Accessible Production Drawing				SCALE: 1:2				SHEET 4 OF 4 REV A			

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION