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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2151044-1	D	FINE CRIMP HEIGHT ADJUST
	2151044-2	D	FINE CRIMP HEIGHT ADJUST
	2151044-5	D	FINE CRIMP HEIGHT ADJUST
	2151044-6	D	NON-CRIMP HEIGHT ADJUST
	2151044-7	D	FINE CRIMP HEIGHT ADJUST
	7-2151044-7	A	CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.40 mm [.055]	F
INSUL	1.83 mm [.072]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MICRO QUADLOK SYSTEM 1.00 SOCKET CONTACT			
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE
3.05-3.35 mm [.120-.132 IN]			1.20-1.60 mm [.047-.063 IN]
TERMINAL APPLICATION SPECIFICATION	 114-18231	-	-
		-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
929004-2	5-929004-2	929008-2	5-929008-2

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
0.50mm2	1.01+/-0.03 [.040+/- .001]	7.4
0.35mm2	0.92+/-0.03 [.036+/- .001]	8.2



- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
- LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151044-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151044-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151044-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151044-6
- ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.
- GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT
- CUT TO LENGTH AT ASSEMBLY.

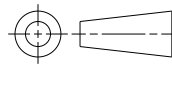
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE 2119599-1	LOC A	DIS 66	REVISIONS						
			P	LTR	DESCRIPTION	DATE	DWN	APVD	
				B	ECR-12-019841	15NOV2012	L.Z	S.X	
				C	ECR-12-020090	20NOV2012	X.Z	T.E	
				D	ECR-12-020547	28NOV2012	BH	BH	
				D1	ECR-16-001153	04FEB2016	JH	GB	

-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
-	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	2119943-1	WASHER, SPACER	69
-	1	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	2	2	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53
-	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	1	1	1	1	1	3-1752356-3	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1	1320928-1	STRIP GUIDE	24
-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	462006-6	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	5-1333201-3	ANVIL, COMBINATION	8
-	1	1	1	1	1	240641-1	SPACER	7
-	1	1	1	1	1	2119757-8	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1-238011-0	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	2119784-2	CRIMPER, INSULATION O PREMIUM	3
-	1	1	1	1	1	455888-5	SPACER, CRIMPER	2
1	1	1	1	1	1	3-456402-5	CRIMPER, WIRE PREMIUM	1
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

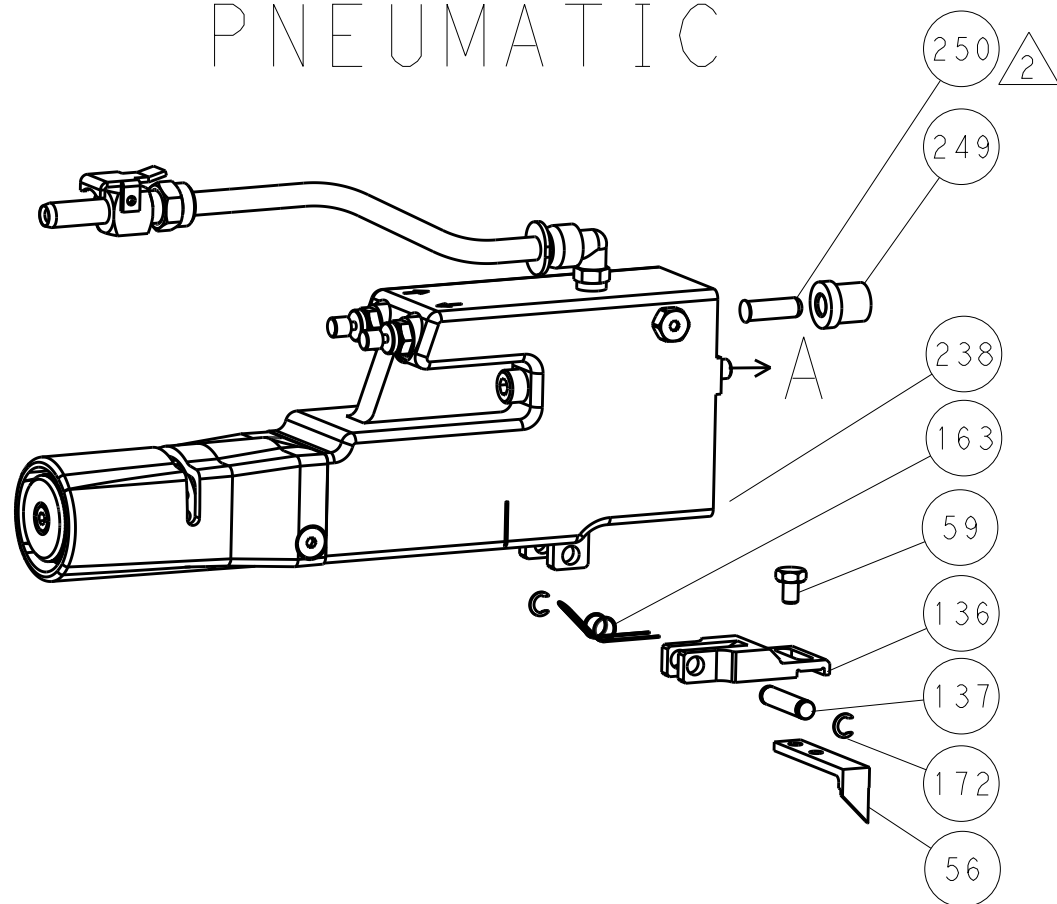
THIS IS SUBJECT TO CHANGE AND WITHOUT WARRANTY. THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE ORGANIZATION SHALL BE CONTACTED FOR THE LATEST REVISION.				DWN	C. CHEN	25MAR2011	TE Connectivity Harrisburg, PA 17105-3608	
				CHK	S. XI	25MAR2011		
DIMENSIONS:				APVD	J. CRUZ	25MAR2011	NAME	
mm				PRODUCT SPEC			Ocean Side Feed Applicator	
				APPLICATION SPEC				
MATERIAL				WEIGHT			SIZE	
							CAGE CODE	
							DRAWING NO	
							RESTRICTED TO	
							00779	
							©=2151044	
							Customer Accessible Production Drawing	
							SCALE	
							1:2	
							SHEET	
							1 OF 4	
							REV	
							D1	

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

FEED TYPE
MECHANICAL



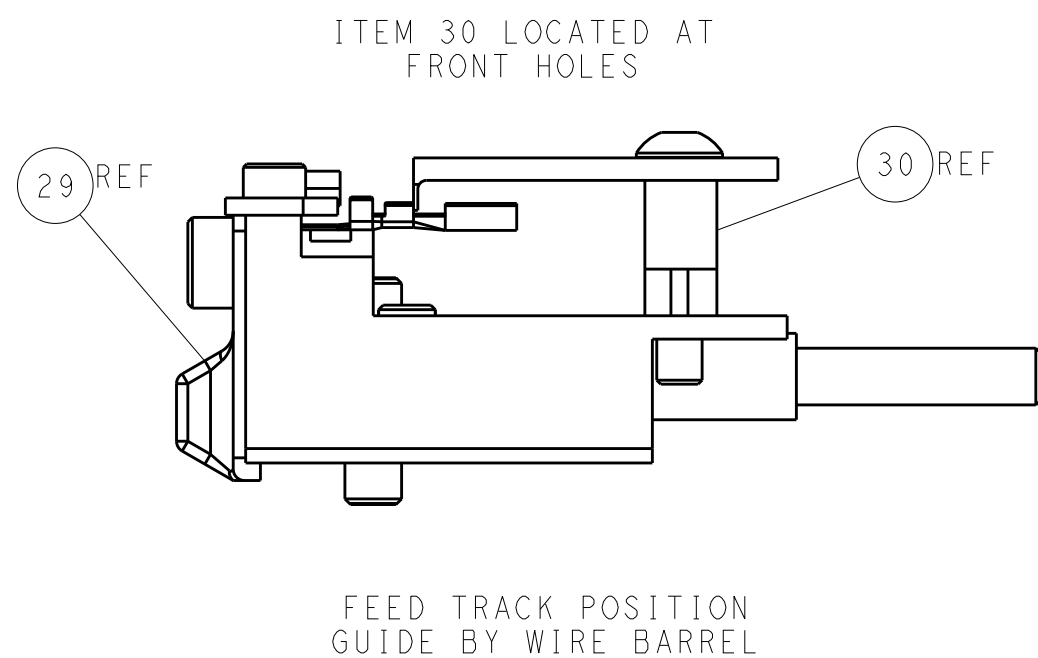
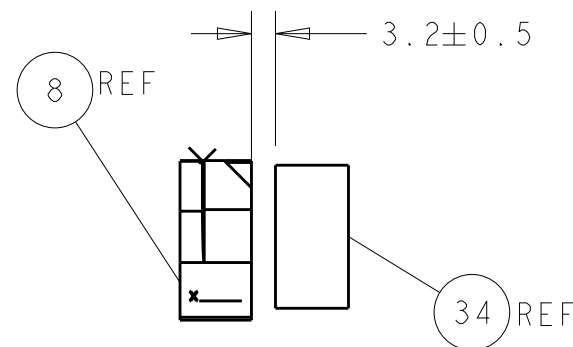
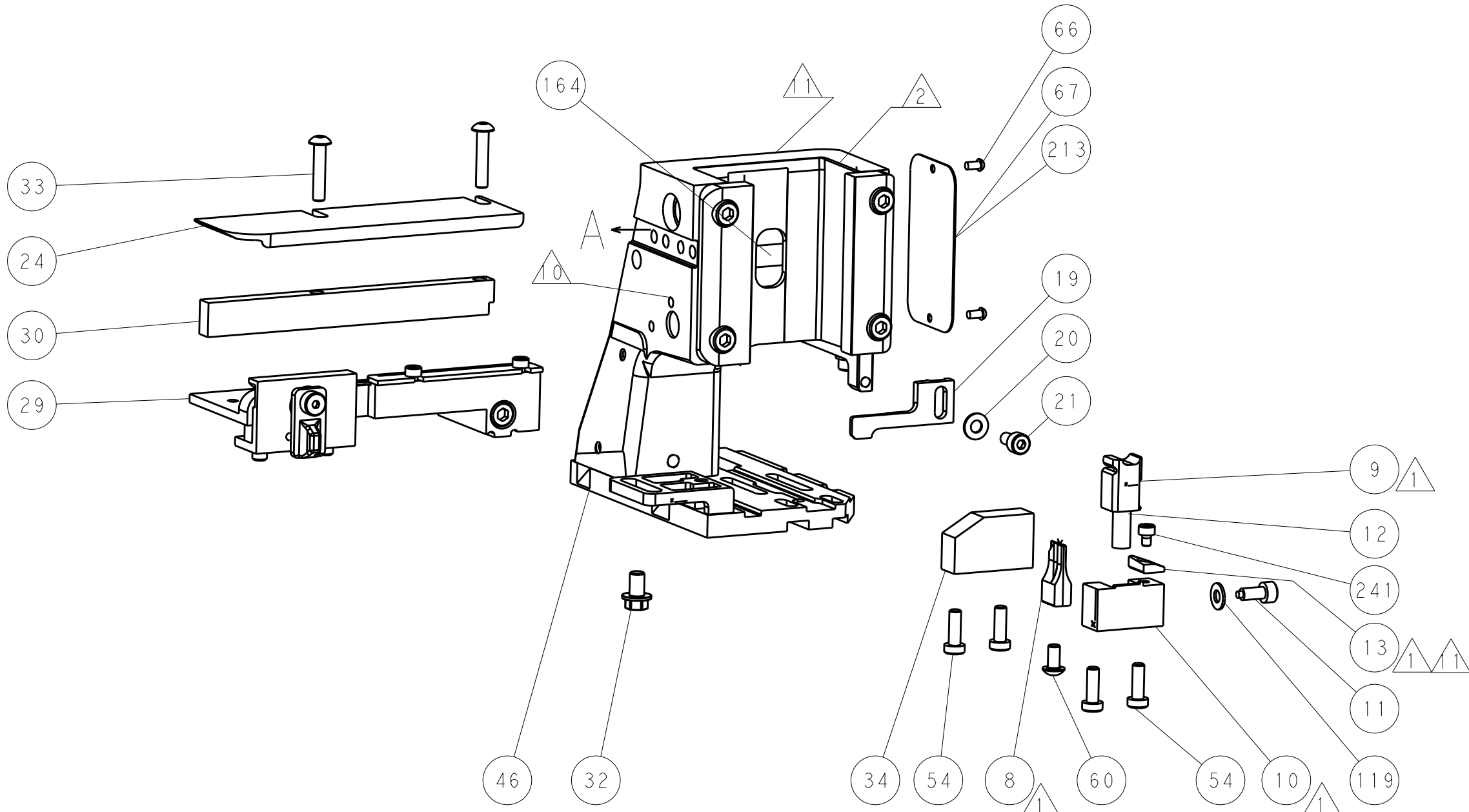
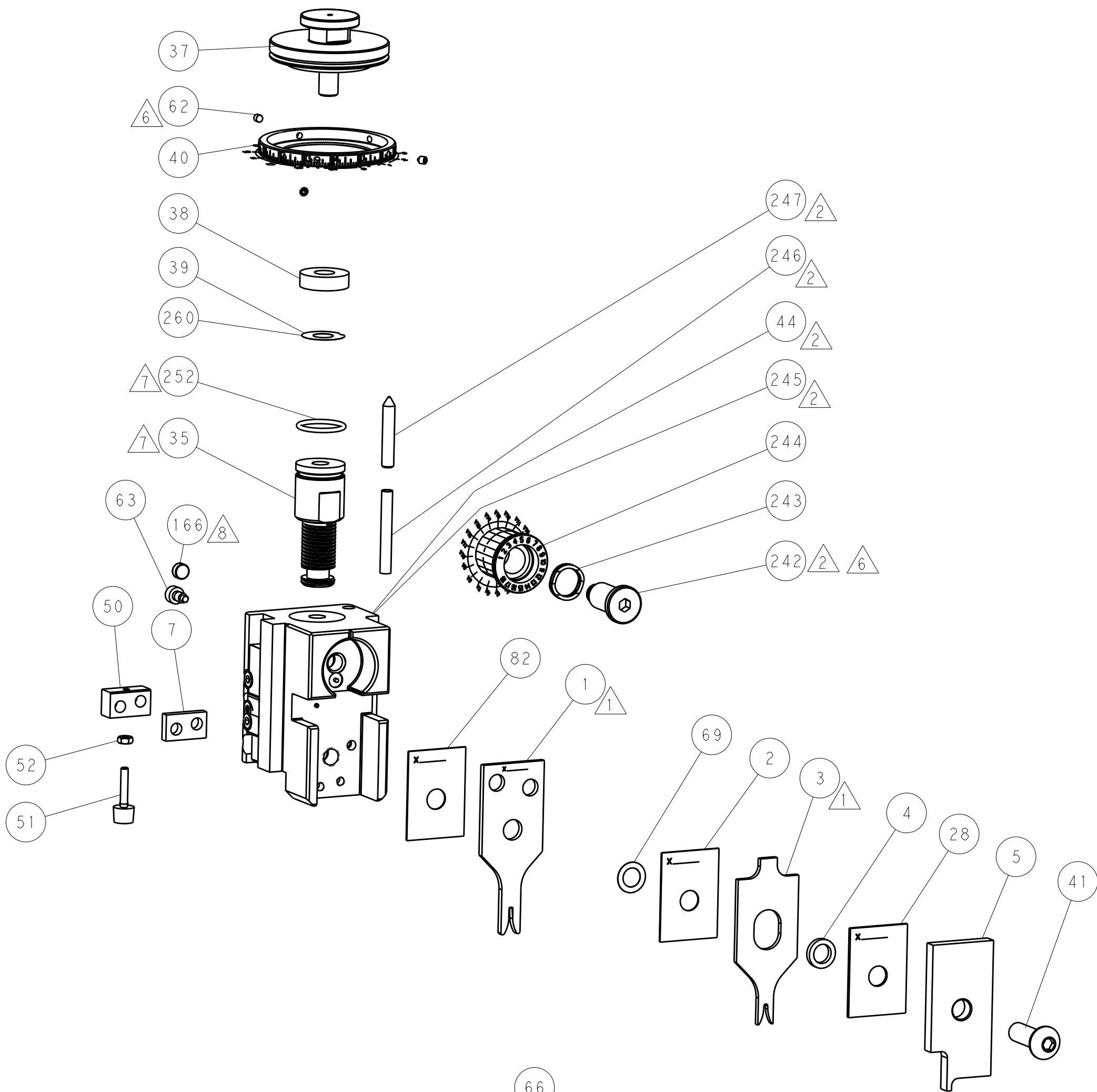
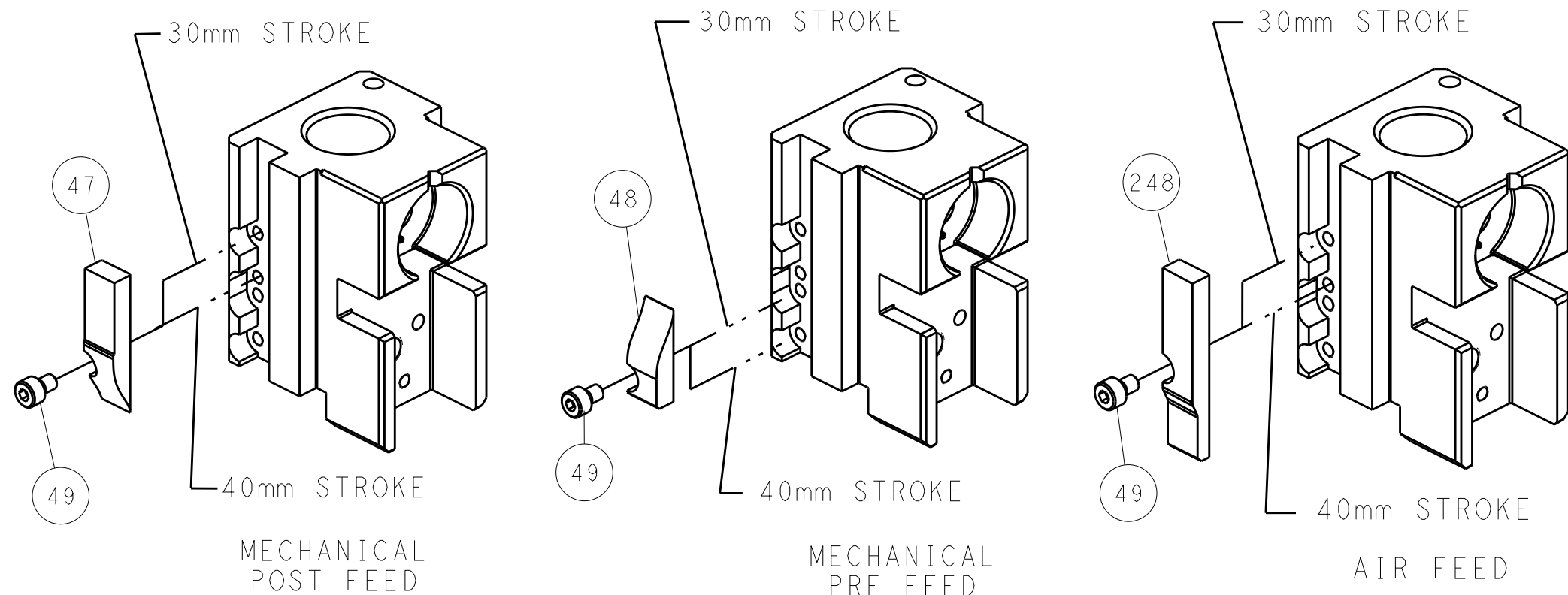
PNEUMATIC



SERVO
LATCH PLATE

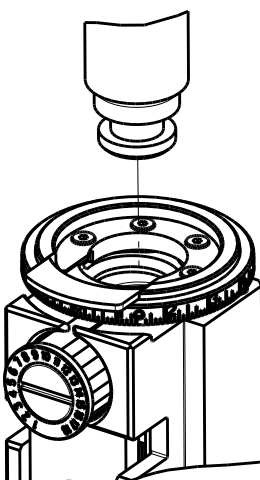


CAM POSITIONS

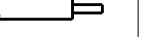


ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. ANY CHANGES TO THIS DRAWING SHOULD BE CONTACTED FOR THE LATEST VERSION.				DWN: C. CHEN 25MAR2011 CHK: S. XI 25MAR2011 APVD: J. CRUZ 25MAR2011				TE Connectivity Harrisburg, PA 17105-3608			
DIMENSIONS: mm				TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±				NAME: Ocean Side Feed Applicator			
MATERIAL: -				FINISH: -				SIZE: A1 CAGE CODE: 00779 DRAWING NO: 2151044			
Customer Accessible Production Drawing				SCALE: 1:2				SHEET 2 OF 4 REV D1			

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PACIFIC VERSION TERMINATOR INTERFACE ADAPTER 	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART							
					CONVERT TO	PART NUMBERS REQUIRED						
		2-2151044-1	D	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
						SERVO LATCH PLATE	2119951-1	-	8-2151044-5	1901094-3	-	2168400-6 (QUANTITY 2)
		2-2151044-2	D	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SMART APPLICATOR	2161326-1	-	8-2151044-4	-	-	-
						MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
		2-2151044-5	D	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	SERVO LATCH PLATE	2119951-1	-	8-2151044-5	1901094-3	-	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2151044-4	-	-	-
		2-2151044-7	D	FINE CRIMP HEIGHT ADJUST	NONE	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
						PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
	7-2151044-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.40 mm [.055]	F
INSUL	1.83 mm [.072]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MICRO QUADLOK		SYSTEM 1.00 SOCKET CONTACT	
WIRE STRIP LENGTH 3.05-3.35 mm [.120-.132 IN]		INSULATION DIAMETER RANGE Ø1.20-1.60 mm [.047-.063 IN]	
TERMINAL APPLICATION SPECIFICATION	114-18231	-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
929004-2	5-929004-2	929008-2	5-929008-2

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING 
0.50mm2		1.01+/-0.03 [1.040+/- .001]		7.4
0.35mm2		0.92+/-0.03 [1.036+/- .001]		8.2

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING
WILL CAUSE DAMAGE TO CRIMP TOOLING.

1. RECOMMENDED SPARE PARTS
2. GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151044-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151044-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151044-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151044-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
8. MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
15. CUT TO LENGTH AT ASSEMBLY.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

2				I		
SET UP GAUGE 2119599-1		LOC A	QIST 66	REVISIONS		
P	LTR	DESCRIPTION		DATE	OWN	APVD
-	-	SEE SHEET 1		-	-	-

6	-	1	1	1	1	2119782-1	LINE ADJUST HEAD ASM, PACIFIC STYLE	251	
	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250	
	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249	
	-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246	
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	-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164	
	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163	
	-	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152	
	-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151	
	-	1	1	1	1	2119798-2	DETENT PIN	145	
	-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144	
	-	4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143	
	-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142	
	-	1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141	
	-	1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140	
	-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139	
	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137	
	-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136	
	-	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135	
	-	-	1	-	-	1633743-1	SERVO FEED LATCH ASM	133	
	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119	
	-	-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117	
-	1	1	1	1	455888-5	SPACER, CRIMPER	82		
-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71		
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-	1	-	1	1	2119740-1	TAG, IDENTIFICATION	67		
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66		
-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63		
6	-	3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62	
	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
	-	-	-	1	1	1338685-1	PAWL, FEED	56	
	-	2	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53	
	-	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52	
	-	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51	
	-	1	1	1	1	690753-2	SPACER, TONKER	50	
	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48	
	-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41	
	-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40	
	-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39	
	-	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38	
	-	1	1	1	1	3-1752356-3	SUPPORT, TERMINAL	34	
	-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33	
	-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32	
	-	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30	
	-	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29	
	-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28	
	-	1	1	1	1	1320928-1	STRIP GUIDE	24	
	-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21	
	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20	
	-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19	
	1	-	1	1	1	1	2119806-1	INSERT, SHEAR	13
		-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
		-	1	1	1	1	1-356885-4	STOP, SHEAR	11
		-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
		-	1	1	1	1	462006-6	FLOATING SHEAR, FRONT	9
		1	1	1	1	1	5-1333201-3	ANVIL, COMBINATION	8
		-	1	1	1	1	240641-1	SPACER	7
		-	1	1	1	1	2119757-8	DEPRESSOR, SHEAR	5
		-	1	1	1	1	1-238011-0	BLOCK, CRIMPER SPACER	4
1		1	1	1	1	2119784-2	CRIMPER, INSULATION O PREMIUM	3	
-		1	1	1	1	455888-5	SPACER, CRIMPER	2	
1		1	1	1	1	3-456402-5	CRIMPER, WIRE PREMIUM	1	

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DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		NAME Ocean Side Feed Applicator PRODUCT SPEC - APPLICATION SPEC -	
MATERIAL - FINISH -		WEIGHT -		SIZE CAGE CODE DRAWING NO A 00779 C=2151044 RESTRICTED TO -	
Customer Accessible Processing				SCALE 1:2 SHEET 3 OF 4 REV D	

LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	OWN
A	66	-	-	SEE SHEET 1	-	-

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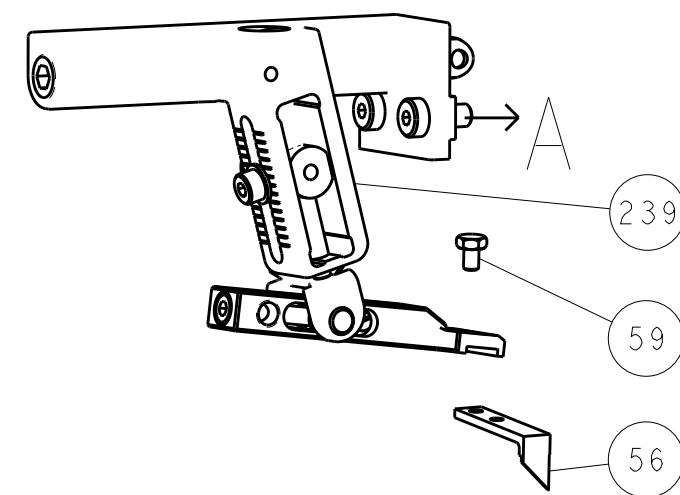
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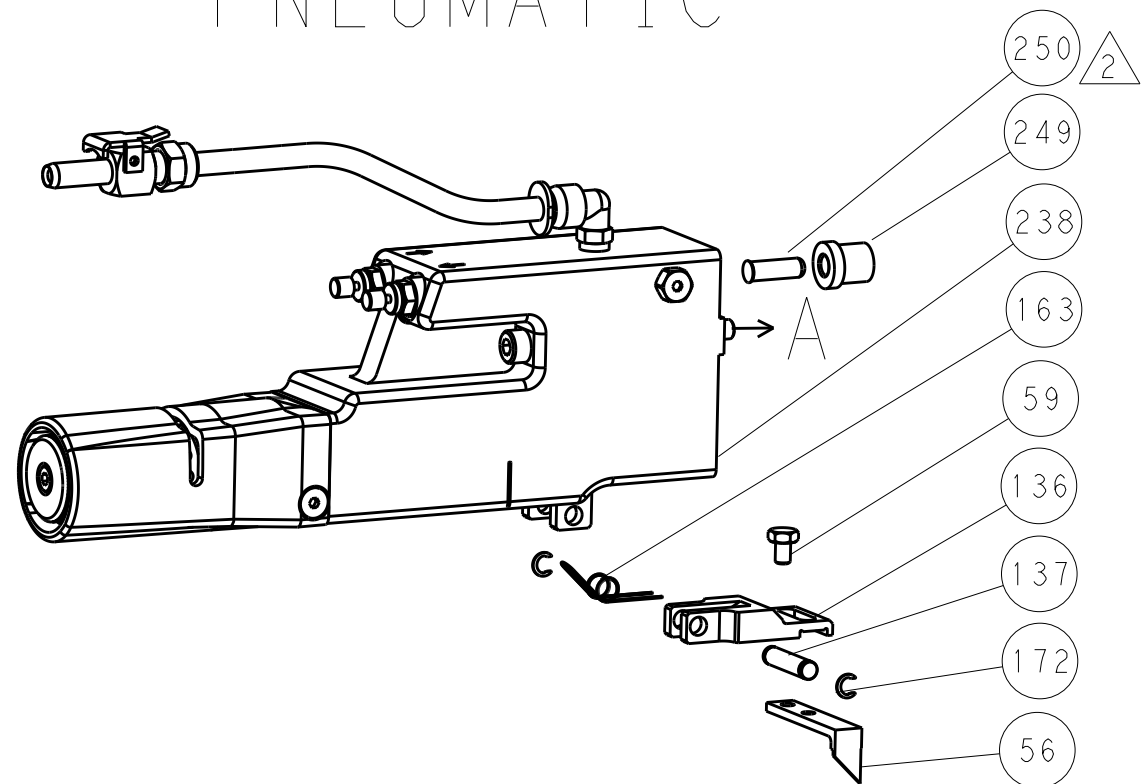
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FEED TYPE MECHANICAL



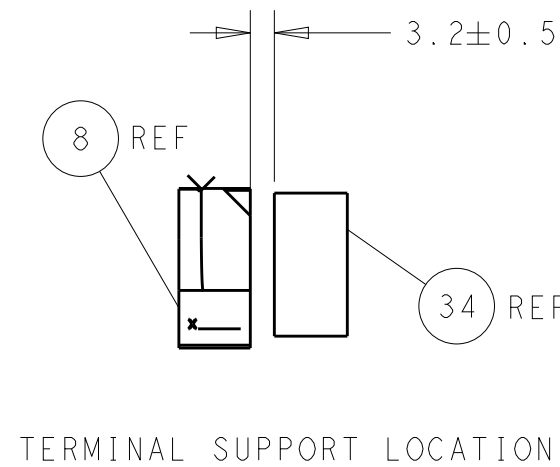
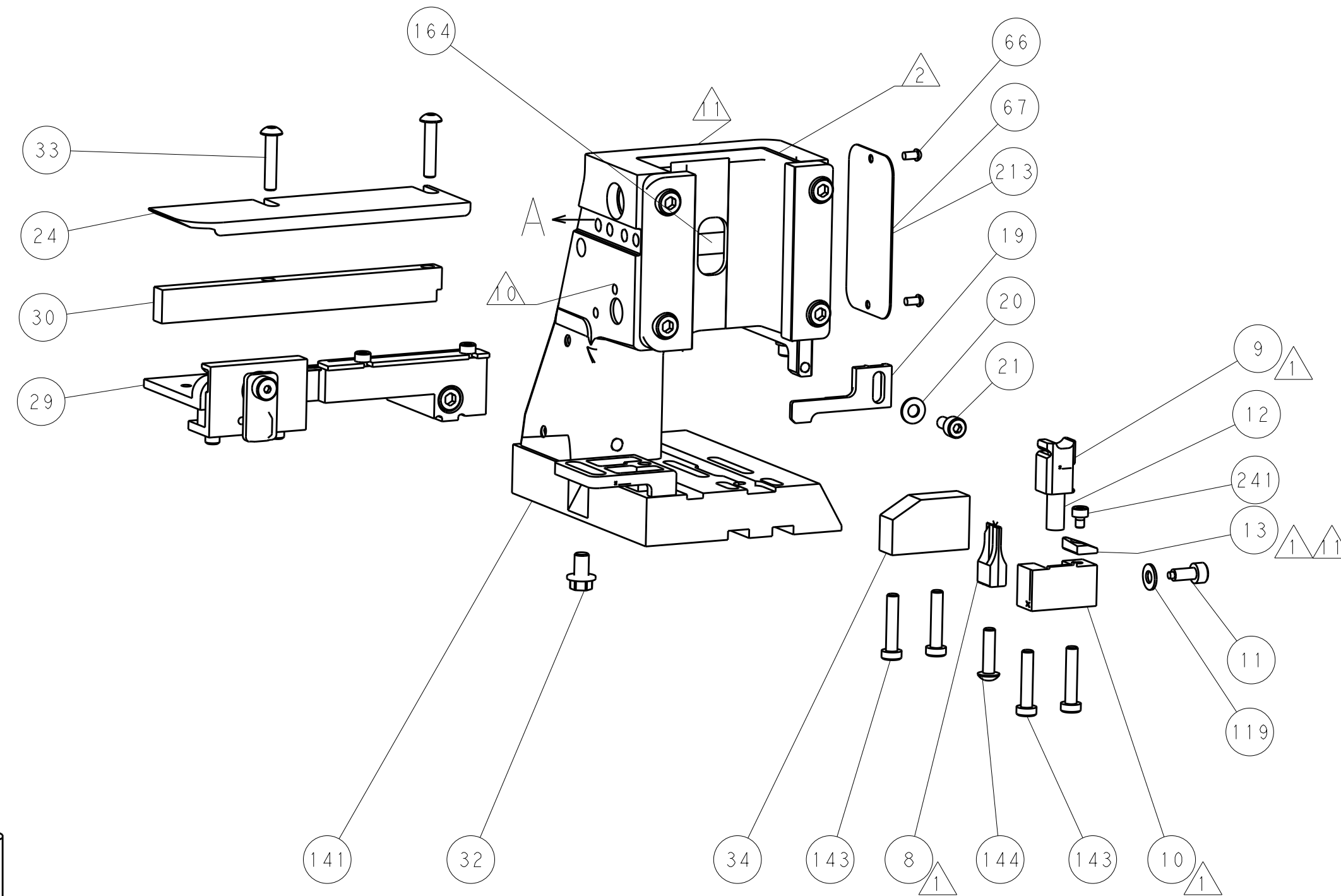
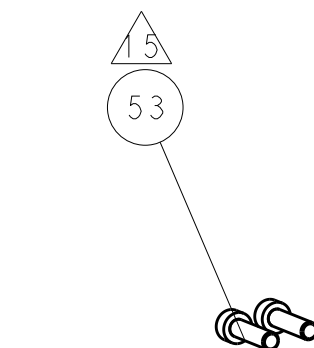
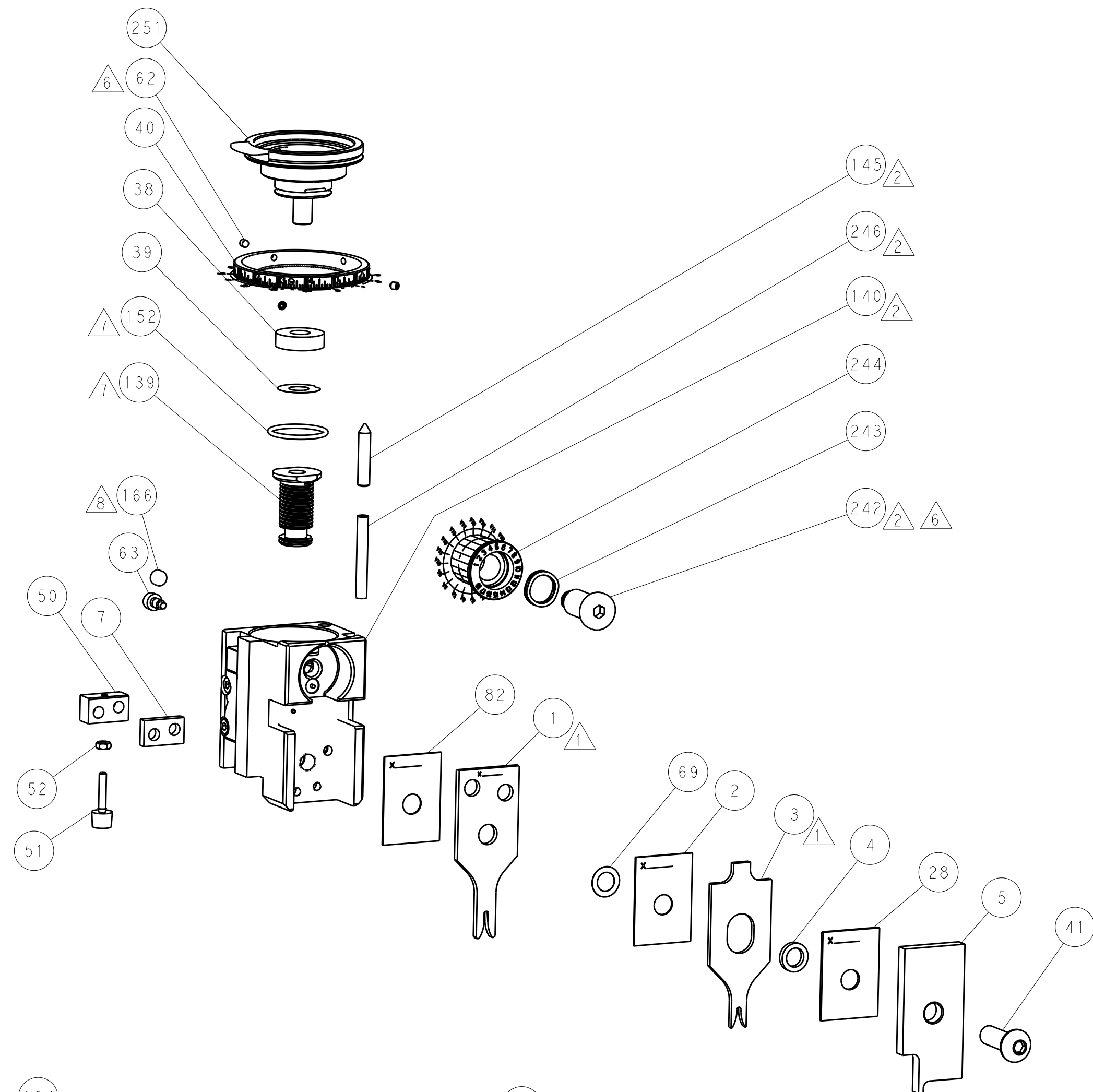
PNEUMATIC



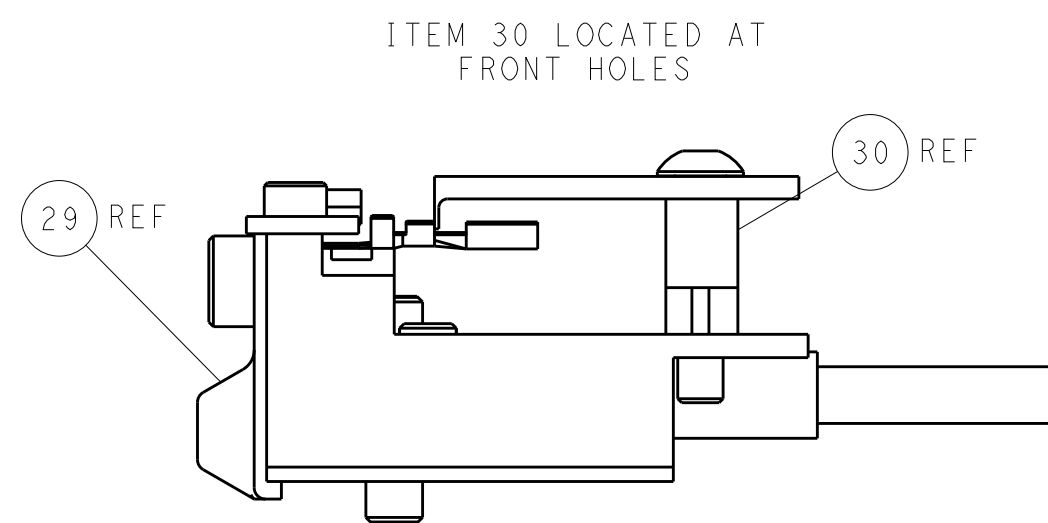
SERVO LATCH PLATE



CAM POSITIONS



TERMINAL SUPPORT LOCATION



ITEM 30 LOCATED AT
FRONT HOLES

FEED TRACK POSITION
GUIDE BY WIRE BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

1. THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. IT IS SUBJECT TO CHANGE WITHOUT NOTICE.		OWN		25MAR2011		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS:		CHK		25MAR2011			
mm		S.XI		25MAR2011		NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD		25MAR2011			
		0 PLC		±		PRODUCT SPEC	
		1 PLC		±			
		2 PLC		±			
		3 PLC		±			
ANGLES		±				SIZE	
FINISH		-		-			
MATERIAL		-		-		DRAWING NO	
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SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION