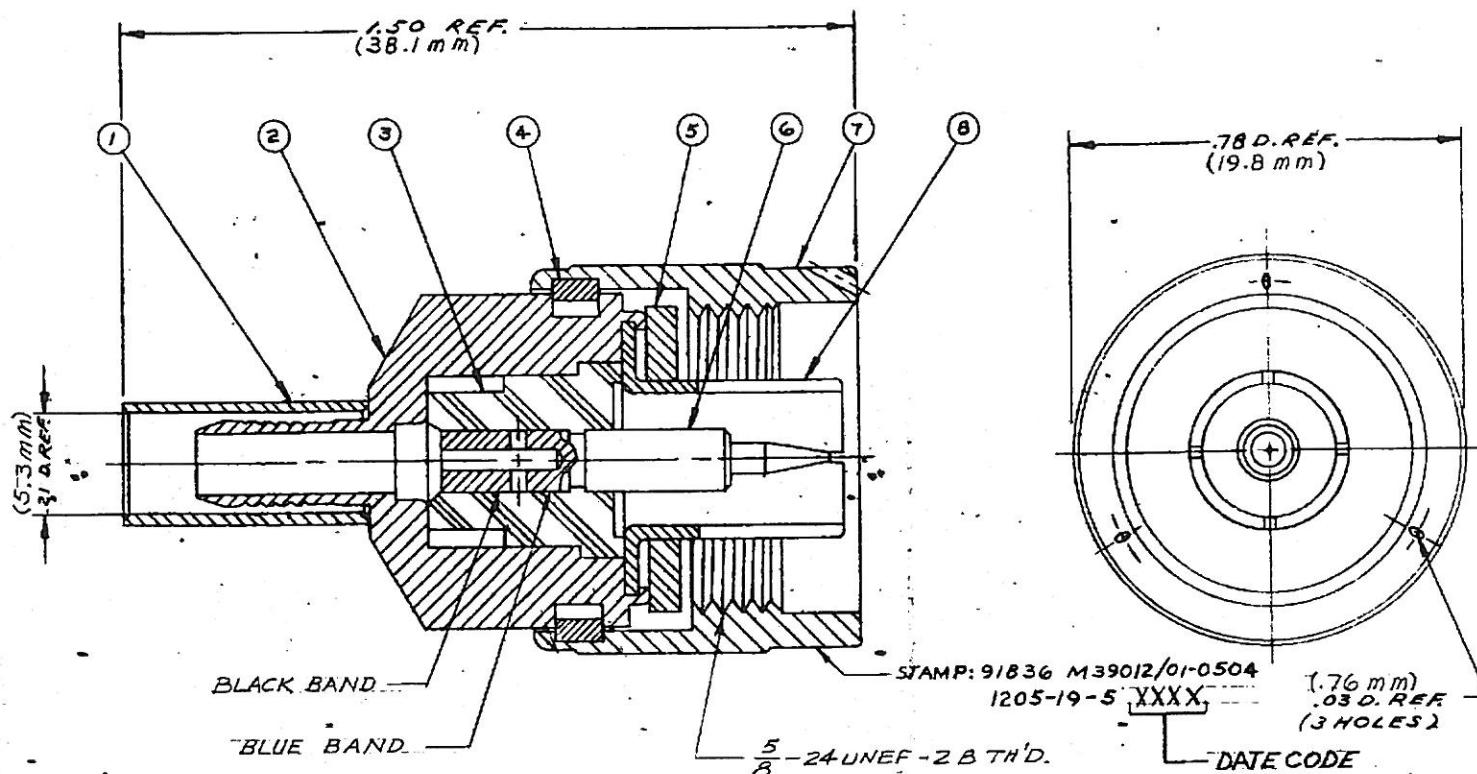


DASH NO.	M CODE	MADE FROM
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NOTES:

1. FOR USE WITH M17/028-RG058 CABLE
2. FOR CABLING INSTRUCTIONS SEE CP-489.
3. FOR CABLE TRIMMING USE KTJ-162 & KTD-208.
4. FOR CRIMPING USE DIE SIZE 42.
5. ITEM ⑥ TO BE SUPPLIED UNASSEMBLED.

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES FRACTIONS & 2 PLACE DECIMALS $\pm .010$
2. 3 PLACE DECIMALS $\pm .004$ ANGLES $\pm 0^{\circ}30'$
3. T I R CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES

4. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
5. NO FILLETS PERMITTED
6. SURFACE ROUGHNESS 63 MICRONS RMS MAX.
7. ALL DIMENSIONS PRIOR TO PLATING.
8. ALL PLATING IN ACCORDANCE WITH KER 10004.

(SHEET 1 OF 2)
M39012/01-0504

S-D

REVISIONS	
ISSUE	CHANGES
0	RESTRICTED USAGE ER 29172... KH 13 OCT 87
1	CN 29715 E RESTRICTION REMOVED AJ 3 MAY 88
2	CN 32243 A LNM 1 JUN 90

SCALE	4:1
APPROX SURFACE AREA	1205-19-5
USED ON	
REF	
N PLUG	
DRAWN KH	DATE 12 OCT 87
APPR <i>[Signature]</i>	DATE 16 OCT 87
ASST	DATE
WINKINGS ELECTRONICS CO., INC. PERFORMANCE. RELIABILITY. SERVICE.	
M39012/01-0504	

(SHEET 1 OF 2)

ITEM	REQ'D	DESCRIPTION	PART NO.	M39012/01-0504 (SHEET 2 OF 2) S-D									
1	1	K-GRIP SLEEVE	1-4690-1M07	REVISIONS <table border="1"> <thead> <tr> <th>ISSUE</th> <th>CHANGES</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>RESTRICTED USAGE ER 29172 KM 13 OCT 87</td> </tr> <tr> <td>1</td> <td>CN 29715 E RESTRICTION REMOVED AJ 3 MAY 88</td> </tr> <tr> <td>2</td> <td>CN 32243 A LNM 1 JUN 90</td> </tr> </tbody> </table>		ISSUE	CHANGES	0	RESTRICTED USAGE ER 29172 KM 13 OCT 87	1	CN 29715 E RESTRICTION REMOVED AJ 3 MAY 88	2	CN 32243 A LNM 1 JUN 90
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2	1	K-GRIP BODY											
3	1	INSULATOR											
4	1	C-RING											
5	1	GASKET											
6	1	N CAPTIVE CRIMP CONTACT M	1-547-30M90										
7	1	COUPLING NUT											
8	1	OUTER CONTACT											
9	1	CABLING INSTRUCTIONS	N-59-242-4M88	S-D USED ON: REF: FINISH SPEC. KER 10004 PARTS LIST <table border="1"> <tr> <td>DRAWN : PS</td> <td>DATE 13 OCT 87</td> </tr> <tr> <td>APPR.</td> <td>DATE</td> </tr> </table> KINGS ELECTRONICS CO., INC. YACKAMACK, NEW YORK 10987		DRAWN : PS	DATE 13 OCT 87	APPR.	DATE				
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