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(C) COPYRIGHT 20 ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER			
PART NUMBER		REVISION	
DESCRIPTION			
2151666-1		B FINE CRIMP HEIGHT ADJUST	
2151666-2		B FINE CRIMP HEIGHT ADJUST	
2151666-5		B FINE CRIMP HEIGHT ADJUST	
2151666-6		B NON-CRIMP HEIGHT ADJUST	
2151666-7		B FINE CRIMP HEIGHT ADJUST	
7-2151666-7		A CRIMP TOOLING KIT	
APPLICATOR DATA			
CRIMP	SIZE	TYPE	
WIRE	1.57 mm [.062]	F	
INSUL	1.83 mm [.072]	BX	
APPLICATOR INSTRUCTIONS			
408-10389			

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION		13
TERMINAL NAME: GET FEMALE 1.2MM, 0.2 STOCK				
WIRE STRIP LENGTH 3.30-3.70 mm [.130-.146 IN]			INSULATION DIAMETER RANGE Ø1.40-1.90 mm [.055-.075 IN]	
TERMINAL APPLICATION SPECIFICATION		114-18774	-	-
	-	-	-	-
TERMINALS APPLIED				
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL	
1719958-1				

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
18 AWG			1.04+/- 0.03 [.041+/- .001]		7.4
0.75mm ²			1.02+/- 0.03 [.040+/- .001]		7.5
20 AWG			0.89+/- 0.03 [.035+/- .001]		8.8
0.50mm ²			0.89+/- 0.03 [.035+/- .001]		8.8



 RECOMMENDED SPARE PARTS

2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4	APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:	
	MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION:	8-2151666-4
	PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION:	8-2151666-4
	SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST":	8-2151666-5
	SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST":	8-2151666-6

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62,50
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.

7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12 WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR
USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM
WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

13 INSULATION CRIMP HEIGHT NOT TO EXCEED 2.10mm FOR ALL WIRE SIZES.
WIDTH OF TERMINAL, ALONG ITS ENTIRE LENGTH, MUST NOT EXCEED 2.05mm.

		6		5	
FEED TYPE		APPLIC.			
		CONVERT TO			
T	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	
		SERVO LATCH PLATE	2119951-1	-	
		SMART APPLICATOR	2161326-1	-	
T	PNEUMATIC	MECHANICAL FEED	2119949-1	1338685-1	
		SERVO LATCH PLATE	2119951-1	-	
		SMART APPLICATOR	2161326-1	-	
T	SERVO LATCH PLATE 	MECHANICAL FEED	2119949-1	1338685-1	
		PNEUMATIC FEED	2119950-1	1338685-1	
T	 SERVO LATCH PLATE 	-	-	-	
		-	-	-	
T	NONE	-	-	-	
		-	-	-	

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
0.75mm2			1.02+/- 0.03 [.040+/- .001]		7.6
18 AWG			1.01+/- 0.03 [.040+/- .001]		7.6
20 AWG			0.89+/- 0.03 [.035+/- .001]		8.8
0.50mm2			0.89+/- 0.03 [.035+/- .001]		8.8

```
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING
WILL CAUSE DAMAGE TO CRIMP TOOLING.
```

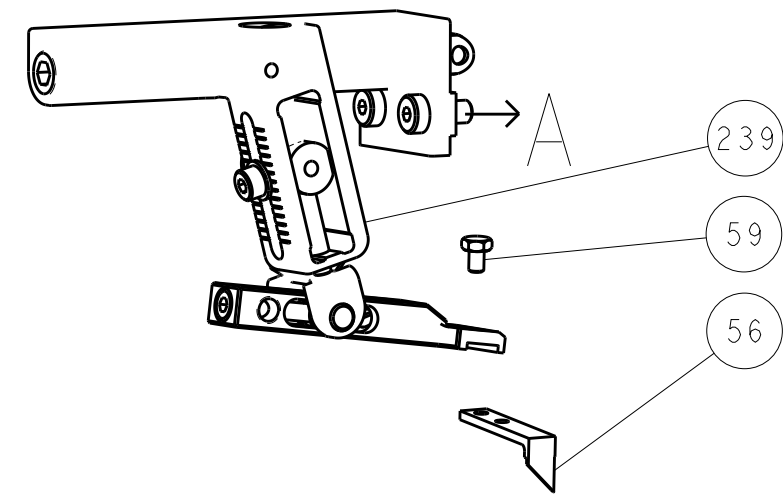
	-	-	1	-	-	2119957-2	APPLICATOR SHIM PACK	260
	-	1	-	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
	-	-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
	-	-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
	-	-	-	-	1	2119641-1	FEED CAM, AIR FEED	248
	-	1	-	1	1	2119798-1	DETENT PIN	247
	-	1	-	1	1	1-22279-3	SPRING, COMPRESSION	246
	-	-	1	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
	-	1	1	1	1	2119082-8	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
	-	-	2	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
	-	-	-	-	1	2063440-1	AIR FEED MODULE	238
	-	-	1	1	-	2119740-2	TAG, IDENTIFICATION	213
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

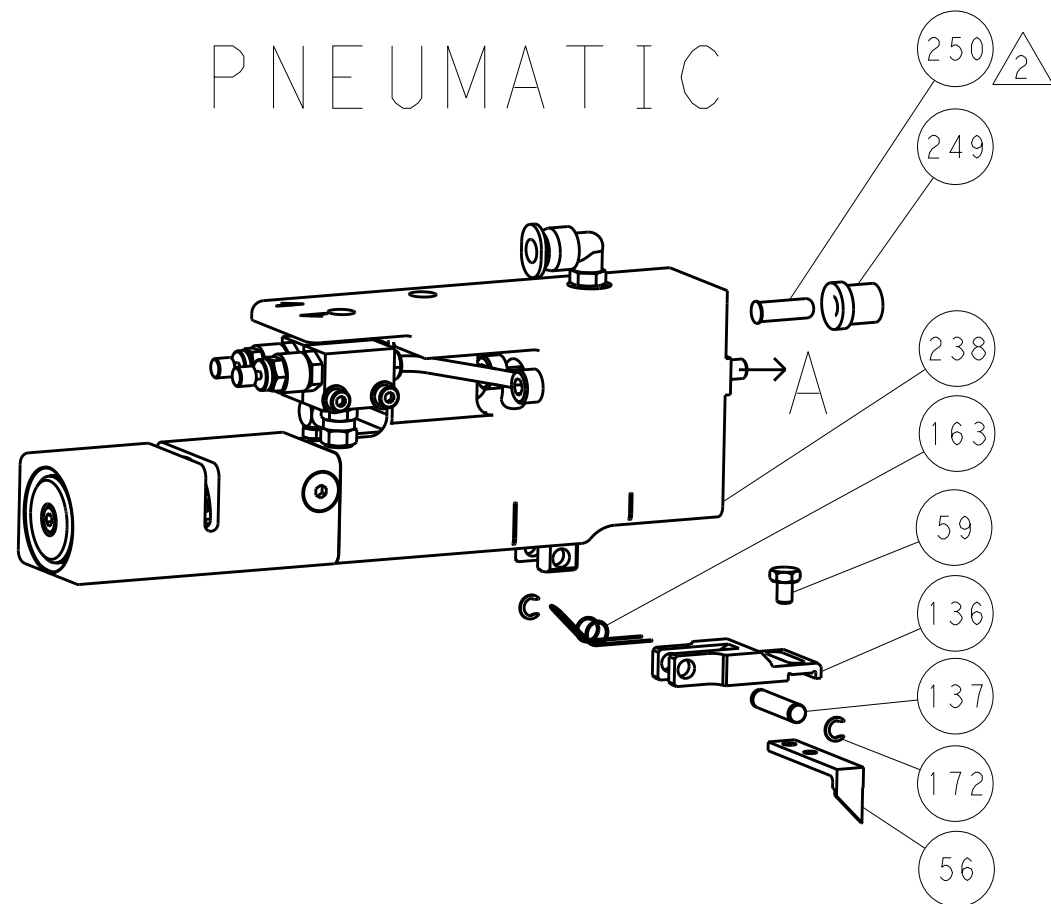
				3								
SET UP GAUGE 2119599-1				LOC A	DIST 66	REVISIONS						
P		LTR		DESCRIPTION				DATE	DWN	APVD		
		A		RELEASED								
		B		ECR-14-011903				07AUG2014	KH	UG		
-	-	1	1	-	-	1901094-3	SPACER, FEEDER			198		
-	1	1	1	1	1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0			177		
-	1	1	1	1	1	8-22280-7	SPRING, COMPRESSION			176		
-	1	1	1	1	1	1752353-2	GUIDE PIN,HOLDDOWN			175		
-	1	1	1	1	1	1901680-2	GUIDE PIN,HOLDDOWN			174		
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT			172		
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY			166		
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC			164		
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER			163		
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854			137		
-	-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF			136		
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED			135		
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM			133		
-	1	1	1	1	1	1-22281-8	SPRING, COMPRESSION			121		
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4			119		
-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF			117		
-	1	1	1	1	1	2168083-6	SCR, SKT HD CAP, RoHS, M5 X 65			93		
-	1	1	1	1	1	455888-4	SPACER, CRIMPER			82		
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE			71		
-	1	1	1	1	1	2119791-5	DEPRESSOR, WIRE			70		
-	1	1	1	1	1	2119943-1	WASHER, SPACER			69		
-	1	1	1	1	1	1-690438-0	FRONT STRIP GUIDE			68		
-	1	-	-	1	1	2119740-1	TAG,IDENTIFICATION			67		
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188			66		
-	2	2	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0			65		
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT			63		
6	-	3	-	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 X 4.0			62		
-	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0			61		
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)			60		
-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0			59		
-	-	-	-	1	1	1338685-1	PAWL, FEED			56		
-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12			54		
-	1	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5			52		
-	1	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL			51		
6	-	1	1	1	1	1-1752354-7	STANDOFF,HOLD-DOWN			50		
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0			49		
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED			48		
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED			47		
-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF			46		
-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED			44		
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)			41		
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT			40		
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK			39		
-	1	1	1	1	1	2119644-1	RAM WASHER, PRECISION			38		
6	-	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE			37		
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT			35		
-	1	1	1	1	1	3-1752356-3	SUPPORT, TERMINAL			34		
-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)			33		
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 X 8mm LONG			32		
-	1	1	1	1	1	1320908-6	SPACER, STRIP GUIDE			30		
-	1	1	1	1	1	1901086-5	PLATE, STRIP GUIDE			29		
-	1	1	1	1	1	1-455888-0	SPACER, CRIMPER			28		
-	2	2	2	2	2	22283-1	SPRING, COMPRESSION			27		
-	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE			26		
-	1	1	1	1	1	240792-1	DRAG, TERMINAL			25		
-	1	1	1	1	1	1320928-2	STRIP GUIDE			24		
-	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0			23		
-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0			21		
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4			20		
-	1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED			19		
1	1	1	1	1	1	2119806-1	INSERT, SHEAR			13		
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION			12		
-	1	1	1	1	1	1-356885-4	STOP, SHEAR			11		
1	-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT			10		
1	-	1	1	1	1	318707-9	FLOATING SHEAR, FRONT			9		
1	1	1	1	1	1	1333231-6	ANVIL, COMBINATION, SPECIAL			8		
-	-	-	-	-	-	-	-			7		
-	-	-	-	-	-	-	-			6		
-	1	1	1	1	1	2119757-7	DEPRESSOR, SHEAR			5		
-	1	1	1	1	1	4-238011-2	BLOCK, CRIMPER SPACER			4		
1	1	1	1	1	1	1633989-7	CRIMPER, INSULATION, SPECIAL			3		
-	-	-	-	-	-	-	-			2		
1	1	1	1	1	1	2-456403-6	CRIMPER, WIRE PREMIUM			1		
-77	-7	-6	-5	-2	-1	PART NO		DESCRIPTION		ITEM NO		
PART DRAWING IS A CONSULTANT DOCUMENT FOR THE CLIENT'S EXCLUSIVE INFORMATION IT IS SUBJECT TO CHANGE AND THE CONSULTING/ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISIONS.						DWN K HUANG	TOMAY2012		STE TE Connectivity Harrisburg, PA 17105-3608			
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:				APVD S XI	TOMAY2012		NAME			
		0 PLC ±.1 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 5 ANGLES ±.1				PRODUCT SPEC		Ocean Side Feed Applicator				
						APPLICATION SPEC						
						WEIGHT						
						SIZE						
MATERIAL		FINISH		Customer Accessible		Production Drawing		A 00779 C=2151666				
						SCALE 1:2		SHEET 1 OF 4				
								REV B				

LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

FEED TYPE
MECHANICAL



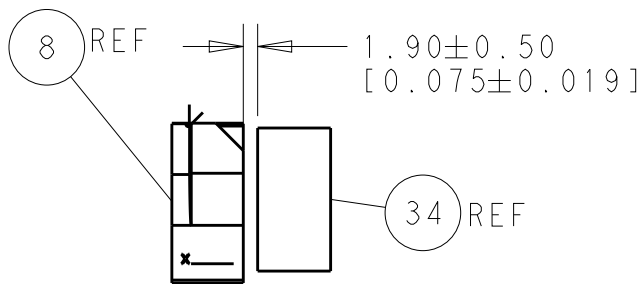
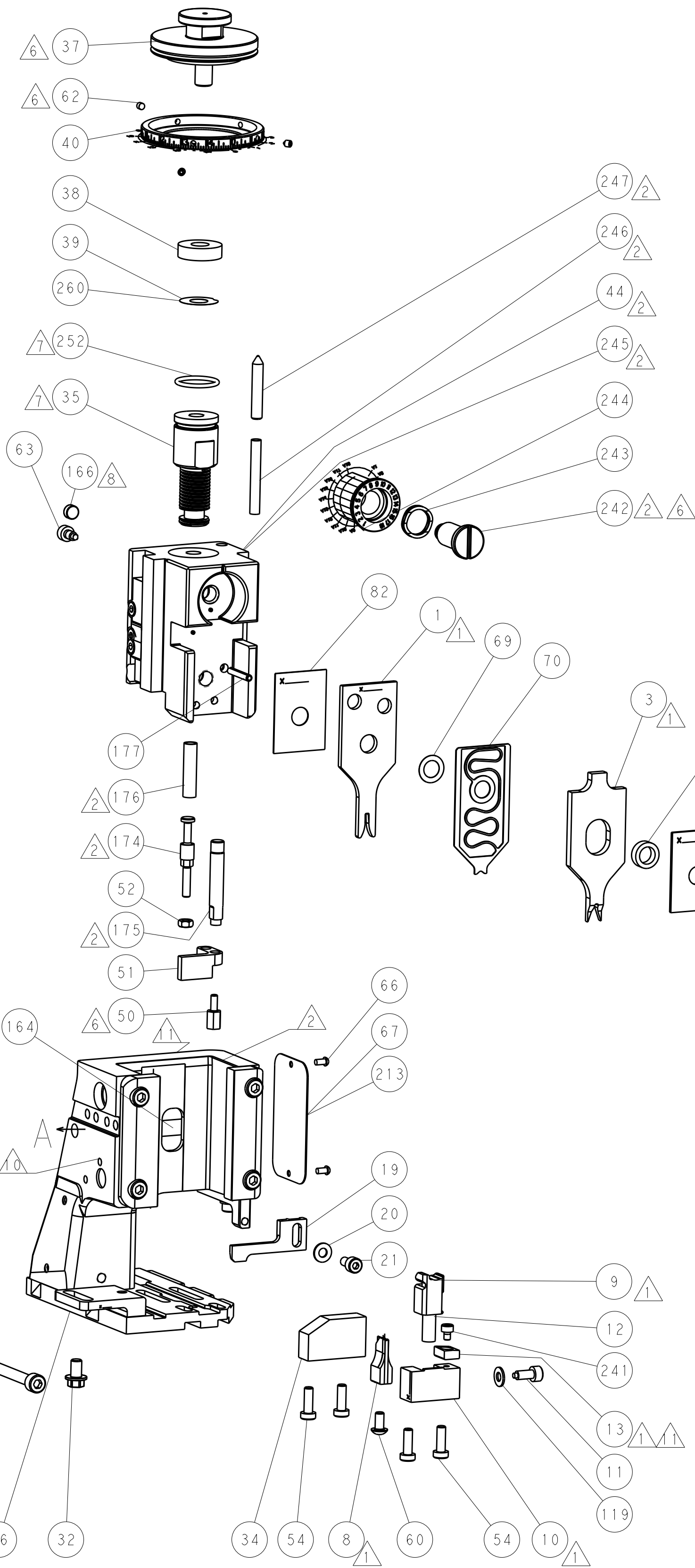
PNEUMATIC



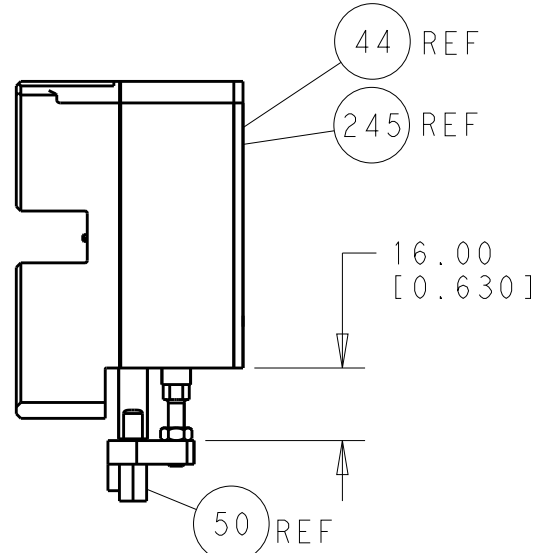
SERVO
LATCH PLATE



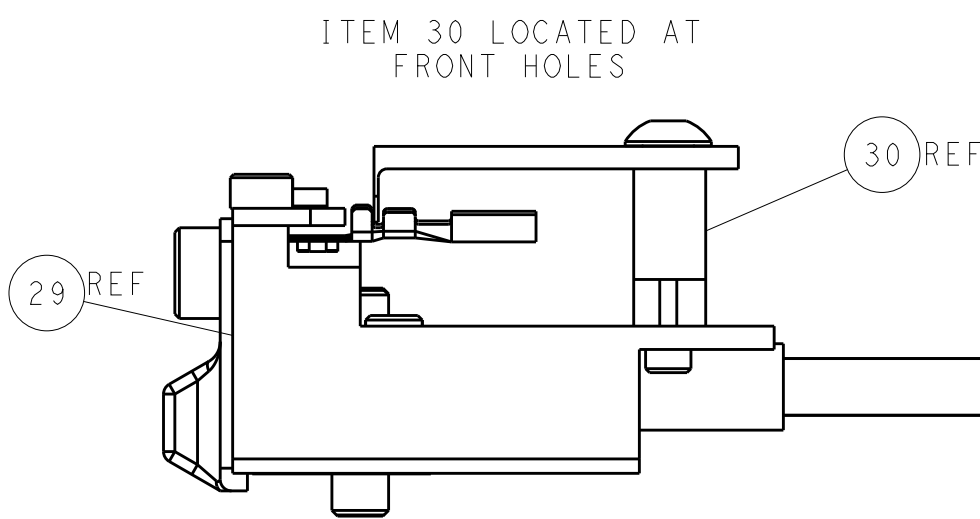
CAM POSITIONS



TERMINAL SUPPORT LOCATION



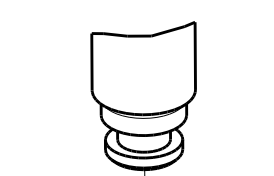
HOLDDOWN SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		10MAY2012		TE Connectivity	
mm		0 PLC ±0.5		CHK		S. XI		Harrisburg, PA 17105-3608	
APVD		10MAY2012		NAME		Ocean Side Feed		Applicator	
MATERIAL		FINISH		PRODUCT SPEC		APPLICATION SPEC		SIZE	
-		-		WEIGHT		Customer Accessible Production Drawing		SCALE	
-		-		1:2		SHEET		2 of 4	
-		-		REV		B		-	

8		7		6		5		4		3		
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PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART							
					CONVERT TO	PART NUMBERS REQUIRED						
	2-2151666-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1	
					SERVO LATCH PLATE	2119951-1	-	8-2151666-5	1901094-3	-	2168400-6 (QUANTITY 2)	
					SMART APPLICATOR	2161326-1	-	8-2151666-4	-	-	-	
	2-2151666-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-	-
					SERVO LATCH PLATE	2119951-1	-	8-2151666-5	1901094-3	-	2168400-6 (QUANTITY 2)	
					SMART APPLICATOR	2161326-1	-	8-2151666-4	-	-	-	
	2-2151666-5	B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-	-
					PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1	
	2-2151666-7	B	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-	-
7-2151666-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.57 mm [.062]	F
INSUL	1.83 mm [.072]	BX
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: GET FEMALE 1.2MM, 0.2 STOCK			
WIRE STRIP LENGTH 3.30-3.70 mm [.130-.146 IN]		INSULATION DIAMETER RANGE Ø1.40-1.90 mm [.055-.075 IN]	
TERMINAL APPLICATION SPECIFICATION		-	
TERMINALS APPLIED			
TE TERMINAL 1719958-1	TE TERMINAL	TE TERMINAL	TE TERMINAL

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: GET FEMALE 1.2MM, THIN, 18 AND 20 AWG			
WIRE STRIP LENGTH 3.30-3.31 mm [.130-.131 IN]		INSULATION DIAMETER RANGE Ø1.40-1.90 mm [.055-.075 IN]	
TERMINAL APPLICATION SPECIFICATION			
114-13236		-	
		-	
		-	
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1924879-1	1924879-2		

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
18 AWG		1.04+/- 0.03 [.041+/- .001]		7.4
0.75mm ²		1.02+/- 0.03 [.040+/- .001]		7.5
20 AWG		0.89+/- 0.03 [.035+/- .001]		8.8
0.50mm ²		0.89+/- 0.03 [.035+/- .001]		8.8

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
0.75mm2			1.02+/- 0.03 [.040+/- .001]		7.6
18 AWG			1.01+/- 0.03 [.040+/- .001]		7.6
20 AWG			0.89+/- 0.03 [.035+/- .001]		8.8
0.50mm2			0.89+/- 0.03 [.035+/- .001]		8.8

```
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING
WILL CAUSE DAMAGE TO CRIMP TOOLING.
```

-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	1	2119082-8	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	-	-	2168400-6	SHCS, LOW HEAD, ROHS, M5 X 16	240
-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	-	-	1901094-3	SPACER, FEEDER	198
-	1	1	1	1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

2				I			
SET UP GAUGE 2119599-1		LOC A	QIST 66	REVISIONS			
		P	LTR	DESCRIPTION	DATE	OWN	APVD
		-	-	SEE SHEET 1	-	-	-

-	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1752353-2	GUIDE PIN,HOLDOWN	175
-	1	1	1	1	1901680-2	GUIDE PIN,HOLDOWN	174
-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	1	1	1	1	2119798-2	DETENT PIN	145
-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
-	-	-	-	1	2119653-2	FEED CAM, POST FEED	14
-	1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	14
-	1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1-22281-8	SPRING, COMPRESSION	121
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
-	1	1	1	1	2168083-6	SCR, SKT HD CAP, RoHS, M5 X 65	93
-	1	1	1	1	455888-4	SPACER, CRIMPER	82
-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	2119791-5	DEPRESSOR, WIRE	70
-	1	1	1	1	2119943-1	WASHER, SPACER	69
-	1	1	1	1	1-690438-0	FRONT STRIP GUIDE	68
-	1	-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	2	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 x 8.0	65
-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61
-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	1	1	1338685-1	PAWL, FEED	56
-	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
-	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
-	1	1	1	1	1-1752354-7	STANDOFF,HOLD-DOWN	50
-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
-	1	1	1	1	3-1752356-3	SUPPORT, TERMINAL	34
-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1320908-6	SPACER, STRIP GUIDE	30
-	1	1	1	1	1901086-5	PLATE, STRIP GUIDE	29
-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	2	2	2	2	22283-1	SPRING, COMPRESSION	27
-	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	240792-1	DRAW, TERMINAL	25
-	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	318707-9	FLOATING SHEAR, FRONT	9
1	1	1	1	1	133231-6	ANVIL, COMBINATION, SPECIAL	8
-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	6
-	1	1	1	1	2119757-7	DEPRESSOR, SHEAR	5
-	1	1	1	1	4-238011-2	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1633989-7	CRIMPER, INSULATION, SPECIAL	3
-	-	-	-	-	-	-	2
1	1	1	1	1	2-456403-6	CRIMPER, WIRE PREMIUM	1
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

[illegible]

PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

LOC	DIST	REVISIONS			
		P	LTR	DESCRIPTION	DATE
A	66	-	-	SEE SHEET 1	-

D

C

B

A

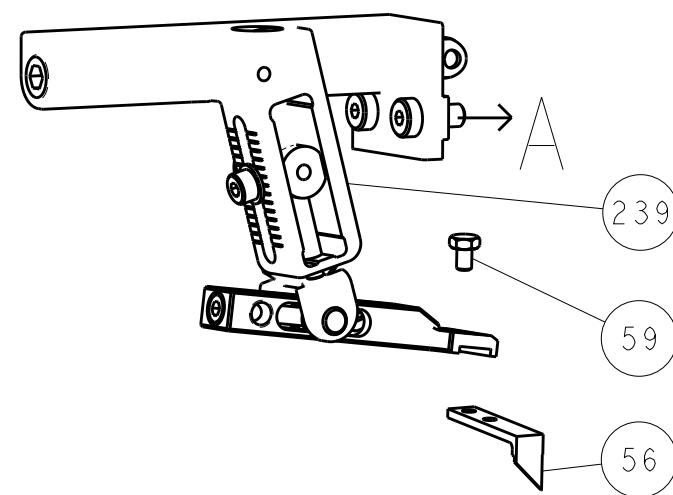
D

C

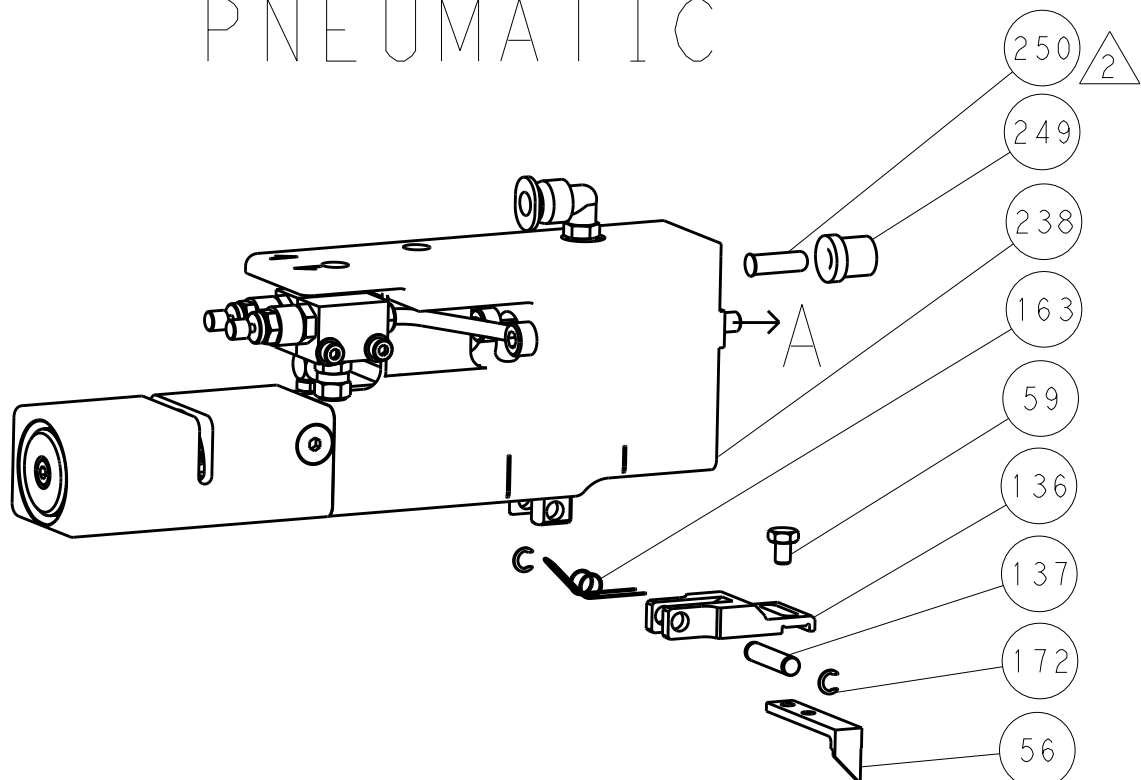
B

A

FEED TYPE MECHANICAL



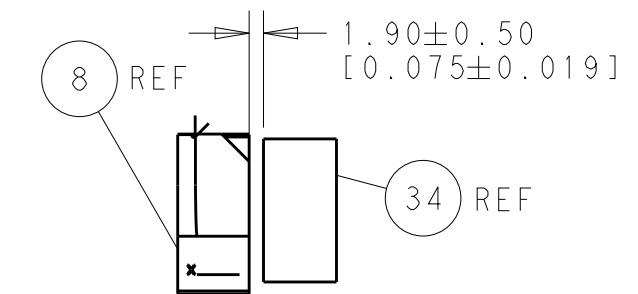
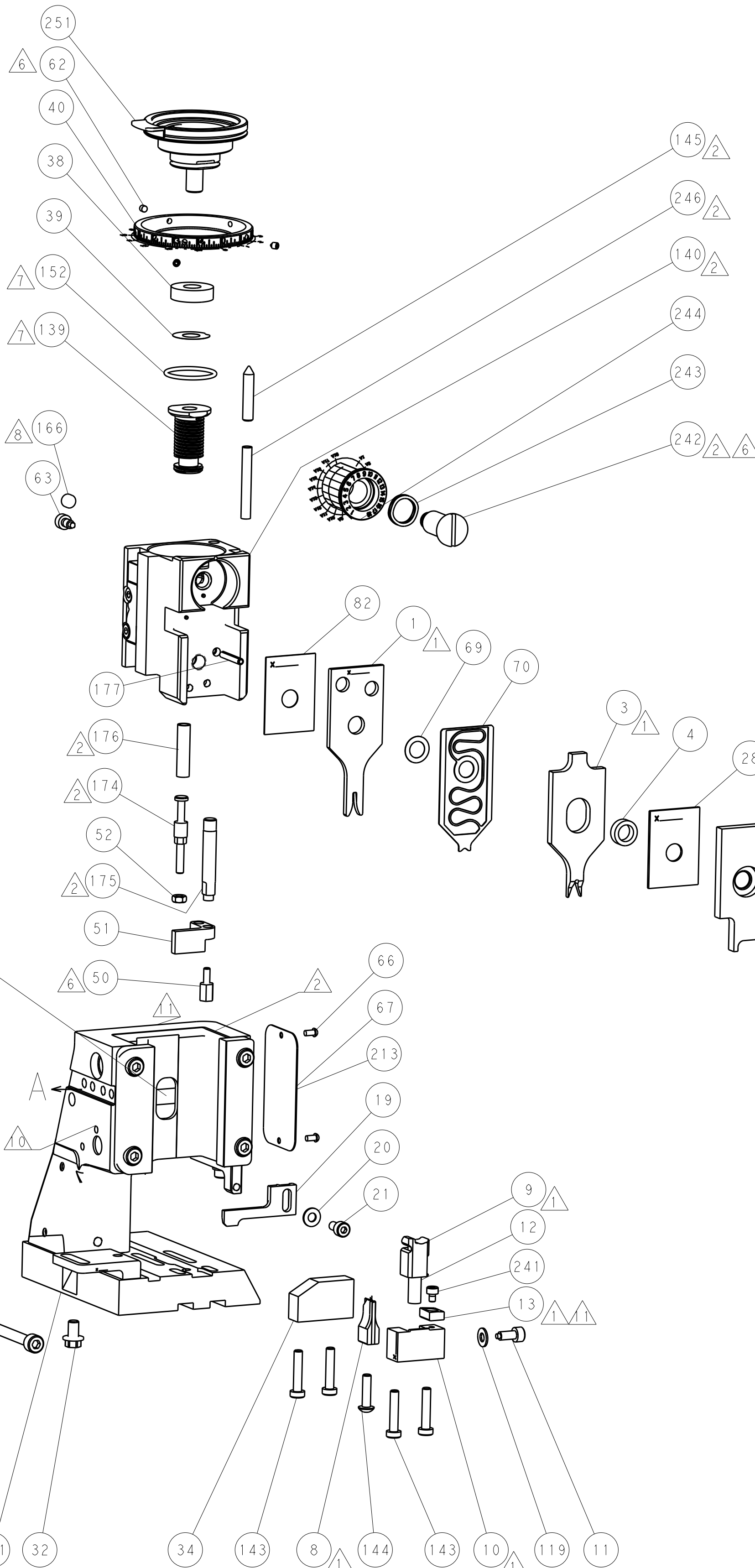
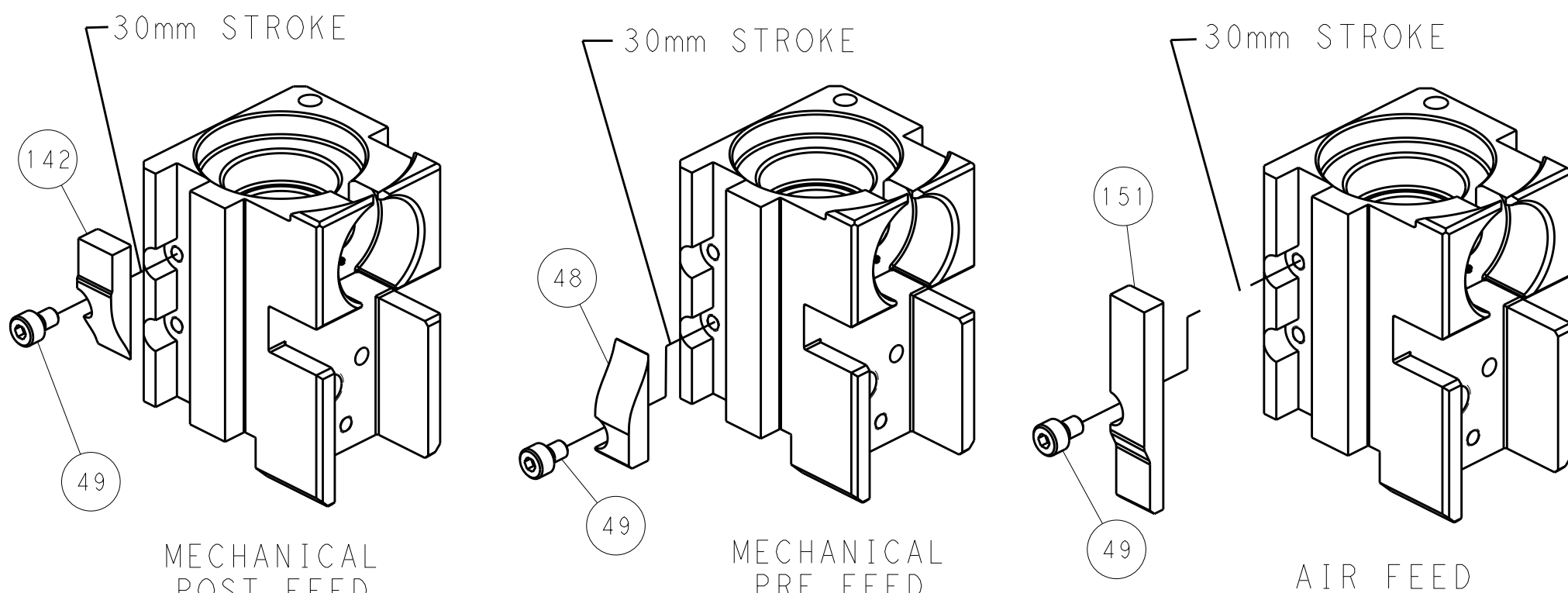
PNEUMATIC



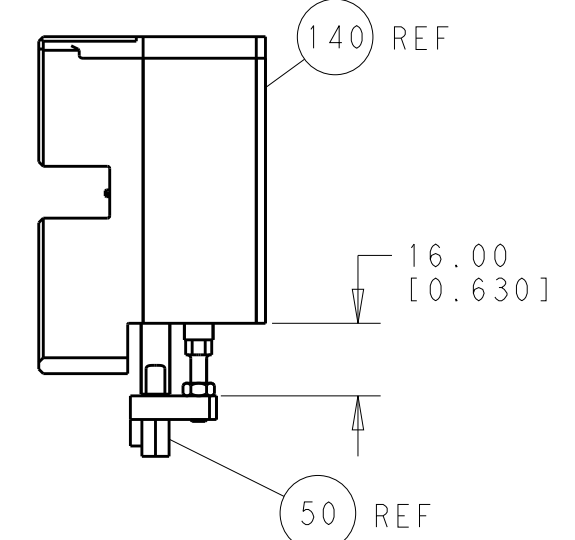
SERVO LATCH PLATE



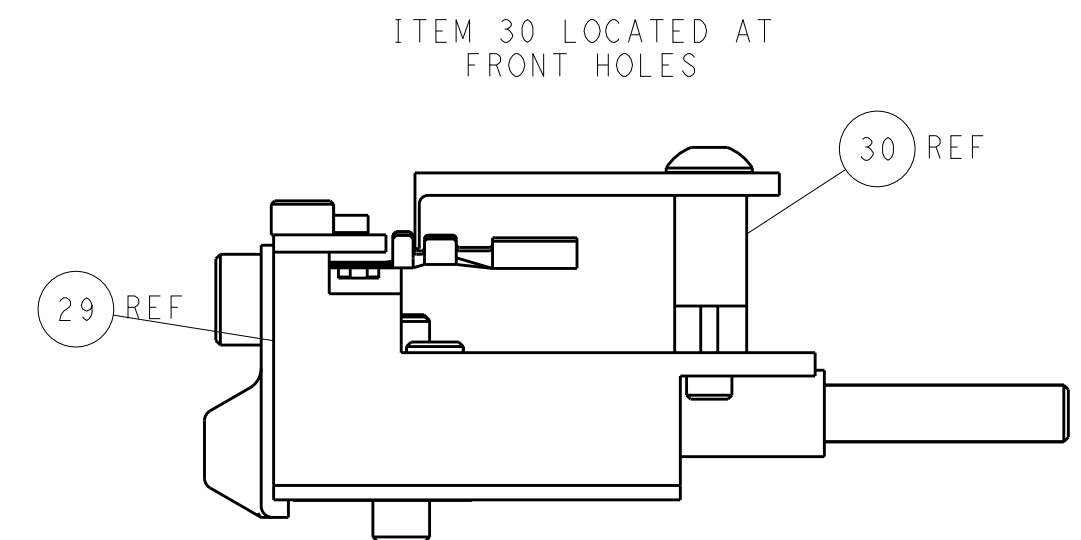
CAM POSITIONS



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		10MAY2012		STE		TE Connectivity	
mm		0 PLC ±0.5		CHK		S. XI		Harrisburg, PA 17105-3608		-	
1 PLC ±0.13		APVD		10MAY2012		NAME		Ocean Side Feed		-	
2 PLC ±0.13		PRODUCT SPEC		-		APPLICATION SPEC		-		-	
3 PLC ±0.013		APPLY SPEC		-		SIZE		CAGE CODE		DRAWING NO	
4 PLC ±0.0001		FINISH		-		WEIGHT		-		-	
MATERIAL		-		-		Customer Accessible Production Drawing		SCALE		1:2	
-		-		-		SHEET		4		OF 4	
-		-		-		REV		B		-	