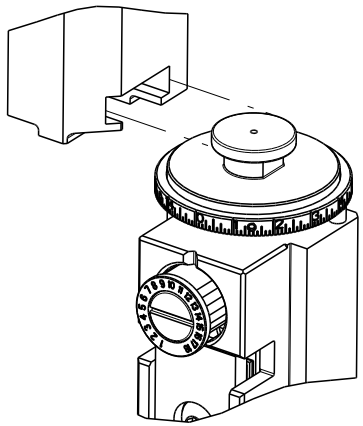


8		7	
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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2266335-1	B	FINE CRIMP HEIGHT ADJUST
	2266335-2	B	FINE CRIMP HEIGHT ADJUST
	2266335-5	B	FINE CRIMP HEIGHT ADJUST
	2266335-6	B	NON-CRIMP HEIGHT ADJUST
	2266335-7	B	FINE CRIMP HEIGHT ADJUST
	7-2266335-7	A	CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.40 mm [.055]	F
INSUL	1.78 mm [.070]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: PIN ASSEMBLY, .062,TYPE III+			
WIRE STRIP LENGTH 3.58-4.34 mm [.141-.171 IN]		 INSULATION DIAMETER RANGE Ø0.89-1.40 mm [.035-.055 IN]	
TERMINAL APPLICATION SPECIFICATION			
 (A)114-10004		-	-
(B)114-19000		-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
(A) 66106-1	(A) 66106-7	(B) 163089-8	(B) 164159-2
(A) 66106-2	(A) 66106-8	(B) 163089-9	(B) 164159-3
(A) 66106-3	(A) 1-66106-4	(B) 1-163089-0	(B) 164159-4
(A) 66106-4	(A) 1-66106-5	(B) 1-163089-1	(B) 164159-6
(A) 66106-5	(A) 1-66106-7	(B) 1-163089-3	(B) 164159-7
(A) 66106-6	(B) 163089-1	(B) 164159-1	

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
24 AWG	0.84+/-0.05 [.033+/- .002]	6.0
26 AWG	0.79+/-0.05 [.031+/- .002]	6.5

- 

RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266335-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266335-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266335-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266335-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37.
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
8. MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
12. WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.96.
13. CUT TO LENGTH AT ASSEMBLY.

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: SOCKET ASSEMBLY, .062,TYPE III+			
WIRE STRIP LENGTH 3.58-4.34 mm [.141-.171 IN]		INSULATION DIAMETER RANGE Ø0.89-1.40 mm [.035-.055 IN]	
TERMINAL APPLICATION SPECIFICATION			
(A)114-10004		-	-
(B)114-19000		-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
(A) 66108-1	(A) 66108-6	(A) 1-66108-7	(B) 163091-9
(A) 66108-2	(A) 66108-7	(B) 163091-1	(B) 1-163091-0
(A) 66108-3	(A) 66108-8	(B) 163091-6	(B) 1-163091-1
(A) 66108-4	(A) 1-66108-4	(B) 163091-7	(B) 1-163091-3
(A) 66108-5	(A) 1-66108-5	(B) 163091-8	

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

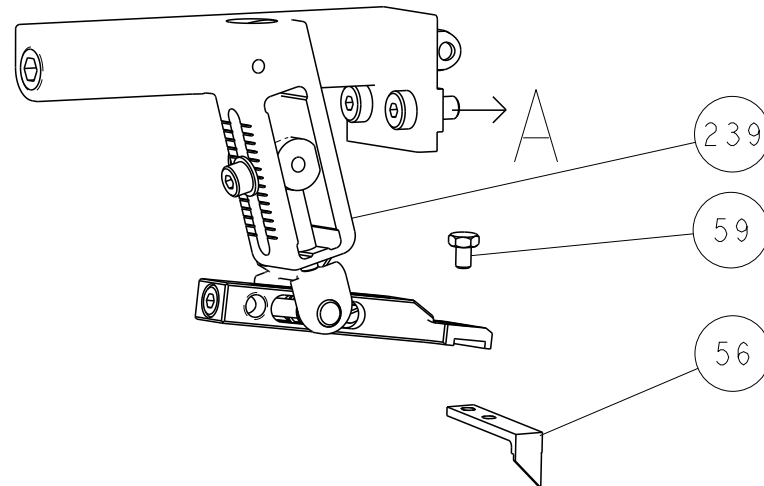
SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD
	B	ECR-15-006857		01MAY2015	RK	GB

-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	1	2119082-5	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG,IDENTIFICATION	213
-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
-	1	1	1	1	1	455888-4	SPACER, CRIMPER	82
-	1	1	1	1	1	22278-8	SPRING, COMPRESSION	77
-	1	1	1	1	1	854769-4	HOLDER, INS	74
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	-	-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
-	-	-	-	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	2	2	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53
-	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	1-2119644-4	RAM WASHER, PRECISION	38
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	1	1	1	1	1	1752356-1	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1	1320908-6	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	1	1	1	1	1	1320928-6	STRIP GUIDE	24
-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	2	2	2	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
-	1	1	1	1	1	2-1633917-6	ANVIL, COMBINATION	8
-	1	1	1	1	1	240641-5	SPACER	7
-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	2119780-9	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	2-238011-2	BLOCK, CRIMPER SPACER	4
-	1	1	1	1	1	3-1633966-0	CRIMPER, INSULATION O	3
-	1	1	1	1	1	455888-2	SPACER, CRIMPER	2
-	1	1	1	1	1	1-456402-4	CRIMPER, WIRE PREMIUM	1
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

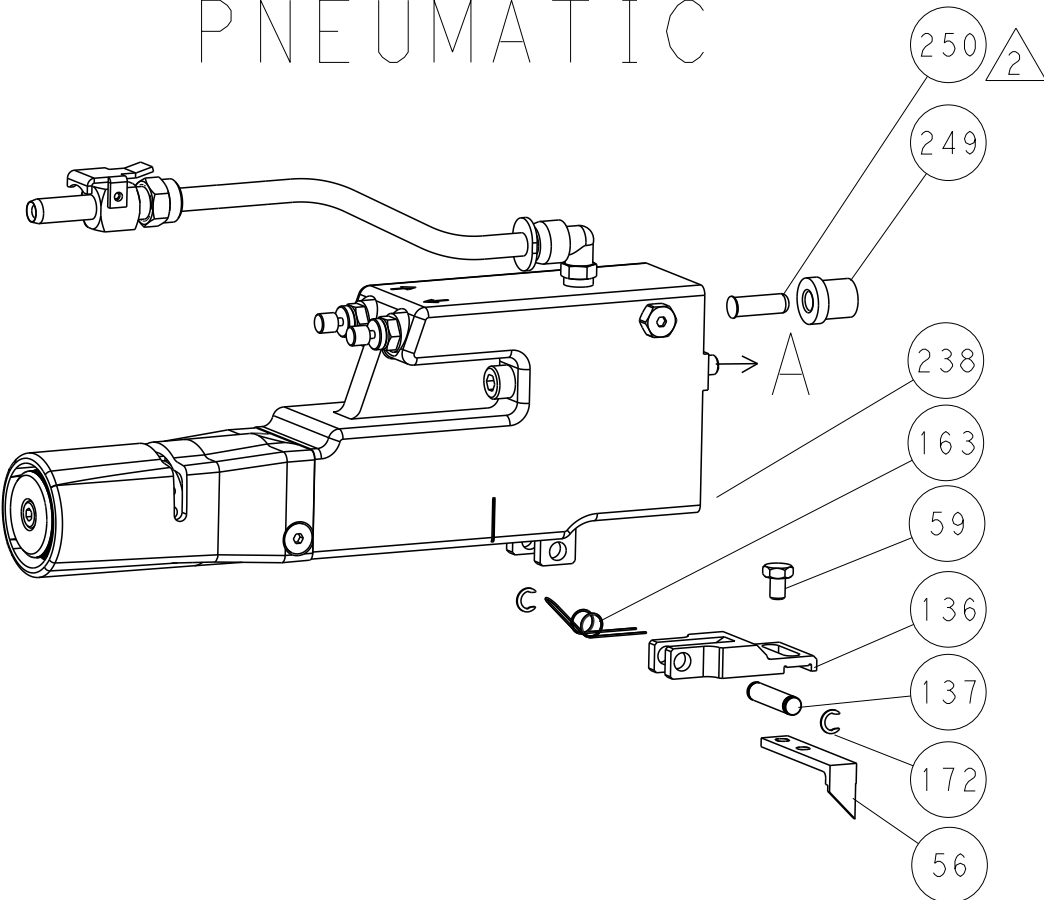
THIS IS SUBJECT TO CHANGE WITHOUT NOTICE. THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE CURRENT ORGANIZATION SHALL BE CONTACTED FOR THE LATEST EDITION.				DWN T.ELBIN 13JUNE2014	TE Connectivity Harrisburg, PA 17105-3608			
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES FINISH		APVD T.ELBIN 16JUNE2014	NAME Ocean Side Feed Applicator			
				PRODUCT SPEC -		APPLICATION SPEC -		
MATERIAL -		FINISH -		WEIGHT -		SIZE CASE CODE DRAWING NO A1 00779 C=2266335	RESTRICTED TO -	
Customer Accessible Production Drawing				SCALE 1:2		SHEET 1 OF 4		
						REV B		

LOC		DIST		REVISIONS				
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD	
		-		SEE SHEET 1	-	-	-	

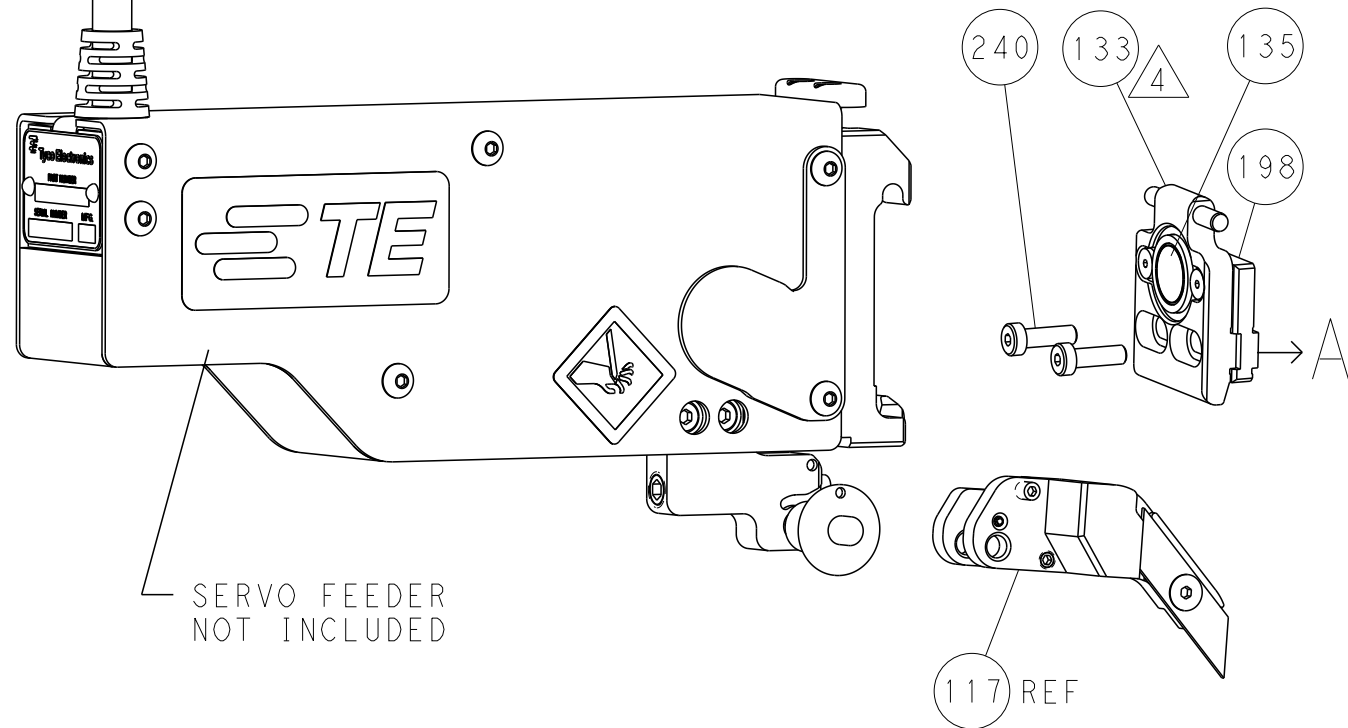
FEED TYPE
MECHANICAL



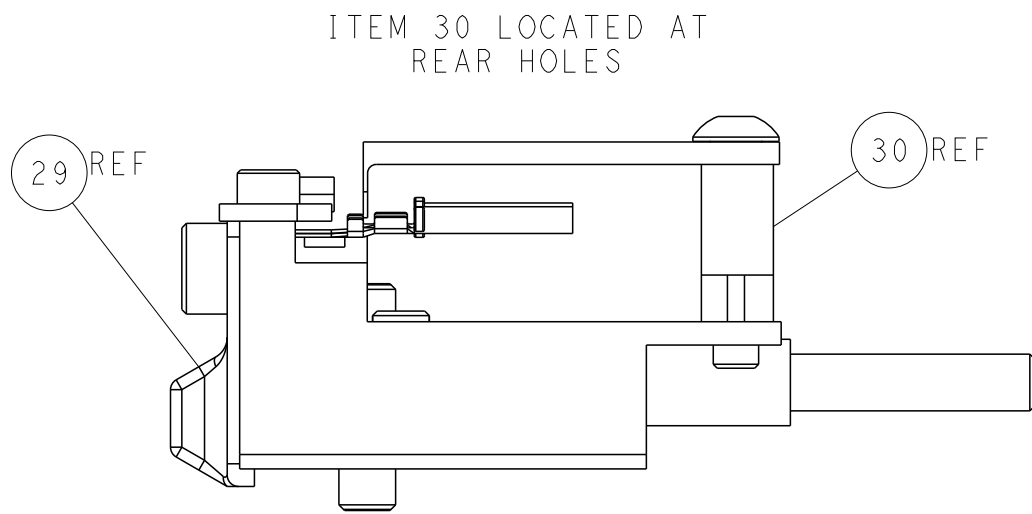
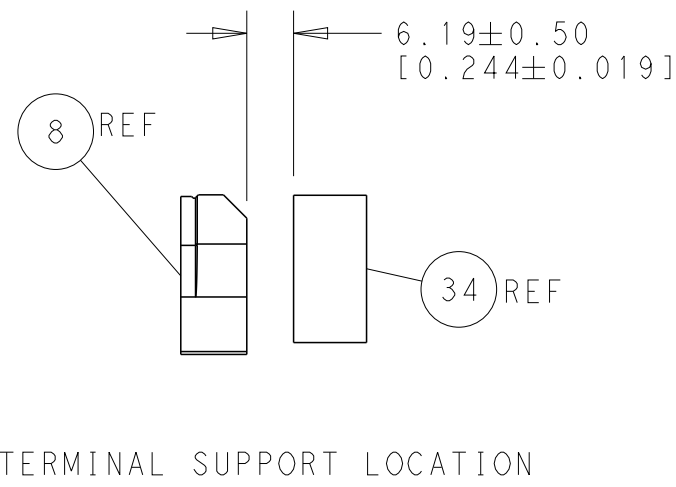
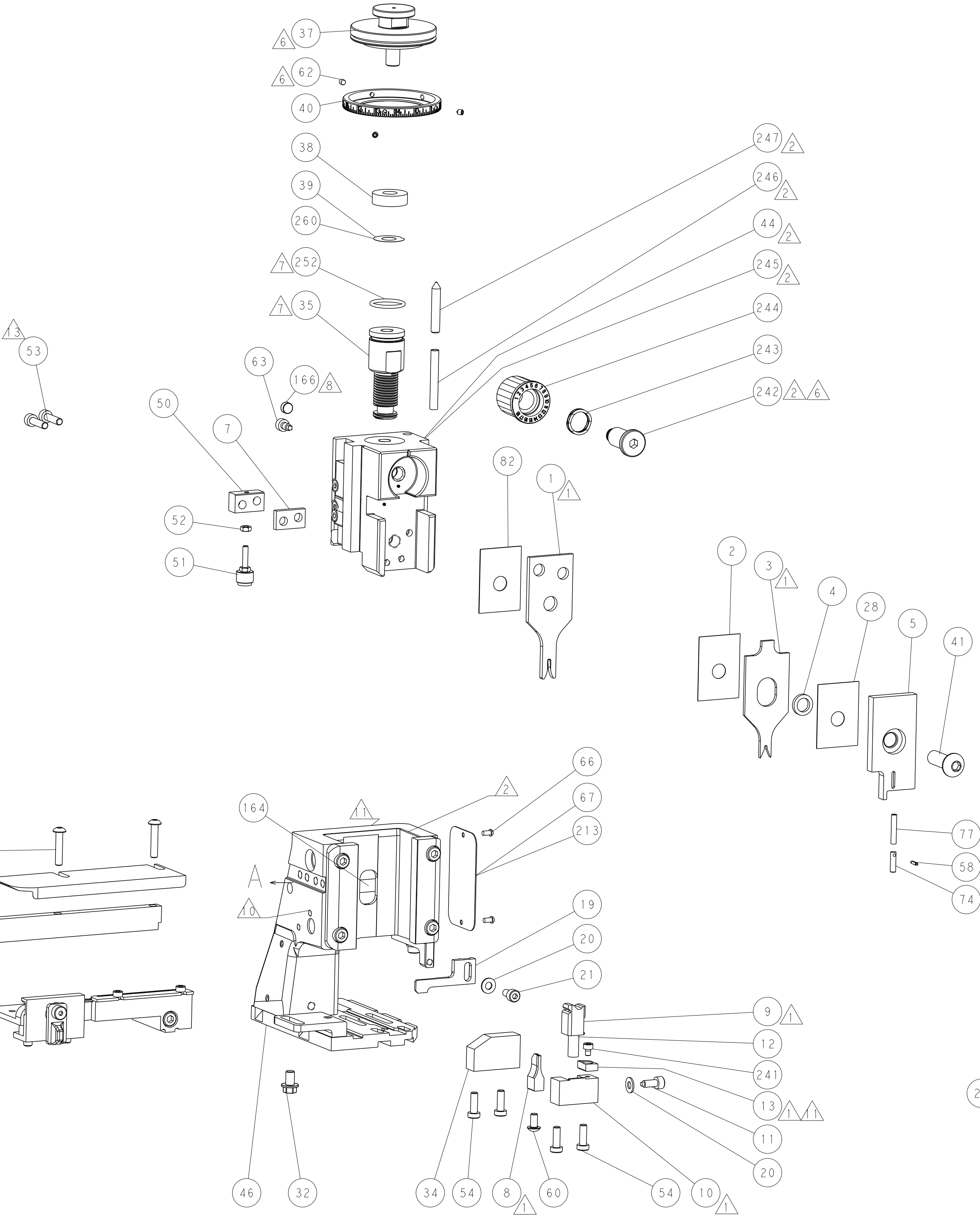
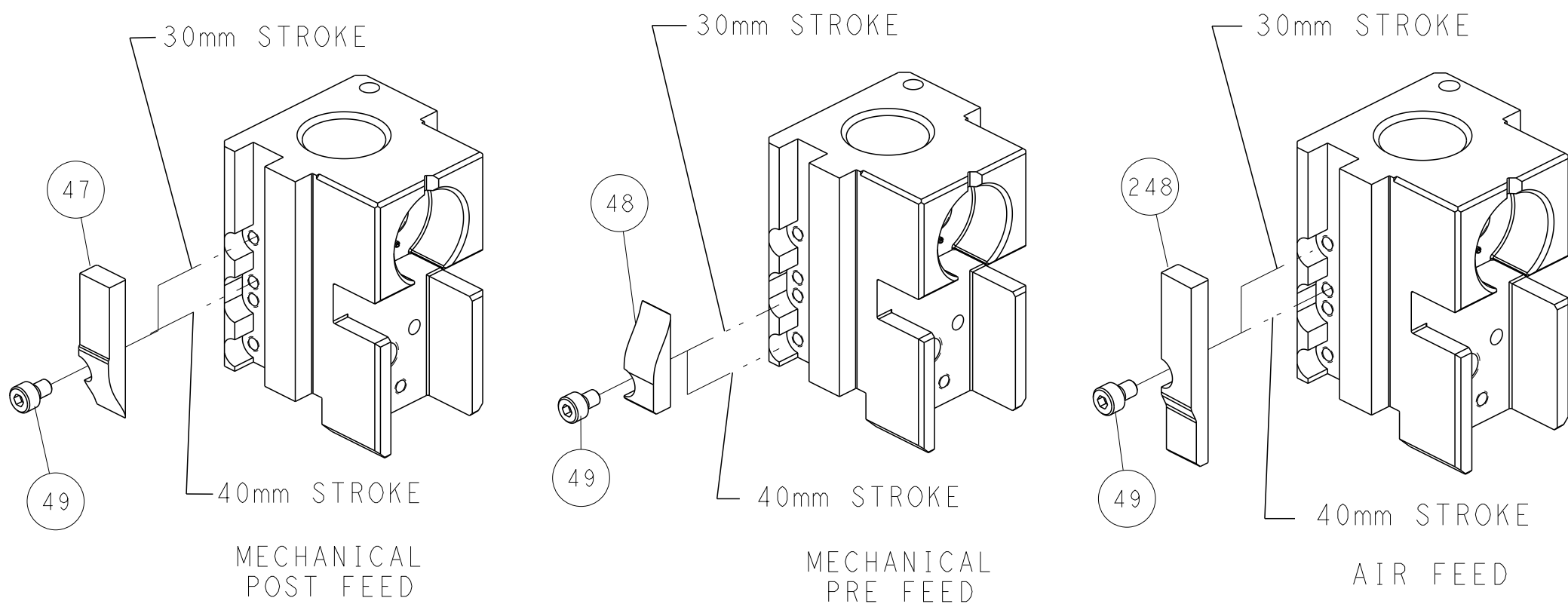
PNEUMATIC



SERVO
LATCH PLATE



CAM POSITIONS



ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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CHG		TELBIN	16JUNE2014	NAME	Ocean Side Feed Applicator	
APVD		TELBIN	16JUNE2014	PRODUCT SPEC	-	
APPLICATION SPEC		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO	
MATERIAL		WEIGHT	-	00779	-	
FINISH		SCALE	1:2	SHEET	2	REV
Customer Accessible Production Drawing		Customer Accessible Production Drawing		B		

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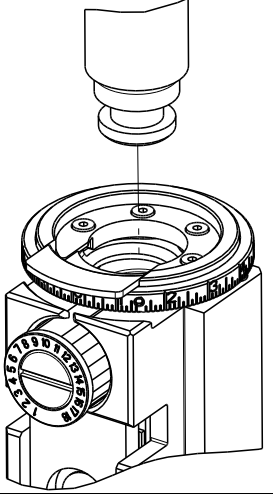
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PACIFIC VERSION
TERMINATOR
INTERFACE ADAPTER



PART
NUMBER

2-2266335-1

REVISION

B

DESCRIPTION

FINE CRIMP HEIGHT ADJUST

FEED TYPE

MECHANICAL

CONVERT TO

PNEUMATIC FEED

PART NUMBERS REQUIRED

2119950-1

2119951-1

-

8-2266335-5

1901094-3

-

2168400-6 (QUANTITY 2)

2161326-1

-

8-2266335-4

-

-

-

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

SERVO LATCH PLATE

2119951-1

-

8-2266335-5

1901094-3

-

2168400-6 (QUANTITY 2)

SMART APPLICATOR

2161326-1

-

8-2266335-4

-

-

-

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

PNEUMATIC FEED

2119950-1

1338685-1

5-18022-5

2119641-2

-

2119799-1

2063440-1

-

-

-

-

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-

-

-

-

-

-

-

-

-

2-2266335-2

B

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

2168400-6 (QUANTITY 2)

2-2266335-5

B

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

-

2-2266335-7

B

FINE CRIMP HEIGHT ADJUST

NONE

-

-

-

-

-

-

7-2266335-7

A

CRIMP TOOLING KIT

-

-

-

-

-

-

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

1.40 mm [.055]

F

INSUL

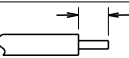
1.78 mm [.070]

O

APPLICATOR INSTRUCTIONS

408-10389



TERMINAL DATA: TE TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: PIN ASSEMBLY, .062,TYPE III+			
WIRE STRIP LENGTH 		INSULATION DIAMETER RANGE 	
3.58-4.34 mm [.141-.171 IN]		Ø0.89-1.40 mm [.035-.055 IN]	
TERMINAL APPLICATION SPECIFICATION 	(A)114-10004	-	-
	(B)114-19000	-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
(A) 66106-1	(A) 66106-7	(B) 163089-8	(B) 164159-2
(A) 66106-2	(A) 66106-8	(B) 163089-9	(B) 164159-3
(A) 66106-3	(A) 1-66106-4	(B) 1-163089-0	(B) 164159-4
(A) 66106-4	(A) 1-66106-5	(B) 1-163089-1	(B) 164159-6
(A) 66106-5	(A) 1-66106-7	(B) 1-163089-3	(B) 164159-7
(A) 66106-6	(B) 163089-1	(B) 164159-1	

WIRE SIZE 	CRIMP HEIGHT mm [INCH] 	CRIMP HEIGHT REFERENCE SETTING 
24 AWG	0.84+/-0.05 [.033+/-0.002]	6.0
26 AWG	0.79+/-0.05 [.031+/-0.002]	6.5

RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266335-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266335-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266335-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.

GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

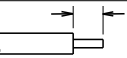
MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

CUT TO LENGTH AT ASSEMBLY.

TERMINAL DATA: TE TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: SOCKET ASSEMBLY, .062,TYPE III+			
WIRE STRIP LENGTH 		INSULATION DIAMETER RANGE 	
3.58-4.34 mm [.141-.171 IN]		Ø0.89-1.40 mm [.035-.055 IN]	
TERMINAL APPLICATION SPECIFICATION 	(A)114-10004	-	-
	(B)114-19000	-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
(A) 66108-1	(A) 66108-6	(A) 1-66108-7	(B) 163091-9
(A) 66108-2	(A) 66108-7	(B) 163091-1	(B) 1-163091-0
(A) 66108-3	(A) 66108-8	(B) 163091-6	(B) 1-163091-1
(A) 66108-4	(A) 1-66108-4	(B) 163091-7	(B) 1-163091-3
(A) 66108-5	(A) 1-66108-5	(B) 163091-8	

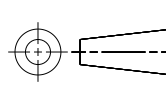
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS					
			P	LTR	DESCRIPTION	DATE	OWN	APVD
			-	-	SEE SHEET 1	-	-	-

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THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE USER SHALL BE RESPONSIBLE FOR OBTAINING THE LATEST EDITION.				OWN CHG T. ELBIN APVD T. ELBIN 16 JUNE 2014	13 JUNE 2014	TE Connectivity Harrisburg, PA 17105-3608
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±.13 2 PLC ±.13 3 PLC ±.013 4 PLC ±.0001 ANGLES ±.1		NAME Ocean Side Feed Applicator		RESTRICTED TO
		APPLICATION SPEC		SIZE A1	CAGE CODE 00779	DRAWING NO C=2266335
MATERIAL -		WEIGHT -		Customer Accessible Production Drawing		
				SCALE 1:2	SHEET 3	OF 4 REV B

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

AMP 4805 REV 31MAR2000

LOC		DIST		REVISIONS					
A		66		P	LTR	DESCRIPTION	DATE	DWN	APVD
				-	-	SEE SHEET 1	-	-	-

D

C

B

A

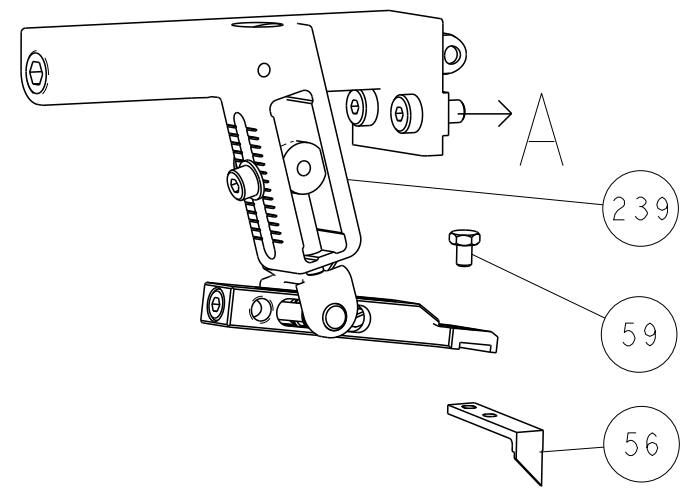
D

C

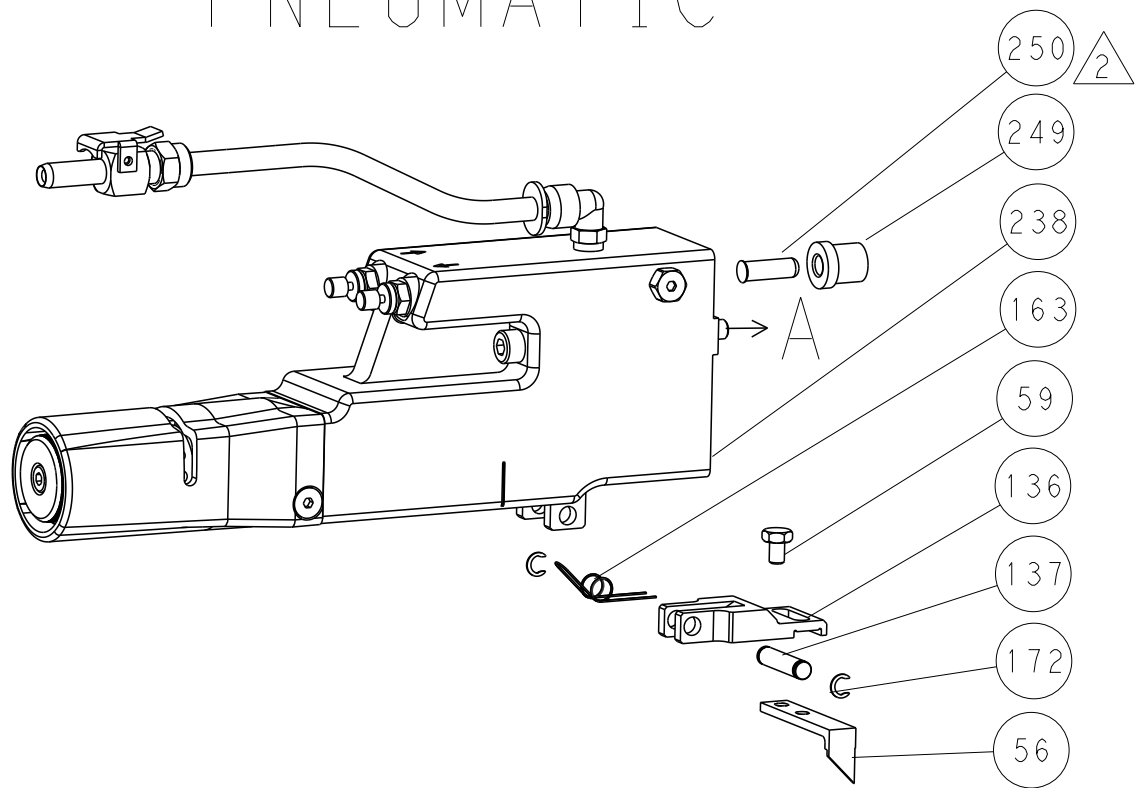
B

A

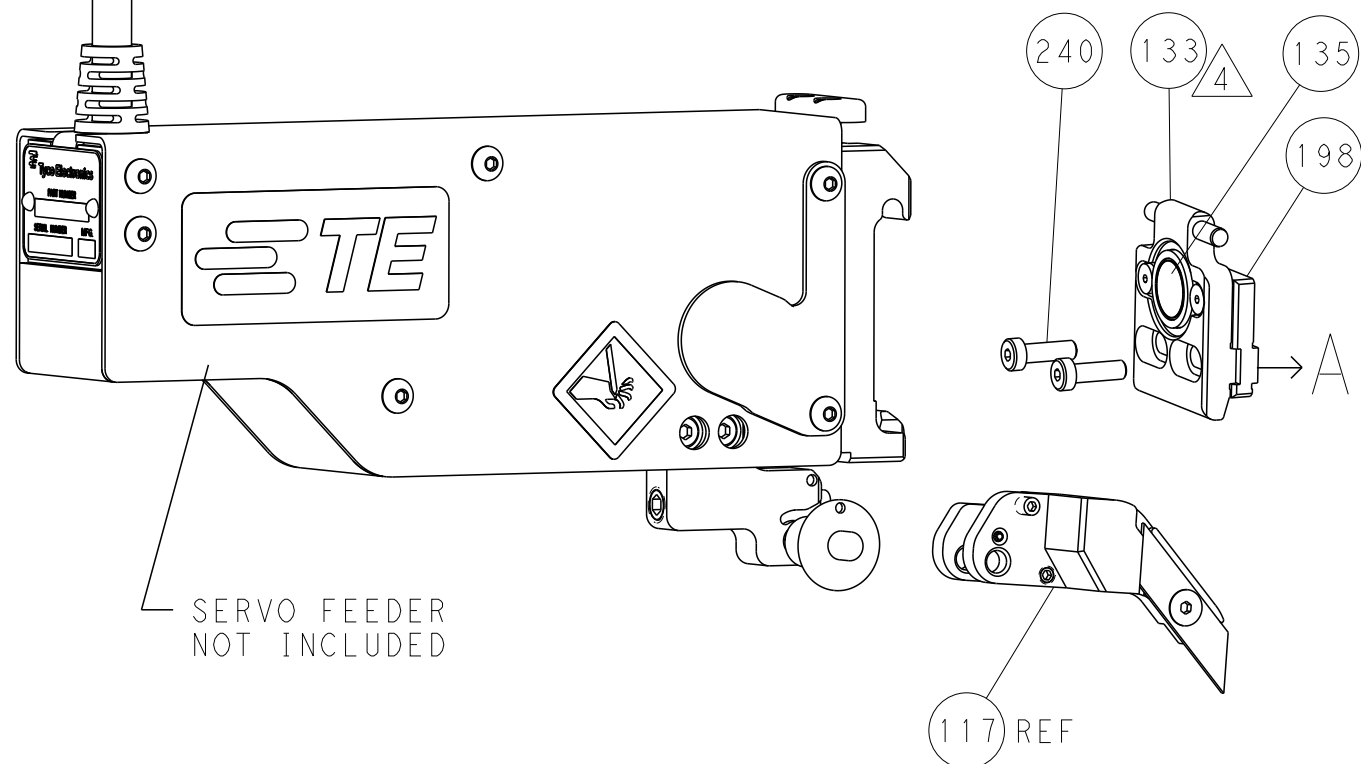
FEED TYPE MECHANICAL



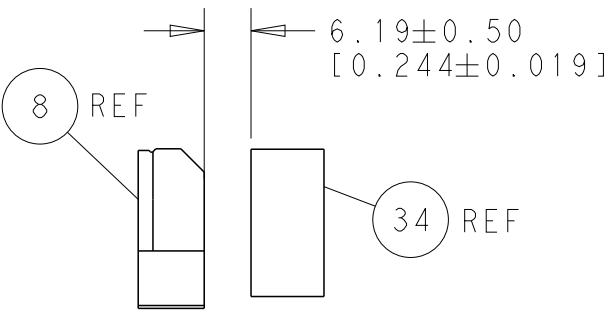
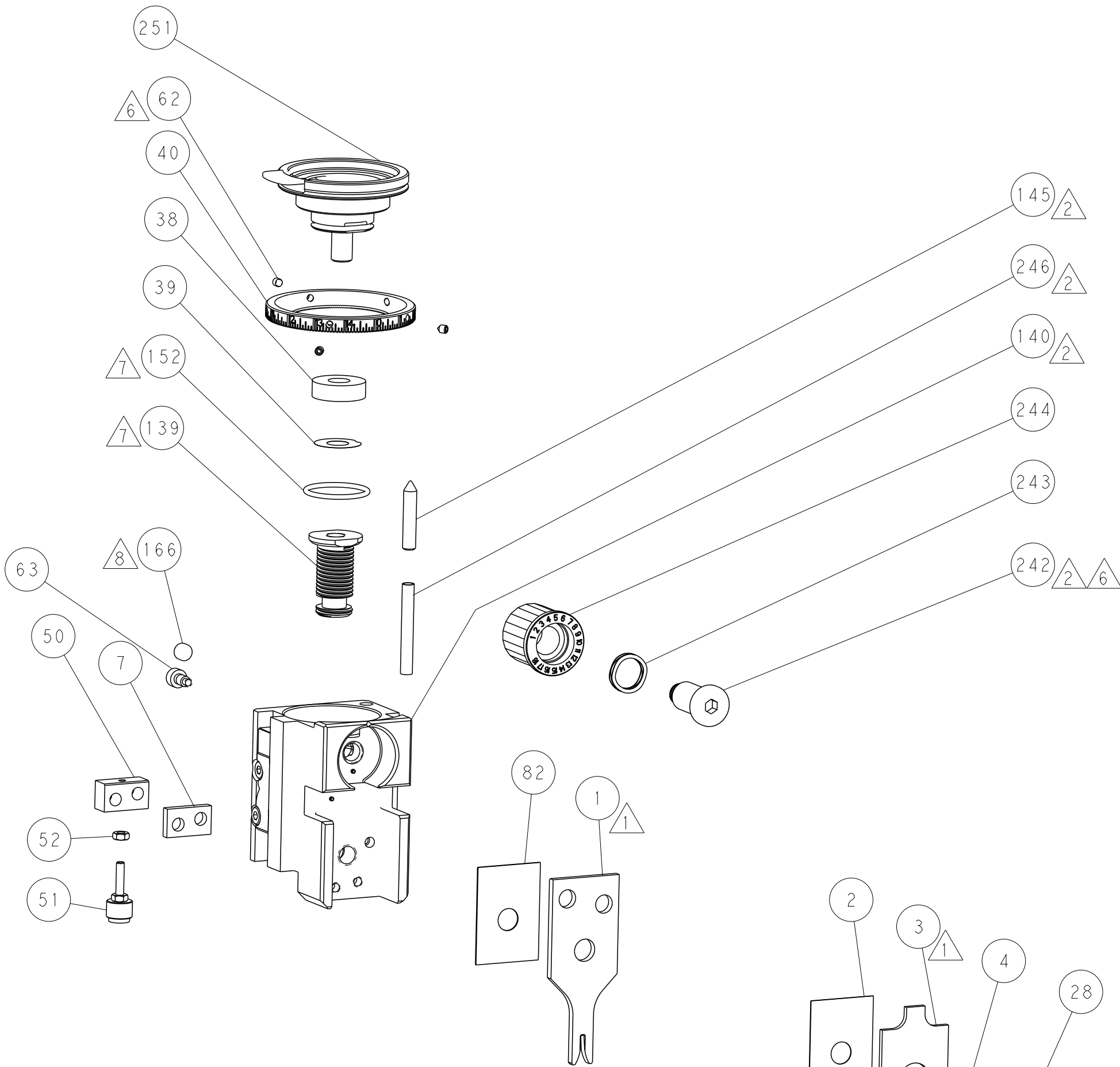
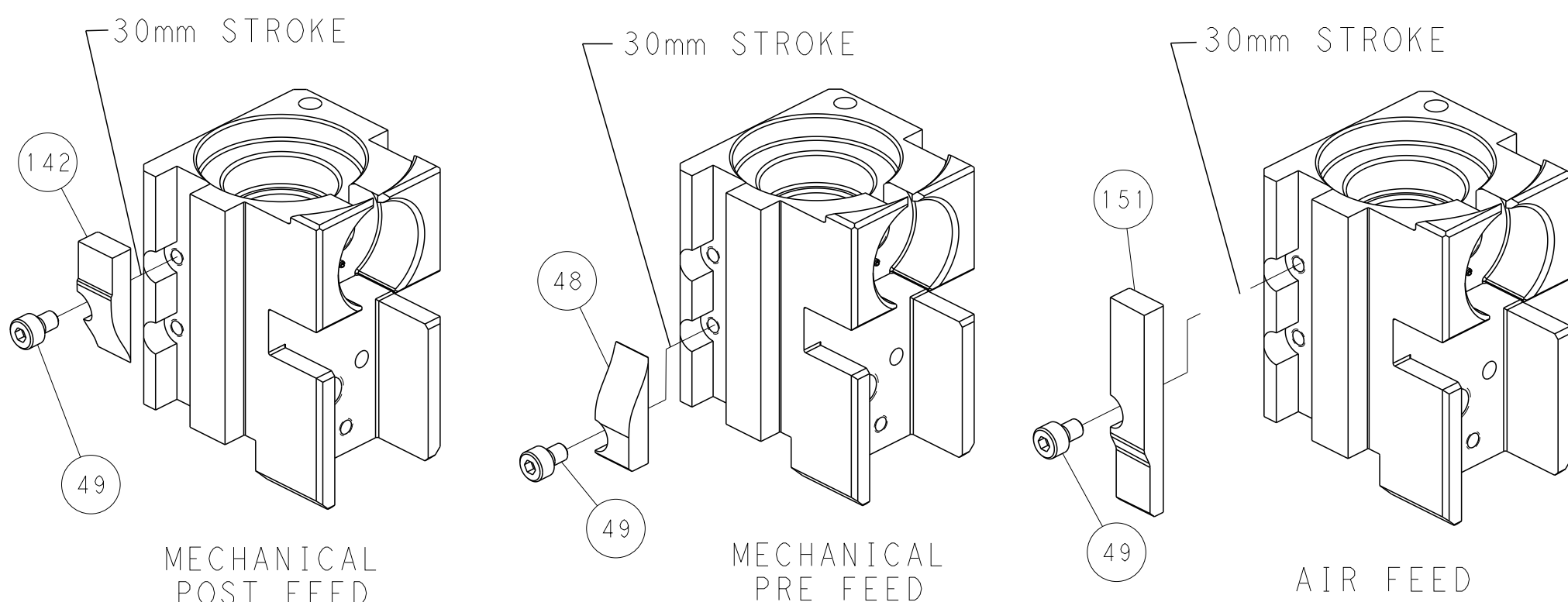
PNEUMATIC



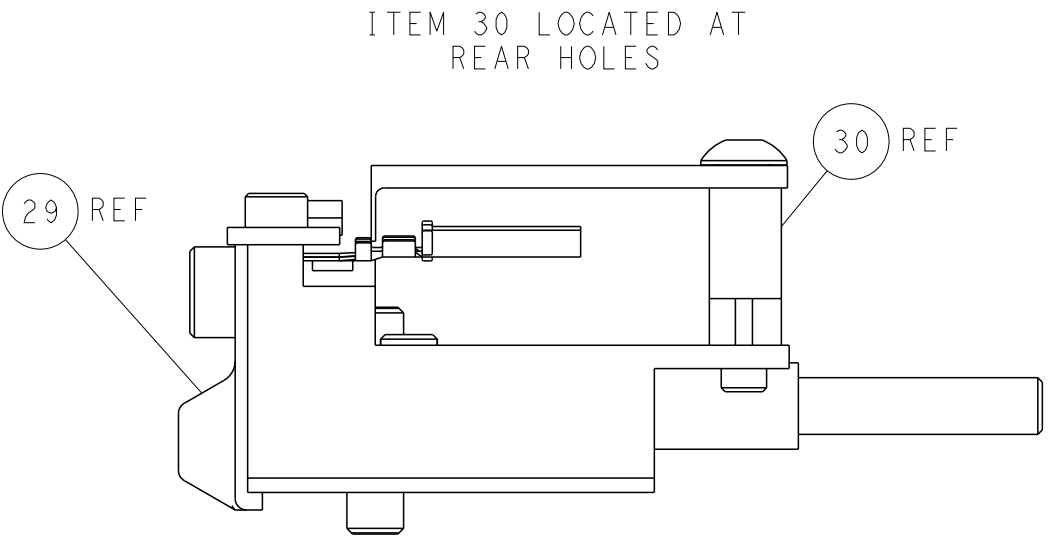
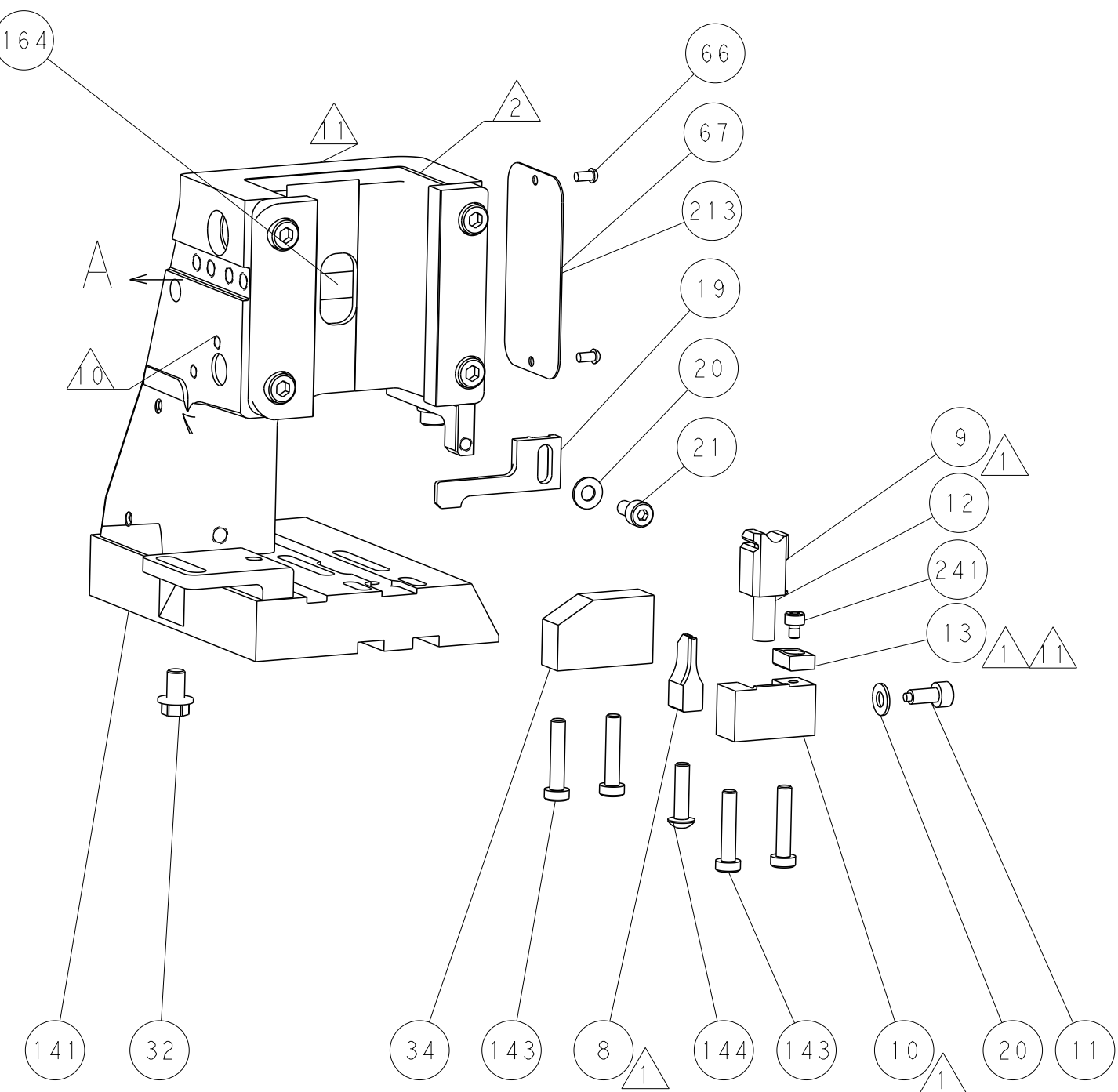
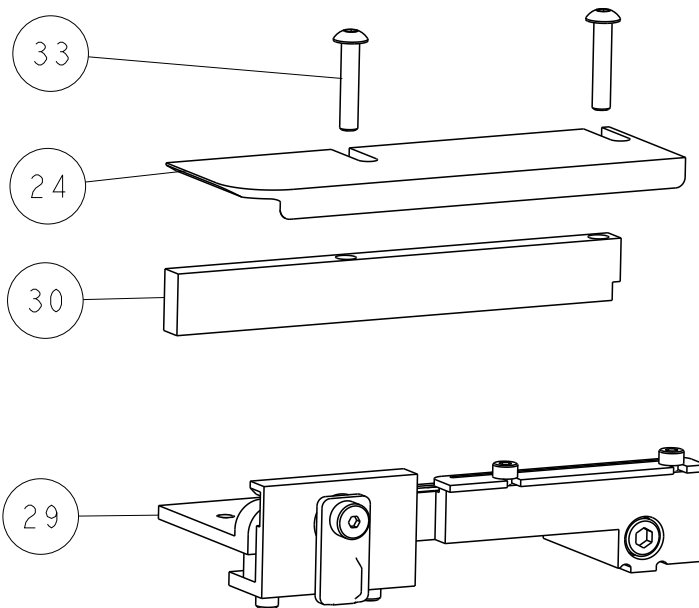
SERVO LATCH PLATE



CAM POSITIONS



TERMINAL SUPPORT LOCATION



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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DIMENSIONS: mm		CHK T.ELBIN 16JUNE2014	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001 ANGLES ±.5 FINISH		APVD T.ELBIN 16JUNE2014	SIZE A1 00779 C=2266335	
MATERIAL -		PRODUCT SPEC -	RESTRICTED TO -	
-		APPLICATION SPEC -	Customer Accessible Production Drawing	
-		WEIGHT -	SCALE 1:2	
-		Customer Accessible Production Drawing	SHEET 4 of 4	
-		Customer Accessible Production Drawing	REV B	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION