

ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
						-	-	-	-	-	-
	2266614-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	-	8-2266614-5	1901094-3	2-1752354-8	2168400-6 (QUANTITY 2)
	2266614-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	SMART APPLICATOR	2161326-1	-	8-2266614-4	-	-	-
	2266614-6	A	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-1	2119799-1	2063440-2
	2266614-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
	7-2266614-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	3.85 mm [1.52]	F
INSUL	6.60 mm [1.260]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: FCI TERMINAL		FCI CRIMP SPECIFICATION	
TERMINAL NAME: TERMINAL, MALE			
WIRE STRIP LENGTH 7.50-8.50 mm [1.295-1.335 IN]		INSULATION DIAMETER RANGE Ø 	
TERMINAL APPLICATION SPECIFICATION 	9084-0600 Rev D	-	-

TERMINALS APPLIED ¹⁰				
TE TERMINAL	FCI TERMINAL	TE SEAL	FCI SEAL	INSULATION RANGE
1572472-1	6017-0261	1572474-1	60993301	Ø 3.50-5.50mm [Ø .138-.217 IN]

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
6.00mm2	2.80+/-0.05 [1.110+/- .002]	5.2
5.00mm2	2.70+/-0.05 [1.106+/- .002]	6.4
10 AWG	2.55+/-0.05 [1.100+/- .002]	8.0
4.00mm2	2.30+/-0.05 [1.091+/- .002]	10.7



- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266614-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266614-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266614-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 180.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37 & 180.
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
8. MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
12. WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6)
USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 3.00.
13. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
14. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD
HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION.
APPLY #1-23419-5 LOC-TITE TO THREADS.
15. CUT TO LENGTH AT ASSEMBLY.

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING
WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	1	1	1	1	455888-5	SPACER, CRIMPER	270
-	2	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	269
-	1	1	1	1	1633782-4	FENCE	267
-	-	1	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	1	1	1	1803078-2	SPACER, PRECISION	259
-	1	-	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	2161314-1	RAM, STEPPED, ATLANTIC, SF, NON-ADJ	245
-	1	1	1	1	2119082-5	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO

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ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS				
			P	LTR	DESCRIPTION	DATE	OWN
				A	RELEASED	06MAR2015	EW

-	-	2	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	2063440-2	AIR FEED MODULE	238
-	-	1	1	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	1	-	1901094-3	SPACER, FEEDER	198
-	1	1	1	1	2-1752354-8	STANDOFF, HOLD-DOWN	180
-	1	1	1	1	6-993111-6	PIN, SLOTTED SPRING 3.0 X 14.0	177
-	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN	175
-	1	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174
-	-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	1633743-1	SERVO FEED LATCH ASM	133
-	-	REF	REF	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
-	1	1	1	1	1-690438-0	FRONT STRIP GUIDE	96
-	1	1	1	1	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	1-455888-1	SPACER, CRIMPER	82
-	1	1	1	1	1803096-1	EXTENSION PLATE	78
-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	2119791-7	DEPRESSOR, WIRE	70
-	1	1	1	1	2119943-1	WASHER, SPACER	69
-	1	-	-	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	3	3	3	3	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	1-2168083-3	SCR, SKT HD CAP, RoHS, M3 X 16	57
-	-	-	-	1	1338683-8	FEED PAWL	56
-	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
-	1	1	1	1	1-1901681-3	HOLDDOWN, TERMINAL	51
-	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1-2119656-7	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	2161311-1	RAM, STEPPED, AMP STYLE, SIDE FEED	44
-	1	1	1	1	1-2079383-5	SCR, BHSC, RoHS (M8 X 40)	41
-	1	-	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	2119644-3	RAM WASHER, PRECISION	38
-	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	1	1	1	1	1-1752356-8	SUPPORT, TERMINAL	34
-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1320908-6	SPACER, STRIP GUIDE	30
-	1	1	1	1	2119959-6	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	2-455888-0	SPACER, CRIMPER	28
-	2	2	2	2	22283-1	SPRING, COMPRESSION	27
-	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	4-22280-7	SPRING, COMPRESSION	12
-	1	1	1	1	1-356885-3	STOP, SHEAR	11
-	1	1	1	1	2119805-3	SHEAR HOLDER, FRONT	10
-	1	1	1	1	318059-9	FLOATING SHEAR, FRONT	9
1	1	1	1	1	3-1633930-1	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	6
-	1	1	1	1	1803080-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	2-238011-1	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	2-2119784-5	CRIMPER, INSULATION O PREMIUM	3
-	1	1	1	1	1-455888-1	SPACER, CRIMPER	2
1	1	1	1	1	7-1633664-8	CRIMPER, WIRE	1
-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO

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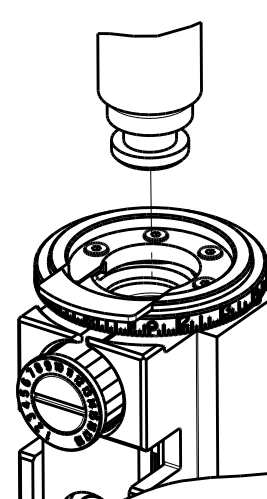
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DIMENSIONS: mm				CHK T. ELBIN	12DEC2014		
				APVD T. ELBIN	12DEC2014	NAME Ocean Side Feed Applicator	
				PRODUCT SPEC		SIZE A1	
MATERIAL -				APPLICATION SPEC		CASE CODE 00779	
				WEIGHT -		DRAWING NO C=2266614	
FINISH -				RESTRICTED TO -		SHEET 1	
				Customer Accessible Production Drawing		REV A	

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	PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART					
						CONVERT TO	PART NUMBERS REQUIRED				
						-	-	-	-	-	-
	2-2266614-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	-	8-2266614-5	1901094-3	2-1752354-8	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2266614-4	-	-
	2-2266614-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 		-	-	-	-	-	-
						PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-2	2119799-1
2-2266614-7	A	FINE CRIMP HEIGHT ADJUST	NONE		-	-	-	-	-	-	-
7-2266614-7	A	CRIMP TOOLING KIT	-		-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	3.85 mm [.152]	F
INSUL	6.60 mm [.260]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: FCI TERMINAL		FCI CRIMP SPECIFICATION		
TERMINAL NAME: TERMINAL, MALE				
WIRE STRIP LENGTH 7.50-8.50 mm [.295-.335 IN]		INSULATION DIAMETER RANGE  		
TERMINAL APPLICATION SPECIFICATION 		9084-0600 Rev D - - -		
TERMINALS APPLIED 				
TE TERMINAL	FCI TERMINAL	TE SEAL	FCI SEAL	INSULATION RANGE
1572472-1	6017-0261	1572474-1	60993301	Ø 3.50-5.50mm [Ø .138-.217 IN]

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
6.00mm2			2.80+/-0.05 [.110+/- .002]		5.2
5.00mm2			2.70+/-0.05 [.106+/- .002]		6.4
10 AWG			2.55+/-0.05 [.100+/- .002]		8.0
4.00mm2			2.30+/-0.05 [.091+/- .002]		10.7

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING
WILL CAUSE DAMAGE TO CRIMP TOOLING.

1. RECOMMENDED SPARE PARTS
2. GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266614-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266614-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 180.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
8. MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
12. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
13. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION.
APPLY #1-23419-5 LOC-TITE TO THREADS.
14. CUT TO LENGTH AT ASSEMBLY.

-	1	1	1	455888-5	SPACER, CRIMPER	270
-	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	269
-	1	1	1	1633782-4	FENCE	267
-	1	1	1	1803078-2	SPACER, PRECISION	259
-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	2119082-5	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	1	2063440-2	AIR FEED MODULE	238
-77	-27	-25	-22	PART NO	DESCRIPTION	ITEM NO

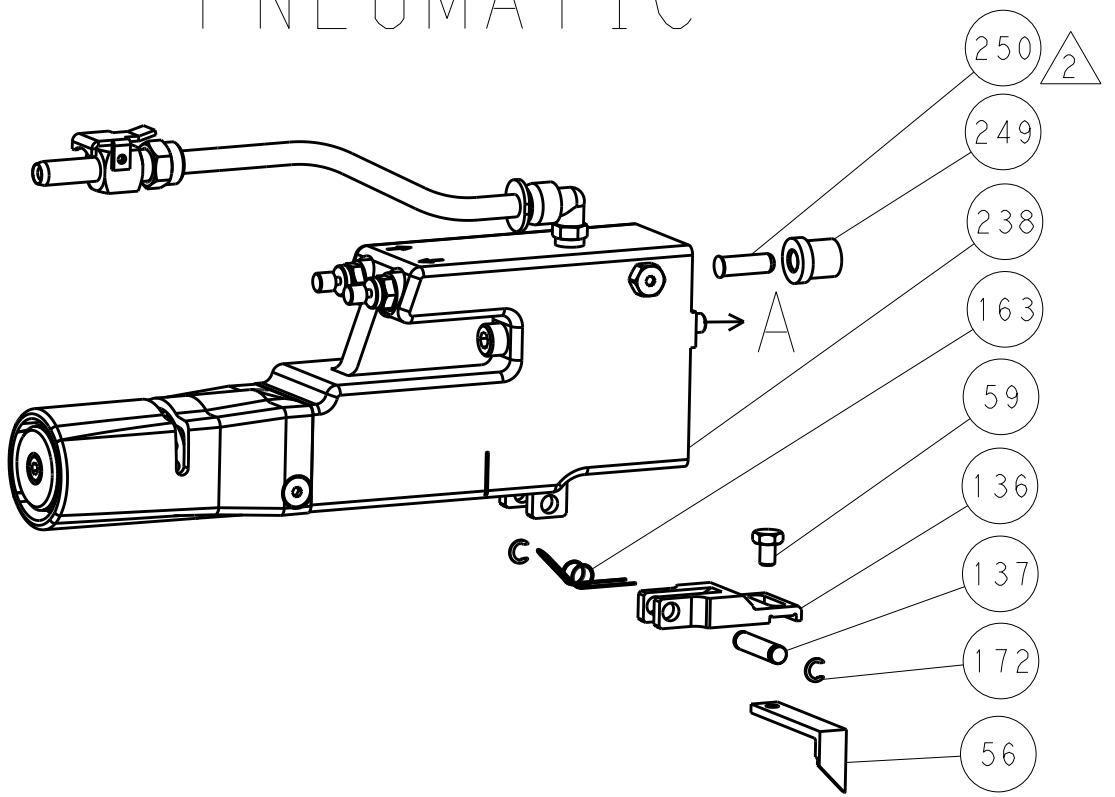
PACIFIC VERSION
(Atlantic version shown on sheets 1 of 4 & 2 of 4)
Shown on sheets 3 of 4 & 4 of 4

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SET UP GAUGE 2119599-1		LOC A	DIST 66	REVISIONS				
	P	LTR	DESCRIPTION		DATE	OWN	APVD	
		-	SEE SHEET 1		-	-	-	
-	-	1	-	2119740-2	TAG, IDENTIFICATION		213	
-	-	1	-	1901094-3	SPACER, FEEDER		198	
-	1	1	1	2-1752354-8	STANDOFF, HOLD-DOWN		180	
-	1	1	1	6-993111-6	PIN, SLOTTED SPRING 3.0 X 14.0		177	
-	1	1	1	8-22280-7	SPRING, COMPRESSION		176	
-	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN		177	
-	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN		174	
-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT		172	
-	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY		166	
-	REF	REF	REF	994970-2	COUNTER, MAGNETIC		164	
-	-	-	1	240638-1	SPRING, FEED FINGER		163	
-	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.		152	
-	-	-	1	2119641-2	FEED CAM, AIR FEED		151	
-	1	1	1	2119798-2	DETENT PIN		145	
-	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)		144	
-	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20		143	
-	-	-	-	2119653-2	FEED CAM, POST FEED		142	
-	1	1	1	1-2119656-8	APPLICATOR BASIC ASSEMBLY, SF		141	
-	1	1	1	2161312-1	RAM, STEPPED, ASIAN STYLE, SIDE FEED		140	
-	1	1	1	2119092-2	BOLT, ADJUSTMENT		139	
-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854		137	
-	-	-	1	2119799-1	HOLDER, FEED FINGER, AF		136	
-	-	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED		135	
-	-	1	-	1633743-1	SERVO FEED LATCH ASM		133	
-	-	REF	-	2119944-1	FEED FINGER ASSEMBLY, SF		117	
-	1	1	1	1-690438-0	FRONT STRIP GUIDE		96	
-	1	1	1	318563-1	GUARD, FRONT CHIP		89	
-	1	1	1	1-455888-1	SPACER, CRIMPER		82	
-	1	1	1	1803096-1	EXTENSION PLATE		78	
-	1	1	1	2119956-1	DOCUMENTATION PACKAGE		71	
-	1	1	1	2119791-7	DEPRESSOR, WIRE		70	
-	1	1	1	2119943-1	WASHER, SPACER		69	
-	1	-	1	2119740-1	TAG, IDENTIFICATION		67	
-	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188		66	
-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT		63	
-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0		62	
-	2	2	2	2079383-4	SCR, BHSC, RoHS (M4 x 8)		60	
-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0		59	
-	1	1	1	1-2168083-3	SCR, SKT HD CAP, RoHS, M3 X 16		57	
-	-	-	1	1338683-8	FEED PAWL		56	
-	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5		52	
-	1	1	1	1-1901681-3	HOLDDOWN, TERMINAL		51	
-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0		49	
-	-	-	-	2119652-1	FEED CAM, PRE FEED		48	
-	1	1	1	1-2079383-5	SCR, BHSC, RoHS (M8 X 40)		41	
-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT		40	
-	1	1	1	2119957-1	APPLICATOR SHIM PACK		39	
-	1	1	1	2119644-3	RAM WASHER, PRECISION		38	
-	1	1	1	1-1752356-8	SUPPORT, TERMINAL		34	
-	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)		33	
-	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG		32	
-	1	1	1	1320908-6	SPACER, STRIP GUIDE		30	
-	1	1	1	2119959-6	ASSEMBLY, STRIP GUIDE		29	
-	1	1	1	2-455888-0	SPACER, CRIMPER		28	
-	2	2	2	22283-1	SPRING, COMPRESSION		27	
-	1	1	1	240792-1	DRAG, TERMINAL		25	
-	1	1	1	1320928-2	STRIP GUIDE		24	
-	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0		21	
-	1	1	1	1-18028-2	WASHER, FLAT, REG M4		20	
-	1	1	1	2119533-1	STRIPPER, SIDE FEED		19	
-	1	1	1	2119806-1	INSERT, SHEAR		13	
-	1	1	1	4-22280-7	SPRING, COMPRESSION		12	
-	1	1	1	1-356885-3	STOP, SHEAR		11	
-	1	1	1	2119805-3	SHEAR HOLDER, FRONT		10	
-	1	1	1	318059-9	FLOATING SHEAR, FRONT		9	
1	1	1	1	3-1633930-1	ANVIL, COMBINATION		8	
-	-	-	-	-	-		7	
-	-	-	-	-	-		6	
-	1	1	1	1803080-1	DEPRESSOR, SHEAR		5	
-	1	1	1	2-238011-1	BLOCK, CRIMPER SPACER		4	
1	1	1	1	2-2119784-5	CRIMPER, INSULATION O PREMIUM		3	
-	1	1	1	1-455888-1	SPACER, CRIMPER		2	
1	1	1	1	7-1633664-8	CRIMPER, WIRE		1	
-77	-27	-25	-22	PART NO	DESCRIPTION		ITEM NO	

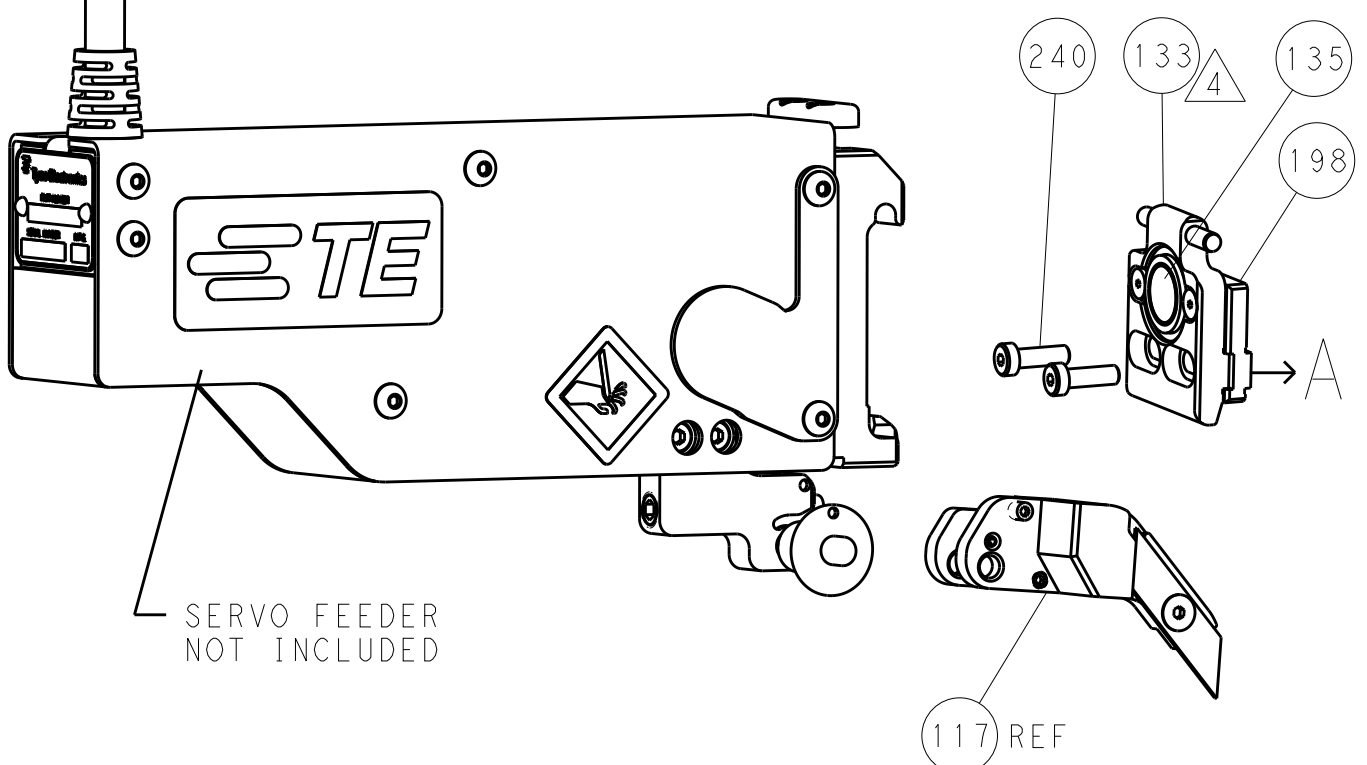
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DIMENSIONS:		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		NAME	
mm		0 PLC ±.1 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.1		PRODUCT SPEC	
		APPLICATION SPEC		Ocean Side Feed Applicator	
MATERIAL		WEIGHT		SIZE CAGE CODE DRAWING NO	
-		-		A 00779 C=2266614	
FINISH		Customer Accessible Production Drawing		RESTRICTED TO	
-		-		SCALE 1:2 SHEET 3 OF 4 REV A	

LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION		DATE	OWN	APVD	
-	-	SEE SHEET 1		-	-	-	-

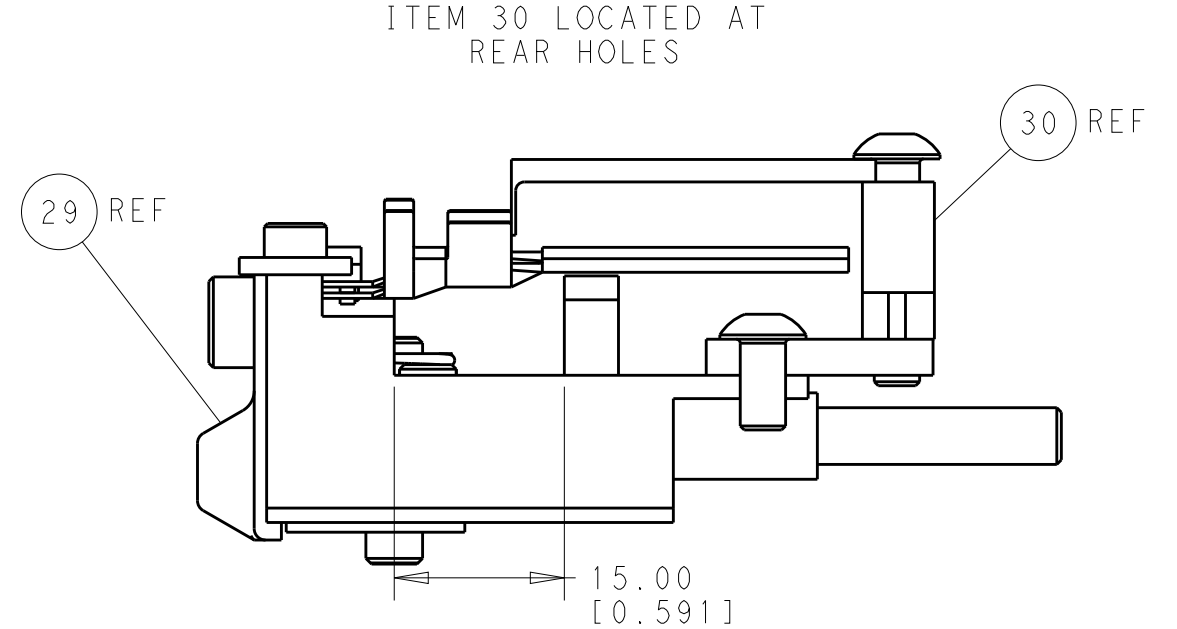
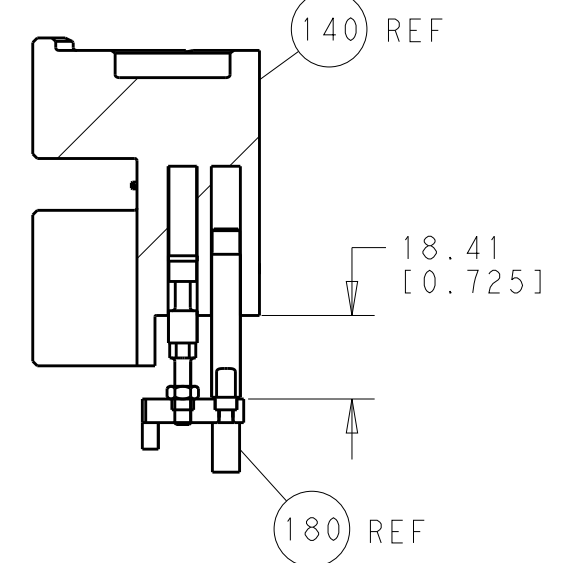
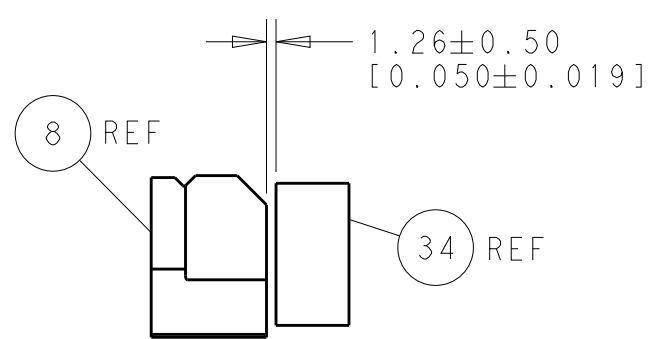
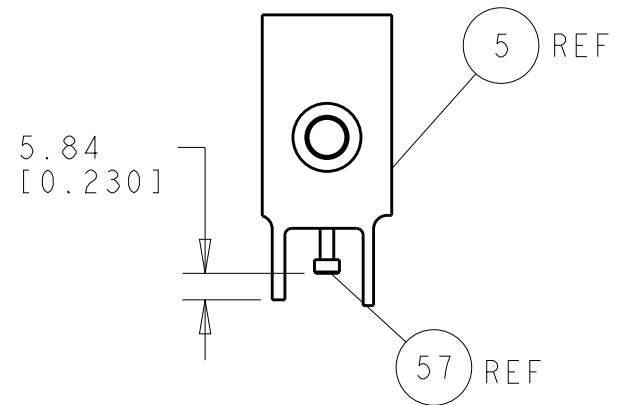
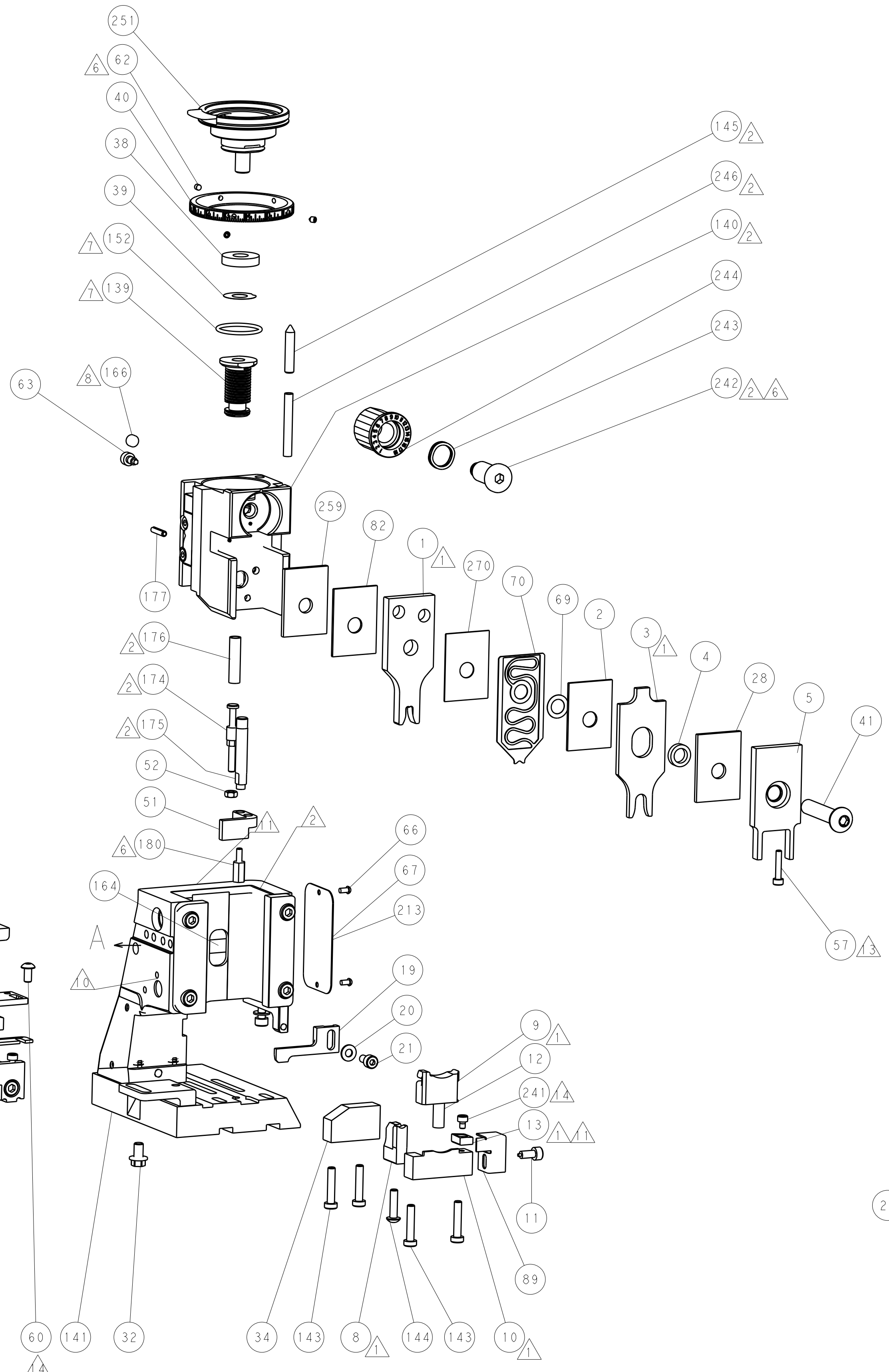
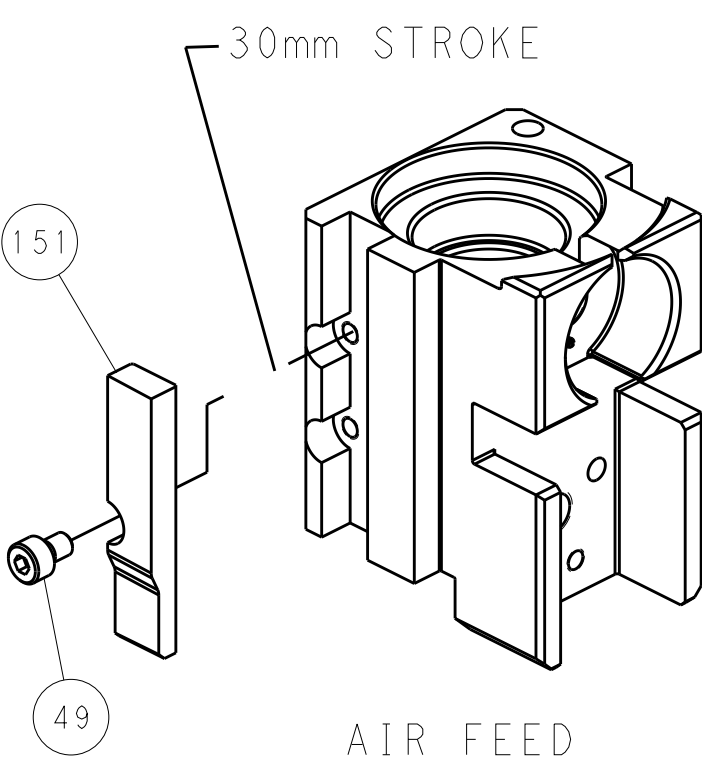
FEED TYPE
PNEUMATIC



SERVO
LATCH PLATE



CAM POSITION



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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		CHK T. ELBIN	12DEC2014		
		APVD T. ELBIN	12DEC2014	NAME Ocean Side Feed Applicator	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		SIZE A1	
		0 PLC ±0.5 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±0.0001		CAGE CODE 00779	
MATERIAL		FINISH		DRAWING NO. C=2266614	
				RESTRICTED TO -	
				Customer Accessible Production Drawing	
				SCALE 1:2	
				SHEET 4	
				OF 4	
				REV A	