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ATLANTIC VERSION
TERMINATOR
INTERFACE ADAPTER

PART
NUMBER

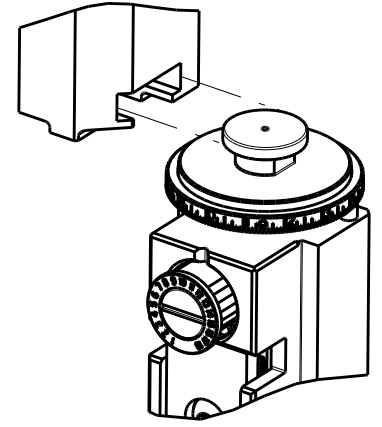
REVISION

DESCRIPTION

FEED TYPE

CONVERT TO

PART NUMBERS REQUIRED



2151954-2

B

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

SERVO LATCH PLATE
SMART APPLICATOR

2119951-1
2161326-1

-
-

8-2151954-5
8-2151954-4

1901094-3
-

2-1752354-4
-

2168400-6 (QUANTITY 2)
-

2151954-5

B

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

PNEUMATIC FEED

2119950-1
1338683-8

-
-

5-18022-5
-

2119641-1
2119799-1

-
-

2063440-1
-

2151954-6

B

NON-CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

-

-

-

-

-

-

2151954-7

B

FINE CRIMP HEIGHT ADJUST

NONE

-

-

-

-

-

-

7-2151954-7

A

CRIMP TOOLING KIT

-

-

-

-

-

-

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

3.25 mm [1.28]

F

INSUL

4.45 mm [1.75]

O

APPLICATOR INSTRUCTIONS
408-10389

TERMINAL DATA: DELPHI TERMINAL DELPHI CRIMP SPECIFICATION

TERMINAL NAME: MALE METRI-PACK 280

WIRE STRIP LENGTH

INSULATION DIAMETER RANGE

4.90-5.28 mm [1.93-.208 IN]

Ø2.45-3.25 mm [1.096-.128 IN]

TERMINAL APPLICATION SPECIFICATION

DELPHI Rev

CODE LEGEND 1005

TERMINALS APPLIED

TE TERMINAL

DELPHI TERMINAL

TE SEAL

DELPHI SEAL

286945-1

12129497

1572716-3

15324980

1949807-1

15324982

1949896-1

15324981

286953-3

12015284

WIRE SIZE

CRIMP HEIGHT mm [INCH]

CRIMP HEIGHT REFERENCE SETTING

3.00mm2

1.90+/-0.05 [1.075+/-0.002]

6.2

2.00mm2

1.65+/-0.05 [1.065+/-0.002]

8.8

- RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151954-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151954-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151954-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62, 180 & 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37, 180 & 242.

GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8

MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10

TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.

11

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12

WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 3.90.

THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.

14

APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION.
APPLY #1-23419-5 LOC-TITE TO THREADS.

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	1	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	8-21084-0	O-RING, .676 ID, .1070 DIA. MAT.	252
-	-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1-22279-3	SPRING, COMPRESSION	246
-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE 2119599-1		LOC	DIST	REVISIONS					
		A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
				B		ECR-14-004385	24MAR2014	RK	GB

-	-	1	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	1	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	1	-	1901094-3	SPACER, FEEDER	198
-	1	1	1	1	2-1752354-4	STANDOFF, HOLD-DOWN	180
-	1	1	1	1	6-993111-6	PIN, SLOTTED SPRING 3.0 X 14.0	177
-	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN	175
-	1	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174
-	-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	REF	REF	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
-	1	1	1	1	455888-4	SPACER, CRIMPER	82
-	2	2	2	2	18024-6	SCR, BTN SKT HD CAP (M4 X 8.0)	79
-	1	1	1	1	1633470-2	EXTENSION PLATE	78
-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	2119791-5	DEPRESSOR, WIRE	70
-	1	1	1	1	2119943-1	WASHER, SPACER	69
-	1	-	-	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	-	-	-	1	1338683-8	FEED PAWL	56
-	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
-	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
-	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	2119644-2	RAM WASHER, PRECISION	38
-	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	1	1	1	1	1752356-1	SUPPORT, TERMINAL	34
-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	1	1	1	1	1320928-4	STRIP GUIDE	24
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	2-1633928-5	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	6
-	1	1	1	1	1-2119781-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	5-238011-5	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	5-1633965-9	CRIMPER, INSULATION O PREMIUM	3
-	1	1	1	1	1-455888-0	SPACER, CRIMPER	2
1	1	1	1	1	3-1673600-2	CRIMPER, WIRE	1
-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO

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DWN: OFFNER 30MAY2013
CHK: T.ELBIN 31MAY2013
APVD: T.ELBIN 31MAY2013

DIMENSIONS: mm
TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±.5
1 PLC ±0.5
2 PLC ±0.13
3 PLC ±0.13
4 PLC ±0.0001
ANGLES ±.5

MATERIAL: -
FINISH: -

PRODUCT SPEC: -
APPLICATION SPEC: -
WEIGHT: -

Customer Accessible Production Drawing

SCALE: 1:2
SHEET: 1 OF 4
REV: B

TE Connectivity
Harrisburg, PA 17105-3608

Ocean Side Feed
Applicator

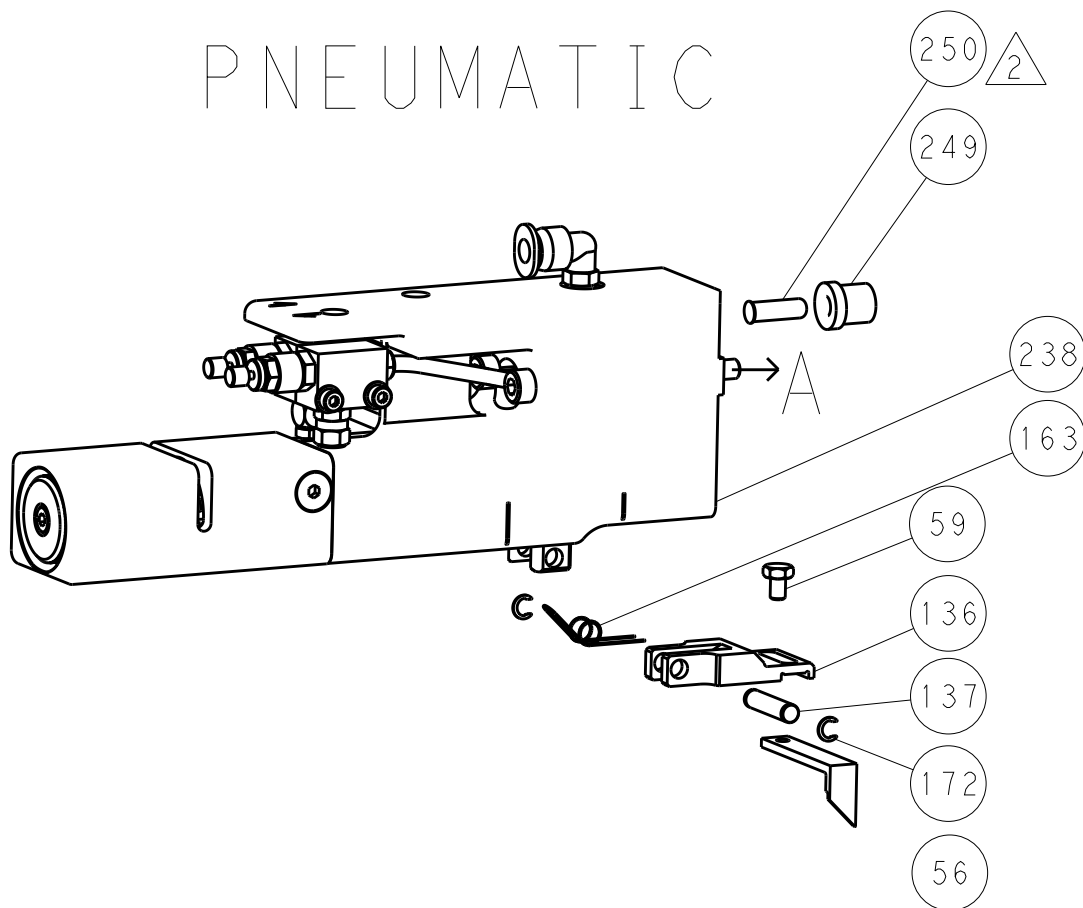
SIZE: A1
CASE CODE: 00779
DRAWING NO: ©=2151954
RESTRICTED TO: -

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

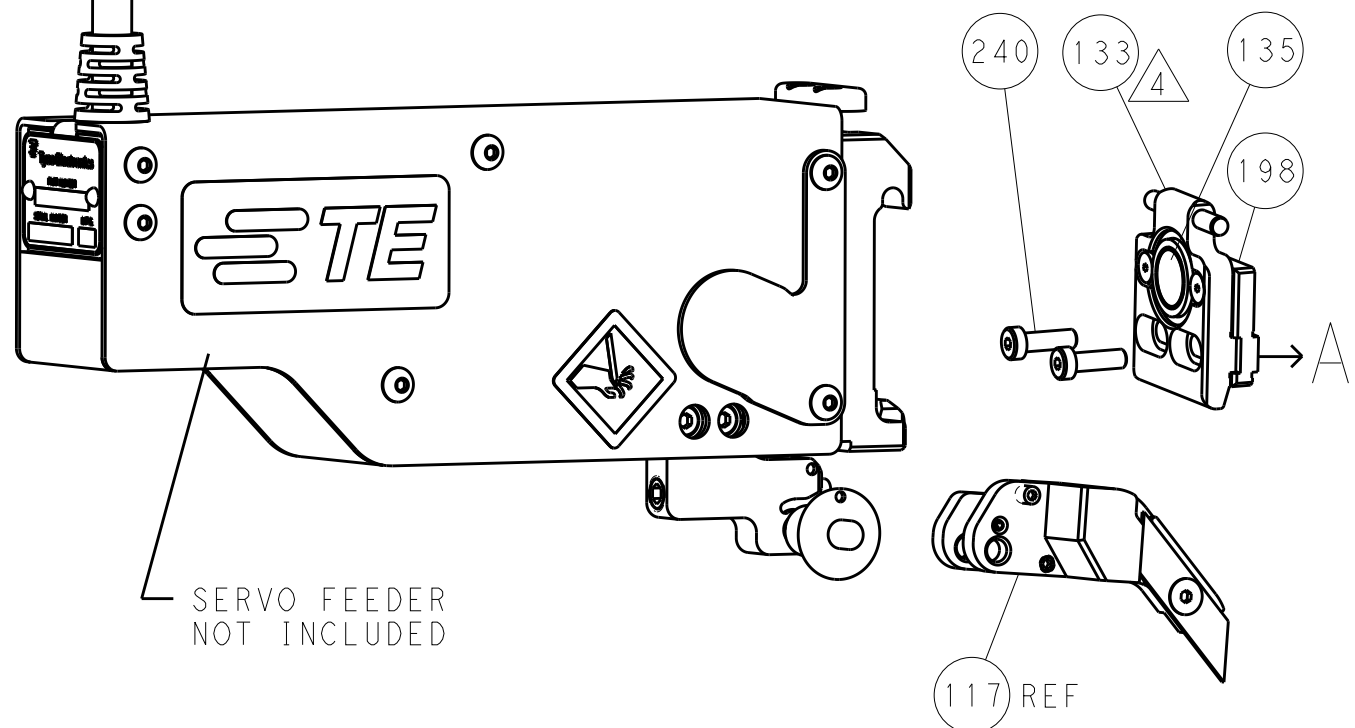
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

FEED TYPE

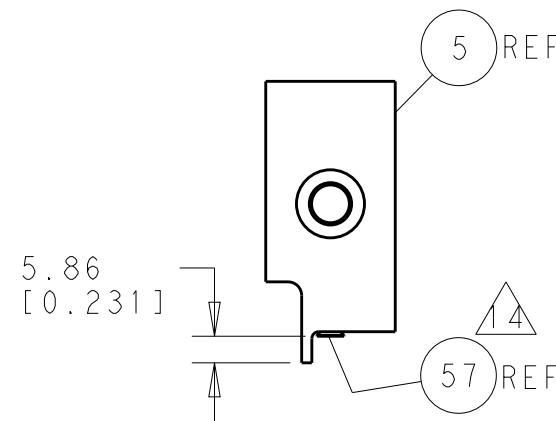
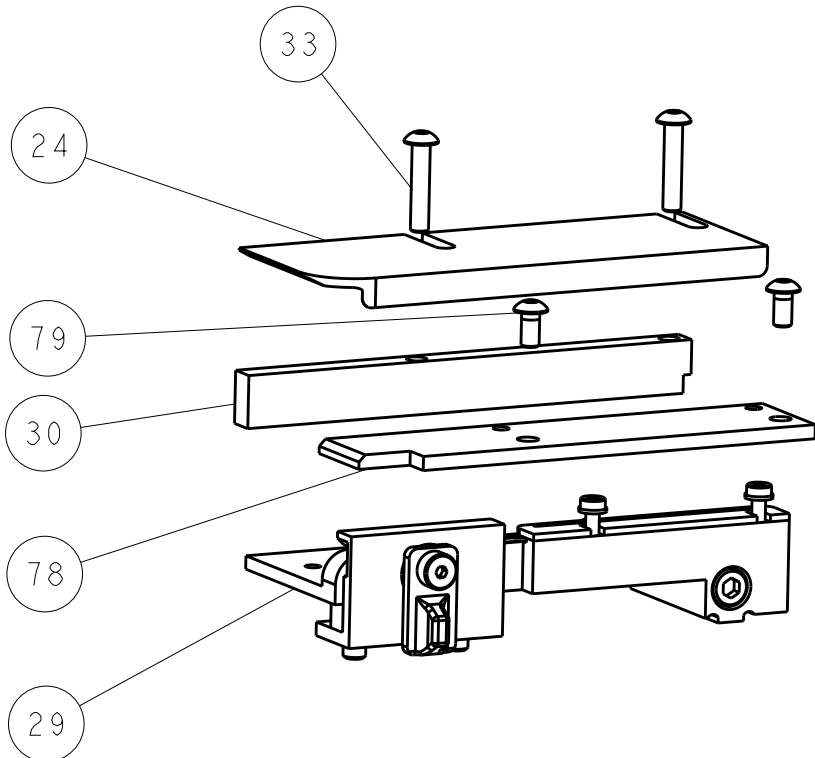
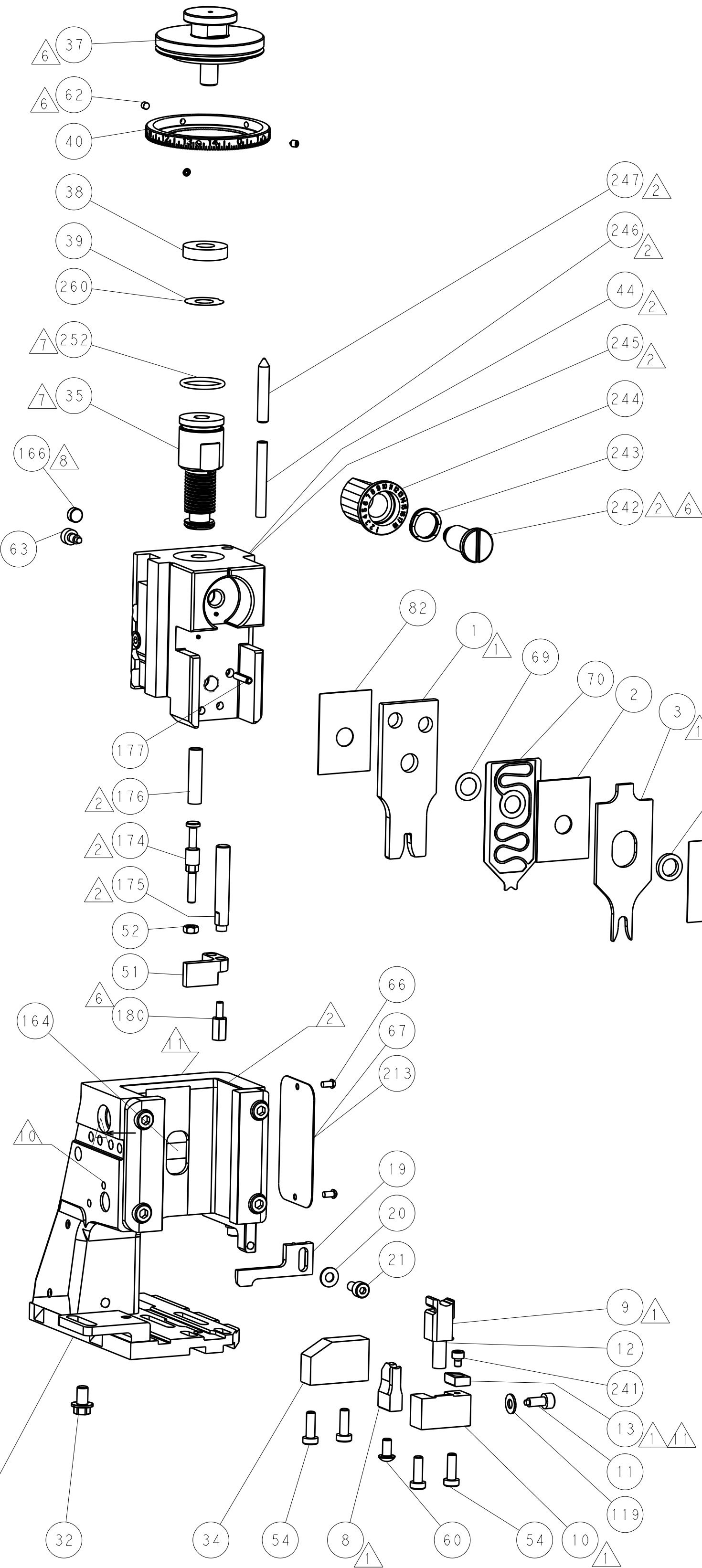
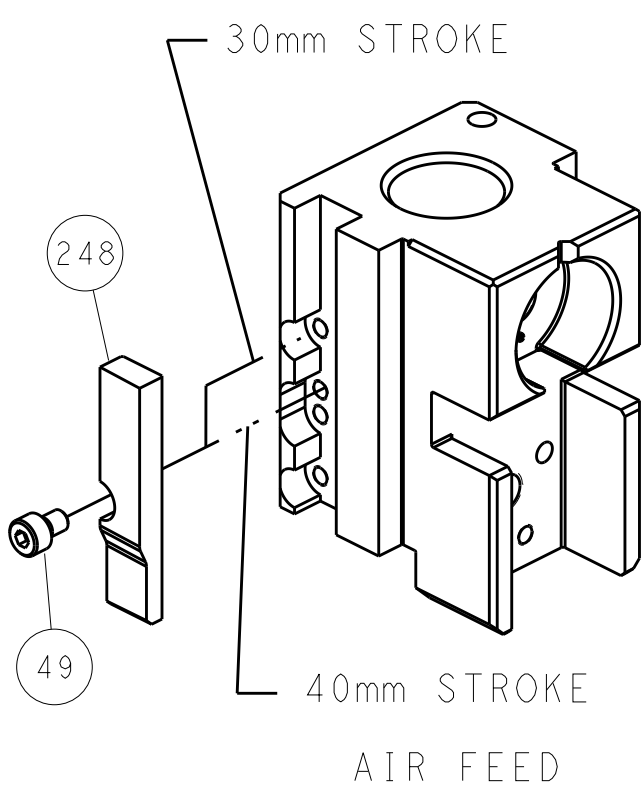
PNEUMATIC



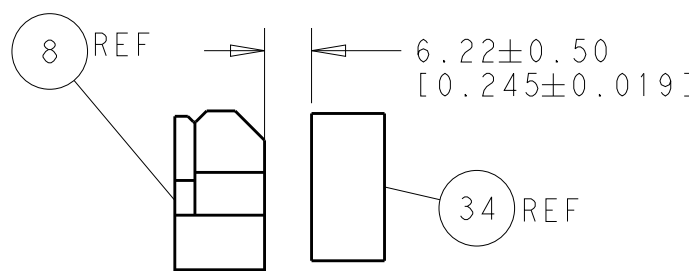
SERVO LATCH PLATE



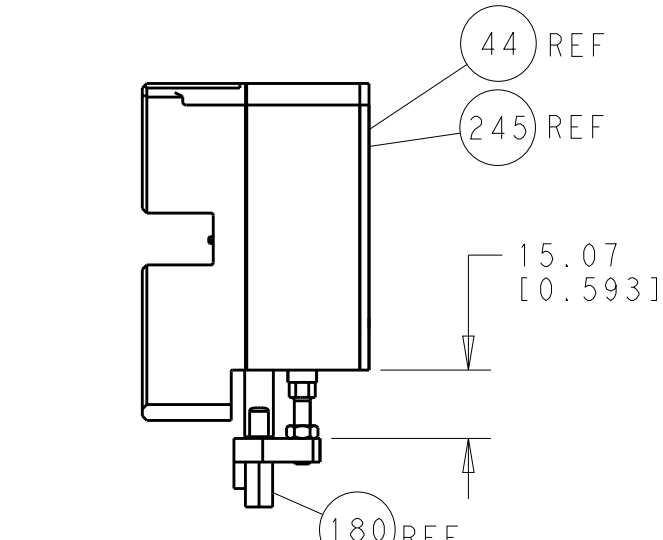
CAM POSITION



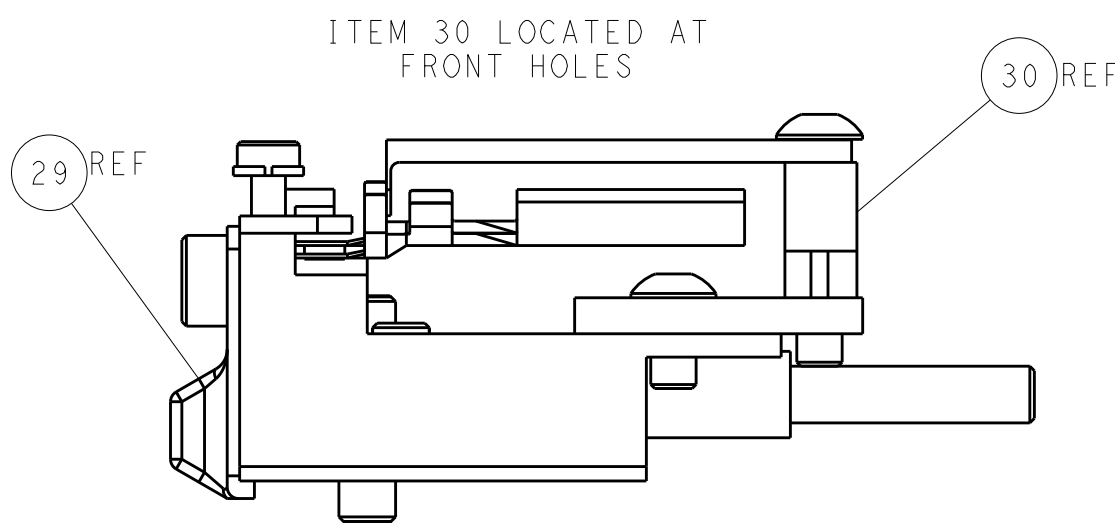
SHEAR DEPRESSOR DETAIL



TERMINAL SUPPORT LOCATION



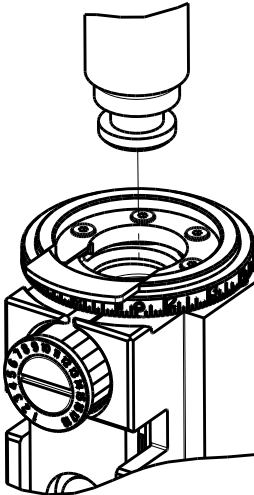
HOLDDOWN SET-UP



FEED TRACK POSITION GUIDE BY INSULATION BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND SHOULD BE CONTACTED FOR THE LATEST REVISION.				OWN: HOFFNER 30MAY2013				TE Connectivity Harrisburg, PA 17105-3608			
DIMENSIONS:				CHK: T.ELBIN 31MAY2013				NAME: Ocean Side Feed Applicator			
mm				APVD: T.ELBIN 31MAY2013				SIZE: A1			
TOLERANCES UNLESS OTHERWISE SPECIFIED:				PRODUCT SPEC				CAGE CODE: 00779			
0 PLC ±0.5				APPLICATION SPEC				DRAWING NO: 2151954			
1 PLC ±0.13				WEIGHT				SCALE: 1:2			
2 PLC ±0.13				FINISH				SHEET 2 OF 4			
3 PLC ±0.013				Customer Accessible Production Drawing				REV B			
4 PLC ±0.0001											

8		7	
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PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2-2151954-2	B	FINE CRIMP HEIGHT ADJUST
	2-2151954-5	B	FINE CRIMP HEIGHT ADJUST
	2-2151954-7	B	FINE CRIMP HEIGHT ADJUST
	7-2151954-7	A	CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	3.25 mm [1.28]	F
INSUL	4.45 mm [1.75]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: DELPHI TERMINAL DELPHI CRIMP SPECIFICATION			
TERMINAL NAME: MALE METRI-PACK 280			
WIRE STRIP LENGTH 4.90-5.28 mm [1.93-.208 IN]		INSULATION DIAMETER RANGE Ø2.45-3.25 mm [1.096-.128 IN]	
TERMINAL APPLICATION SPECIFICATION	DELPHI Rev -	-	-
	CODE LEGEND 1005	-	-
TERMINALS APPLIED ⁴			
TE TERMINAL	DELPHI TERMINAL	TE SEAL	DELPHI SEAL
286945-1	12129497	1572716-3	15324980
		1949807-1	15324982
		1949896-1	15324981
		286953-3	12015284
WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING ⁹	
3.00mm2	1.90+/-0.05 [1.075+/-0.02]	6.2	
2.00mm2	1.65+/-0.05 [1.065+/-0.02]	8.8	



- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151954-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151954-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62, 180 & 242.
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- 8 MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
- 11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 12 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
- 13 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.

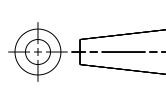
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-77-27	-25	-22		PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS			
			P	LTR	DESCRIPTION	DATE
				-	SEE SHEET 1	-

6	-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243	
	-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
	-	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241	
	-	-	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240	
	-	-	-	1	2063440-1	AIR FEED MODULE	238	
	-	-	1	-	2119740-2	TAG, IDENTIFICATION	213	
	-	-	1	-	1901094-3	SPACER, FEEDER	198	
	-	1	1	1	2-1752354-4	STANDOFF, HOLD-DOWN	180	
6	-	1	1	1	6-993111-6	PIN, SLOTTED SPRING 3.0 X 14.0	177	
	-	1	1	1	8-22280-7	SPRING, COMPRESSION	176	
	-	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN	175	
	-	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174	
	-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172	
	-	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166	
	-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164	
	-	-	-	1	240638-1	SPRING, FEED FINGER	163	
	-	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152	
	-	-	-	1	2119641-2	FEED CAM, AIR FEED	151	
	-	1	1	1	2119798-2	DETENT PIN	145	
	-	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144	
	-	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143	
	-	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141	
	-	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140	
	-	1	1	1	2119092-2	BOLT, ADJUSTMENT	139	
	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137	
	-	-	-	1	2119799-1	HOLDER, FEED FINGER, AF	136	
	-	-	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135	
	-	-	1	-	1633743-1	SERVO FEED LATCH ASM	133	
	-	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119	
	-	-	REF	-	2119944-1	FEED FINGER ASSEMBLY, SF	117	
	-	1	1	1	455888-4	SPACER, CRIMPER	82	
	-	2	2	2	18024-6	SCR, BTN SKT HD CAP (M4 X 8.0)	79	
	-	1	1	1	1633470-2	EXTENSION PLATE	78	
	-	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71	
	-	1	1	1	2119791-5	DEPRESSOR, WIRE	70	
	-	1	1	1	2119943-1	WASHER, SPACER	69	
	-	1	-	1	2119740-1	TAG, IDENTIFICATION	67	
	-	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63	
	6	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
	4	-	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
	-	-	-	1	1338683-8	FEED PAWL	56	
	-	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52	
	-	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51	
	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
	-	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41	
	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40	
	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39	
	-	1	1	1	2119644-2	RAM WASHER, PRECISION	38	
	-	1	1	1	1752356-1	SUPPORT, TERMINAL	34	
	-	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33	
	-	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32	
	-	1	1	1	1320908-4	SPACER, STRIP GUIDE	30	
	-	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29	
	-	1	1	1	455888-3	SPACER, CRIMPER	28	
	-	1	1	1	1320928-4	STRIP GUIDE	24	
	-	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21	
	-	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20	
	-	1	1	1	2119533-1	STRIPPER, SIDE FEED	19	
1	-	1	1	1	2119806-1	INSERT, SHEAR	13	
	-	1	1	1	3-22280-3	SPRING, COMPRESSION	12	
	-	1	1	1	1-356885-4	STOP, SHEAR	11	
	-	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10	
1	-	1	1	1	318707-1	FLOATING SHEAR, FRONT	9	
	1	1	1	1	2-1633928-5	ANVIL, COMBINATION	8	
	-	-	-	-	-	-	7	
	-	-	-	-	-	-	6	
	-	1	1	1	1-2119781-0	DEPRESSOR, SHEAR	5	
	-	1	1	1	5-238011-5	BLOCK, CRIMPER SPACER	4	
1	1	1	1	1	5-1633965-9	CRIMPER, INSULATION O PREMIUM	3	
	-	1	1	1	1-455888-0	SPACER, CRIMPER	2	
1	1	1	1	1	3-1673600-2	CRIMPER, WIRE	1	
-77-27-25-22					PART NO	DESCRIPTION	ITEM NO	

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND WITHOUT NOTICE, THE MANUFACTURING ORGANIZATION SHALL BE CONTACTED FOR THE LATEST REVISION.		DWN HOFFNER	30MAY2013	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK T.ELBIN	31MAY2013	NAME Ocean Side Feed Applicator	
		APVD T.ELBIN	31MAY2013	SIZE 00779	
		PRODUCT SPEC		CASE CODE C=2151954	
MATERIAL -		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.5		DRAWING NO 00779	
FINISH -		APPLICATION SPEC		RESTRICTED TO -	
		WEIGHT -		Customer Accessible Production Drawing	
		SCALE 1:2		SHEET 3 OF 4	
				REV B	

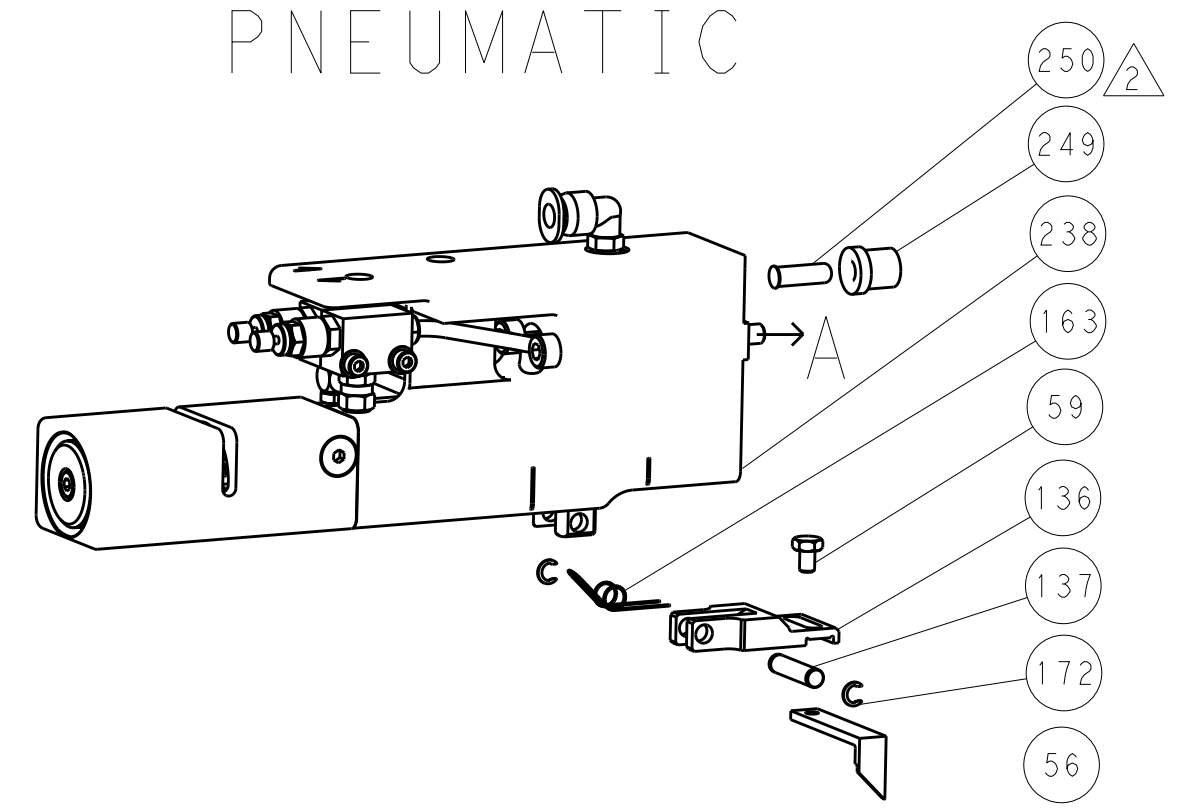
D

C

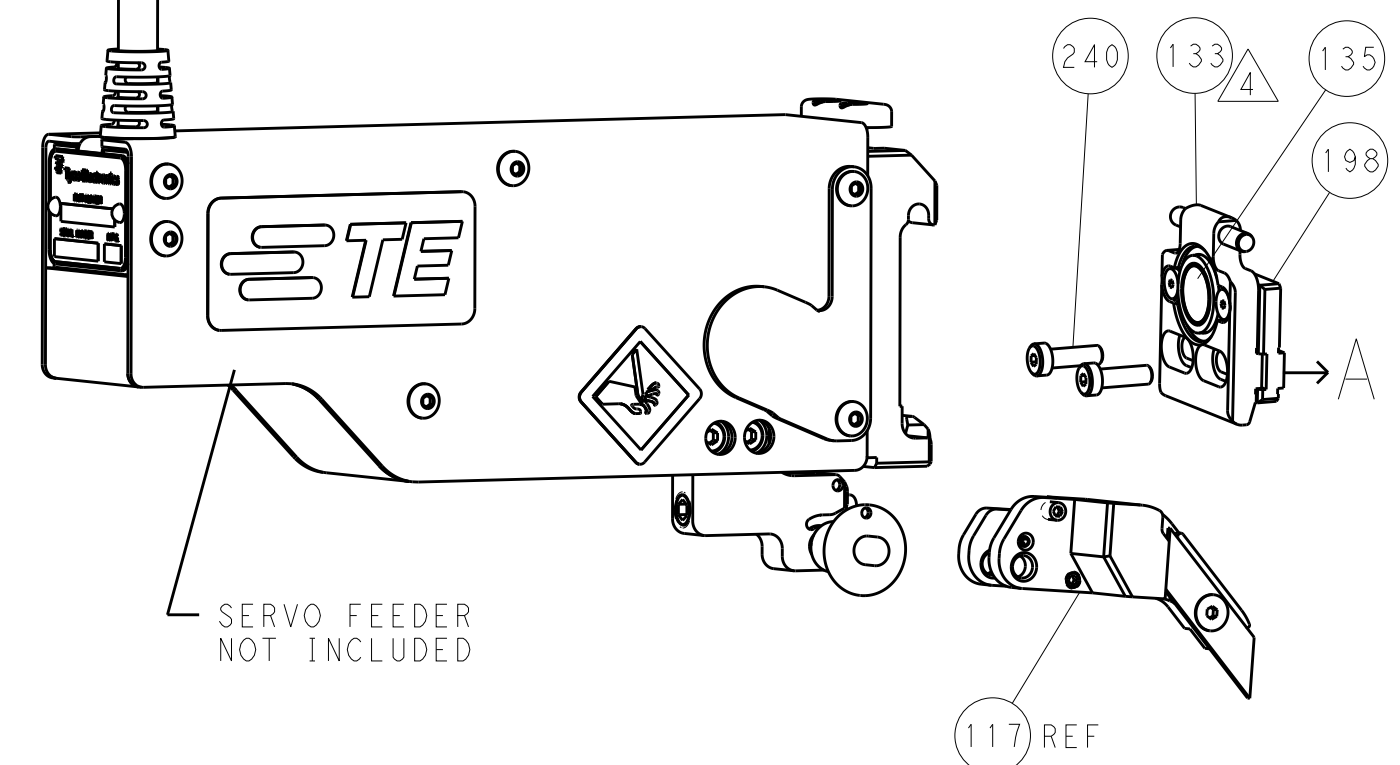
B

A

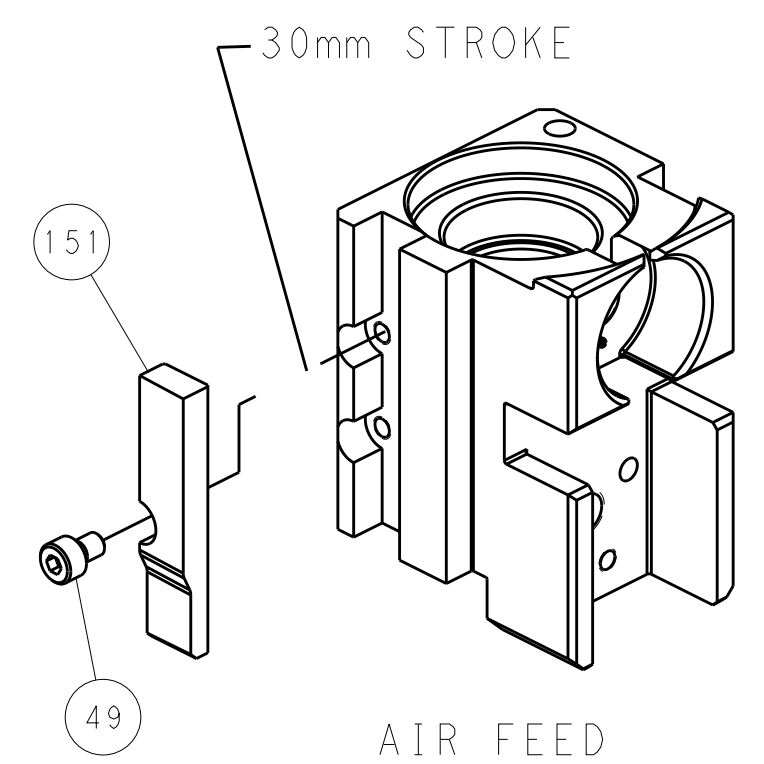
FEED TYPE
PNEUMATIC



SERVO
LATCH PLATE



CAM POSITION



6

5

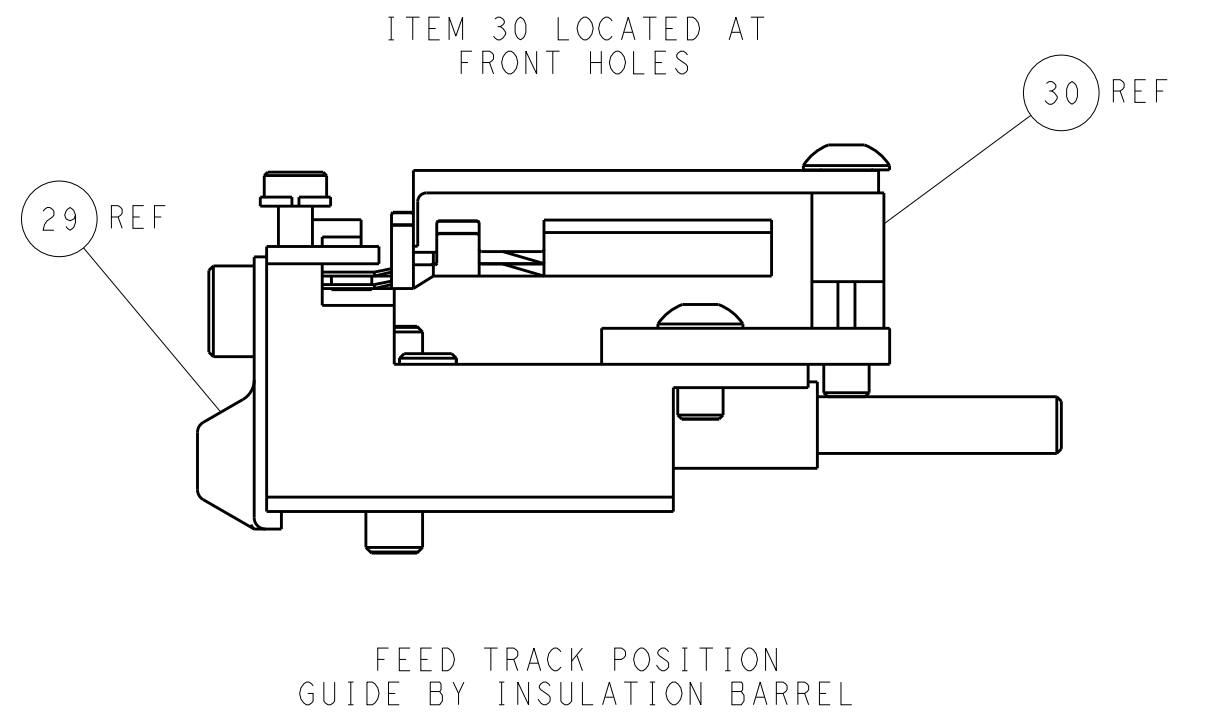
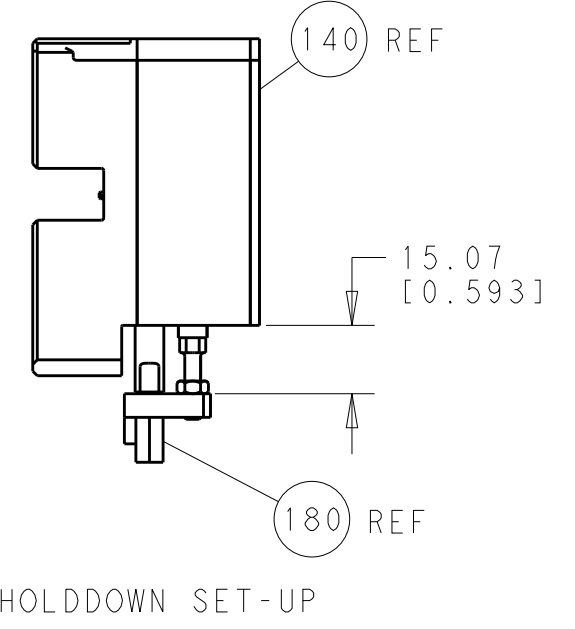
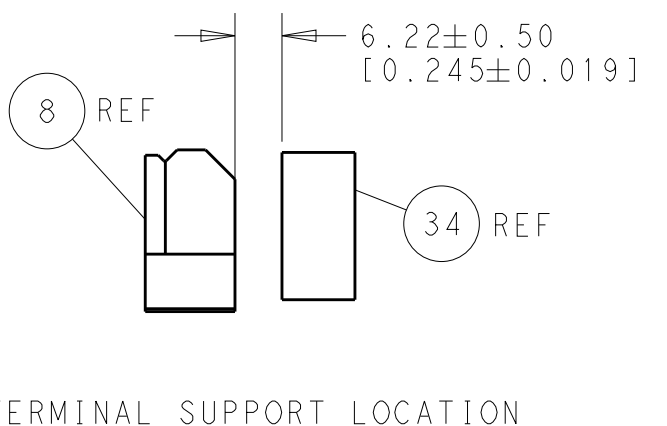
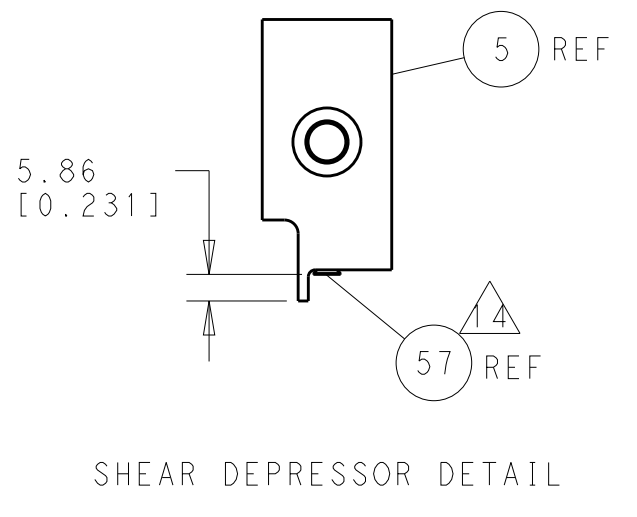
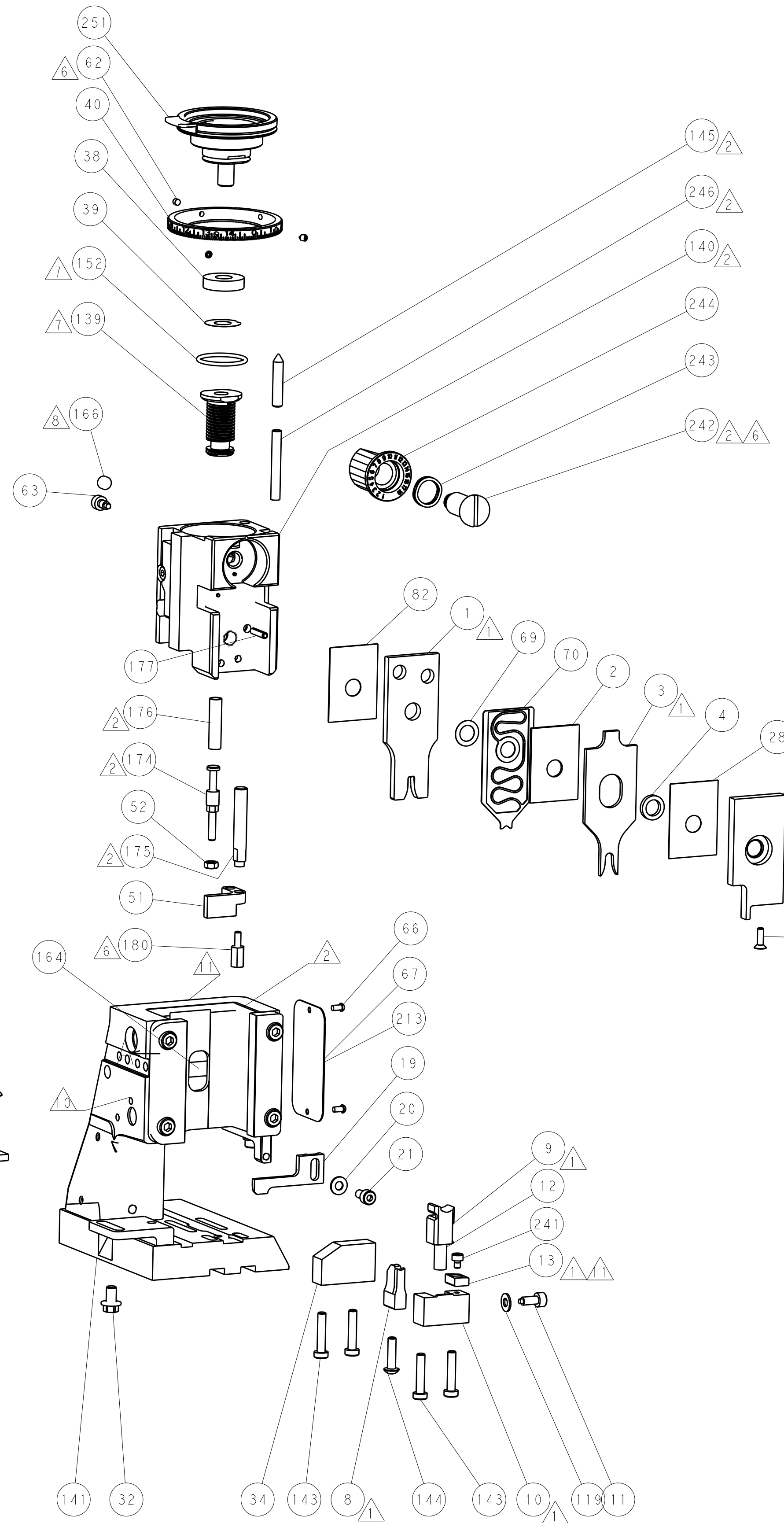
4

3

2

1

LOC		DIST		REVISIONS			
A		66		P	LTR	DESCRIPTION	DATE
				-	-	SEE SHEET 1	-



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND SHOULD BE CONTACTED FOR THE LATEST REVISION.				OWN: HOFFNER 30MAY2013				TE Connectivity Harrisburg, PA 17105-3608			
DIMENSIONS:				CHK: T.ELBIN 31MAY2013				NAME: Ocean Side Feed Applicator			
mm				APVD: T.ELBIN 31MAY2013				SIZE: CAGE CODE: DRAWING NO: 00779 ©=2151954			
TOLERANCES UNLESS OTHERWISE SPECIFIED:				PRODUCT SPEC				RESTRICTED TO			
0 PLC ±0.5				APPLICATION SPEC				SCALE: 1:2 SHEET 4 OF 4 REV B			
1 PLC ±0.13				WEIGHT							
2 PLC ±0.013				Customer Accessible Production Drawing							
3 PLC ±0.0001											
4 PLC ±0.0001											
ANGLES FINISH											