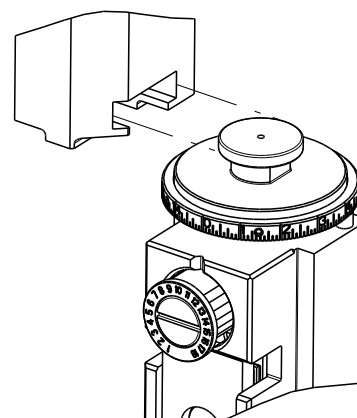


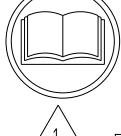
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THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION 2011	
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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER		PART NUMBER	REVISION DESCRIPTION
	2151494-1	J	FINE CRIMP HEIGHT ADJUST
	2151494-2	J	FINE CRIMP HEIGHT ADJUST
	2151494-5	J	FINE CRIMP HEIGHT ADJUST
	2151494-6	J	NON-CRIMP HEIGHT ADJUST
	2151494-7	J	FINE CRIMP HEIGHT ADJUST
	7-2151494-7	J	CRIMP TOOLING KIT
APPLICATOR DATA			
CRIMP	SIZE	TYPE	
WIRE	1.40 mm [.055]	F	
INSUL	1.40 mm [.055]	F	
APPLICATOR INSTRUCTIONS 408-10389			

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: 025 RECEPTACLE CONTACT			
WIRE STRIP LENGTH 3.00-3.50 mm [.118-.138 IN]		INSULATION DIAMETER RANGE Ø0.95-1.70 mm [.037-.067 IN]	
TERMINAL APPLICATION SPECIFICATION			
(A)114-5250		-	
(B)114-5291		-	
TERMINALS APPLIED			
TE TERMINAL		TE TERMINAL	
(A) 1123343-1	(A) 1123343-2	(B) 1376109-1	(B) 1376109-2

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: 025 RECEPTACLE CONTACT			
WIRE STRIP LENGTH 3.00-3.50 mm [.118-.138 IN]		INSULATION DIAMETER RANGE Ø0.95-1.70 mm [.037-.067 IN]	
TERMINAL APPLICATION SPECIFICATION			
(C)114-5250-2			
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
(C) 1674298-1	(C) 2005427-1		

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
0.50mm2		1.06+/-0.05 [0.42+/-0.02]		8.5
0.30mm2		0.96+/-0.05 [0.38+/-0.02]		9.2
0.22mm2		0.84+/-0.05 [0.33+/-0.02]		10.0

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
0.50mm2		1.01+/-0.05 [0.397+/-0.002]		8.5
0.30mm2		0.96+/-0.05 [0.38+/-0.002]		9.2
0.22mm2		0.84+/-0.05 [0.33+/-0.002]		10.0



1. RECOMMENDED SPARE PARTS
2. GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151494-4
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151494-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151494-5
 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151494-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
 FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 242.
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
8. MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
12. WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT
13. TERMINAL LUBRICANT RECOMMENDED.

		2				1								
SET UP GAUGE 2119599-1		LOC A	DIST 66	REVISIONS										
P	LYR	DESCRIPTION			DATE	DWN	APVD							
	H1	ECR-16-010150			13JUL2016	MR	JDG							
	H2	ECR-16-016125			15NOV2016	RS	LZ							
	J	ECR-17-000281			09JAN2017	TB	GB							
2	-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260					
7	-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252					
	-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250					
	-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249					
	-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248					
	-	1	-	1	1	1	2119798-1	DETENT PIN	247					
	-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246					
	-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245					
	-	1	1	1	1	1	2119082-5	CAM, SNAIL, INSULATION ADJUSTMENT	244					
	-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243					
6	-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242					
	-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241					
	-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240					
	-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239					
	-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238					
	-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213					
	-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198					
	-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172					
8	-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166					
	-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164					
	-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163					
	-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137					
	-	-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136					
4	-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135					
	-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133					
	-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119					
	-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117					
3	-	1	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113					
	-	1	1	1	1	1	455888-4	SPACER, CRIMPER	82					
	-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71					
	-	1	1	1	1	1	2119791-9	DEPRESSOR, WIRE	70					
	-	1	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67					
	-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66					
	-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63					
6	-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62					
	-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60					
	-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59					
	-	-	-	-	1	1	1338685-1	PAWL, FEED	56					
	-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54					
	-	2	2	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53					
	-	1	1	1	1	1	1803382-1	HOLD DOWN, SPRING LOADED	50					
	-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49					
	-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48					
	-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47					
	-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46					
	-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44					
	-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41					
	-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40					
	-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39					
	-	1	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38					
	-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37					
6	-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35					
7	-	1	1	1	1	1	3-1752356-3	SUPPORT, TERMINAL	34					
	-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33					
	-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32					
	-	1	1	1	1	1	1320908-6	SPACER, STRIP GUIDE	30					
	-	1	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29					
	-	1	1	1	1	1	1320928-2	STRIP GUIDE	24					
	-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21					
	-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20					
	-	1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19					
1	-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13					
	-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12					
	-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11					
1	-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10					
1	-	1	1	1	1	1	1803095-3	FLOATING SHEAR, FRONT	9					
1	1	1	1	1	1	1	8-1333201-3	ANVIL, COMBINATION	8					
	-	1	1	1	1	1	7-240641-1	SPACER	7					
	-	1	1	1	1	1	1-2119757-1	DEPRESSOR, SHEAR	5					
	-	1	1	1	1	1	1-238011-0	BLOCK, CRIMPER SPACER	4					
1	1	1	1	1	1	1	2-1803223-6	CRIMPER, INSULATION F PREMIUM	3					
	-	1	1	1	1	1	455888-1	SPACER, CRIMPER	2					
1	1	1	1	1	1	1	3-456402-5	CRIMPER, WIRE PREMIUM	1					
	-77	-7	-6	-5	-2	-1	PART NO		DESCRIPTION	ITEM NO				
PART DRAWING IS A CONTROLLED DOCUMENT FOR THE ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROL, THE ENGINEERING ORGANIZATION CHARGE IS CONTROLLED BY THE LATEST REVISION														
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN B. WEAVER CHK G. HOFFNER APVD G. BAILEY		110CT2011 110CT2011 110CT2011		NAME		TE Connectivity Harrisburg, PA 17105-3608				
mm		0 PLC 1 PLC 2 PLC 3 PLC 4 PLC ANGLES		±. ±. ±. ±. ±. ±.		PRODUCT SPEC - APPLICATION SPEC - WEIGHT -		SIZE A1		CAGE CODE 00779	DRAWING NO C=2151494	RESTRICTED TO -		
MATERIAL		FINISH						Customer Accessible		Production Drawing	SCALE 1:2	SHEET 1	OF 4	REV J

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

Diagram of the front of the machine. The front plate is shown with the following components labeled:

- 239: Front plate
- 59: Bolt
- 56: Front plate

PNEUMATIC

Exploded view diagram of a pneumatic cylinder assembly. The diagram shows the main cylinder body, a piston rod with a piston head, and various mounting and adjustment components. Key parts are labeled with callouts: 136 (piston rod), 137 (piston head), 172 (mounting bracket), 56 (adjustment screw), 59 (pin), 163 (nut), 238 (pin), 249 (pin), and 250 (pin). A warning symbol (triangle with exclamation mark) is present near callout 250. The word "PNEUMATIC" is written in large letters at the top.

SERVO FEEDER NOT INCLUDED

30mm STROKE

47

49

40mm STROKE

MECHANICAL POST FEED

30mm STROKE

48

49

40mm STROKE

MECHANICAL PRE FEED

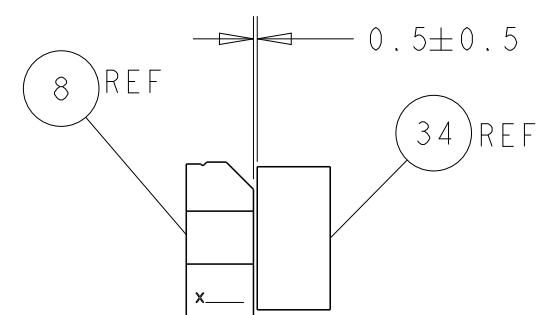
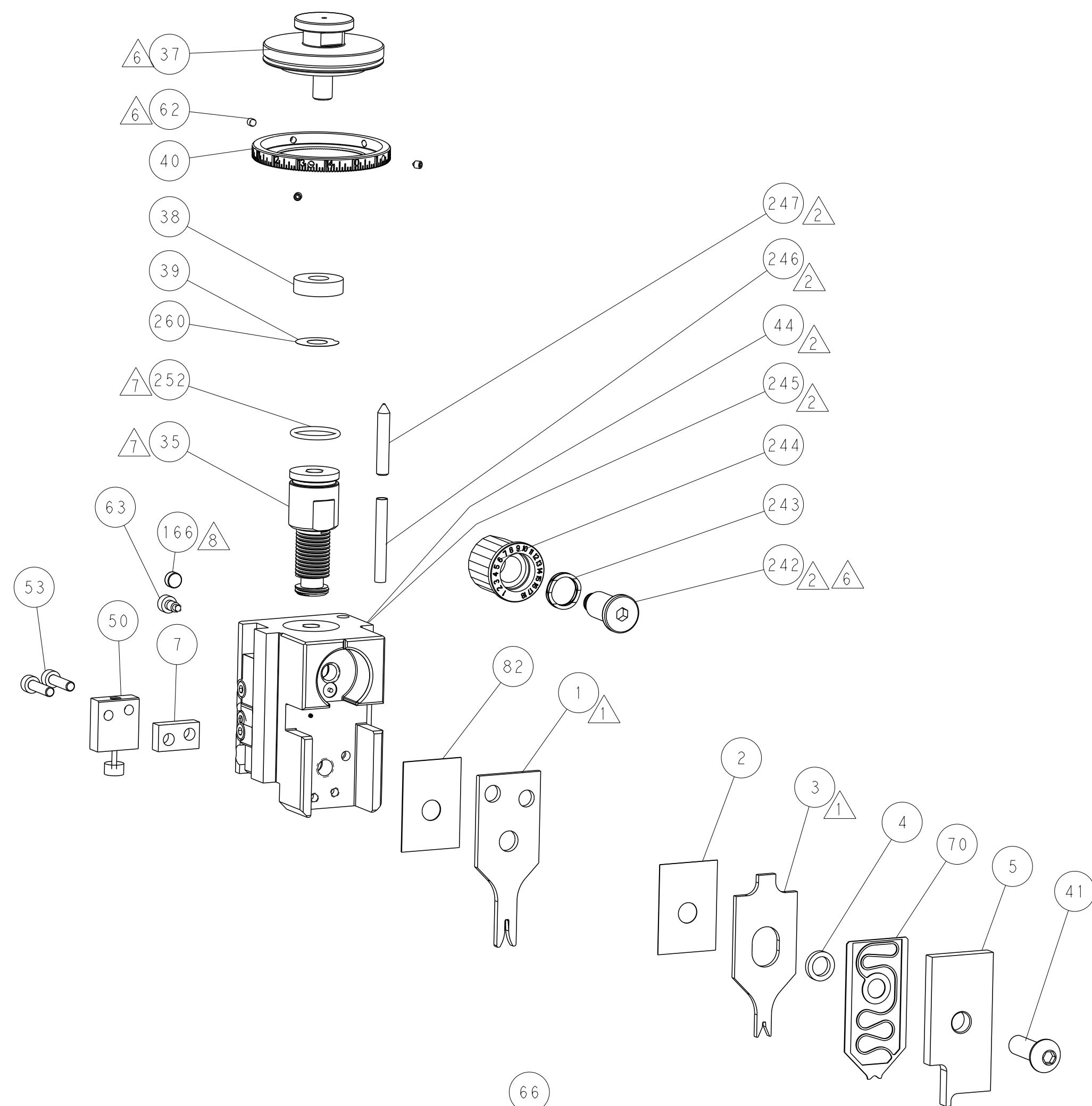
30mm STROKE

248

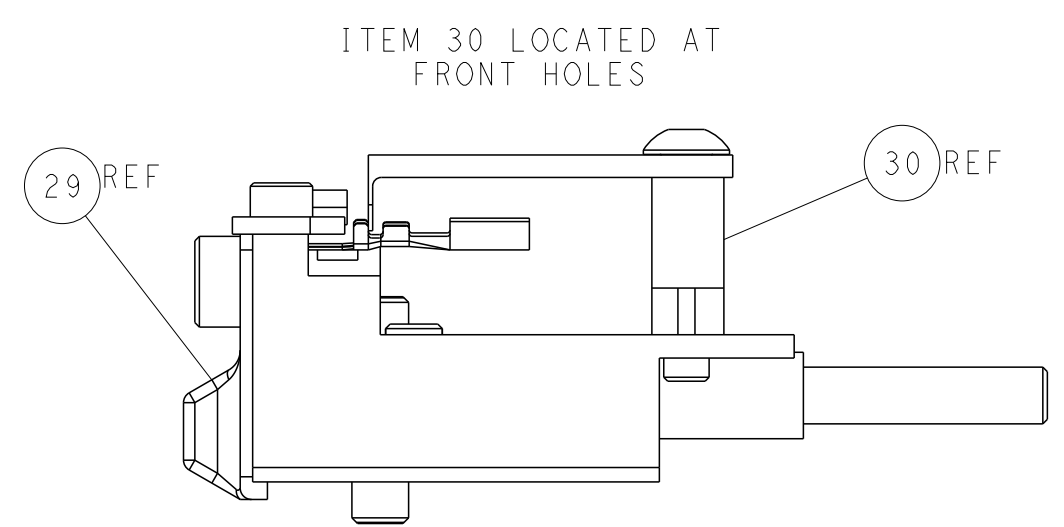
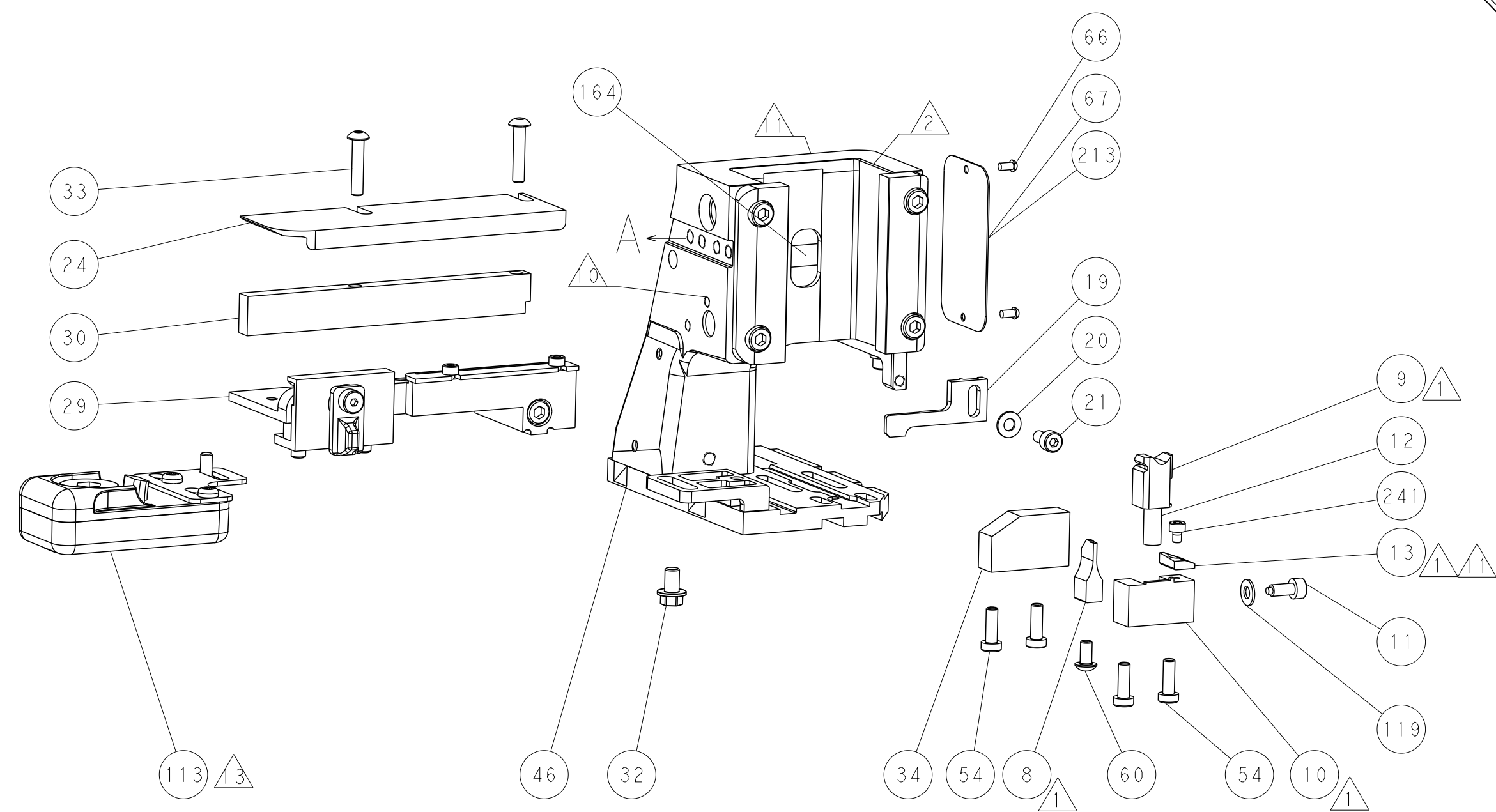
49

40mm STROKE

AIR FEED

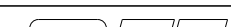


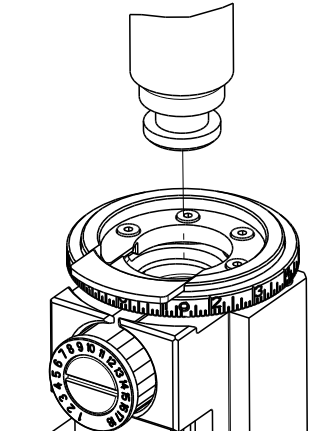
TERMINAL SUPPORT LOCATION



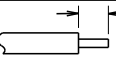
FEED TRACK POSITION GUIDE BY INSULATION BARREL

Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

*THIS DRAWING IS A STANDARD DOCUMENT FOR TE CONNECTIVITY CORPORATION IT IS SUBJECT TO CHANGE AND IS NOT TO BE USED FOR ANY OTHER ORGANIZATION. SHOULD BE CONTACTED FOR THE LATEST REVISION										DWG: B. WEAVER 11/02/2011		 TE Connectivity Harrisburg, PA 17105-3608									
										CHK: G. HOFFNER 11/02/2011											
										APP'D: G. BALLEY 11/02/2011		NAME: Ocean Side Feed Applicator									
DIMENSIONS: mm		 0 PLC ±. 1 PLC ±. 2 PLC ±. 3 PLC ±. 4 PLC ±. ANGLES ±.								PRODUCT SPEC											
										APPLICATION SPEC											
										SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO					
MATERIAL		FINISH								WEIGHT		A 00779		C = 2151494							
Customer Accessible Production Drawing										SCALE		1:2		SHEET		2 of 4		REV		1	

	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2151494-1	J	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
					SERVO LATCH PLATE	2119951-1	-	8-2151494-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151494-4	-	-	-
	2-2151494-2	J	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					SERVO LATCH PLATE	2119951-1	-	8-2151494-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151494-4	-	-	-
	2-2151494-5	J	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
	2-2151494-7	J	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
	7-2151494-7	J	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.40 mm [.055]	F
INSUL	1.40 mm [.055]	F
APPLICATOR INSTRUCTIONS 408-10389 		

TERMINAL DATA: TE TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: 025 RECEPTACLE CONTACT			
WIRE STRIP LENGTH 		INSULATION DIAMETER RANGE 	
3.00-3.50 mm [.118-.138 IN]		Ø0.95-1.70 mm [.037-.067 IN]	
TERMINAL APPLICATION SPECIFICATION 	(A) 114-5250	-	-
	(B) 114-5291	-	-
TERMINALS APPLIED ¹²			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
(A) 1123343-1	(A) 1123343-2	(B) 1376109-1	(B) 1376109-2

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING ⁹
0.50mm2			1.06+/-0.05 [.042+/- .002]		8.5
0.30mm2			0.96+/-0.05 [.038+/- .002]		9.2
0.22mm2			0.84+/-0.05 [.033+/- .002]		10.0

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: 025 RECEPTACLE CONTACT			
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE
3.00-3.50 mm [.118-.138 IN]			Ø0.95-1.70 mm [.037-.067 IN]
TERMINAL APPLICATION SPECIFICATION	(C) 114-5250-2		
			
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
(C) 1674298-1	(C) 2005427-1		

WIRE SIZE			CRIMP HEIGHT WIRE CRIMP UNIT ⁹		CRIMP HEIGHT REFERENCE SETTING ⁹
0.50mm2			1.06+/-0.05 [.042+/- .002]		8.5
0.30mm2			0.96+/-0.05 [.038+/- .002]		9.2
0.22mm2			0.84+/-0.05 [.033+/- .002]		10.0

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



¹ RECOMMENDED SPARE PARTS

² GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

⁴ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151494-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151494-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151494-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

⁶ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.

⁷ GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

⁸ MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

⁹ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

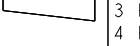
¹⁰ SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

¹¹ TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

¹² TERMINAL LUBRICANT RECOMMENDED.

SET UP GAUGE 2119599-1	LOC A	DIS 66	REVISIONS					
			P	LTR	DESCRIPTION	DATE	OWN	APVD
			-	-	SEE SHEET 1	-	-	-

-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	1	2119082-5	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	-	-	1901094-3	SPACER, FEEDER	198
-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
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-	1	1	1	1	3-456402-5	CRIMPER, WIRE PREMIUM	1

-77-27-25-22-21				PART NO		DESCRIPTION				ITEM NO					
CONTROLLED DOCUMENT FOR TWO ELECTRONIC CORPORATION TE CONNECTIVITY CORPORATION TE CONNECTIVITY ELECTRIC AND MAGNETIC DEPARTMENT DO NOT REVISIONS FOR THE LATEST REVISION.						DWN B. WEAVER		110CT2011		 TE Connectivity Harrisburg, PA 17105-3608					
						CHG G. HOFFNER		110CT2011							
						APVD G. BAILEY		110CT2011							
						PRODUCT SPEC									
						APPLICATION SPEC									
TOLERANCES UNLESS OTHERWISE SPECIFIED:						NAME		Ocean Side Feed Applicator -							
0 PLC ±															
1 PLC ±															
2 PLC ±															
3 PLC ±															
4 PLC ±															
ANGLES ±						SIZE		CAGE CODE		DRAWING NO					
FINISH -						WEIGHT -		A 00779		C=2151494					
-										RESTRICTED TO -					
						Customer Accessible Production Drawing				SCALE 1:2		SHEET 3 OF 4		REV J	

LOC		DIST		REVISONS			
P	LYR	DESCRIPTION		DATE	DWN	APVD	
-	-	SEE SHEET 1		-	-	-	

D

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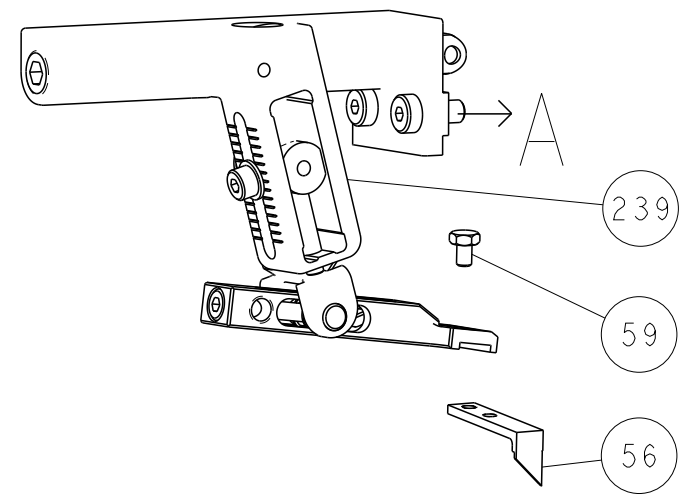
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C

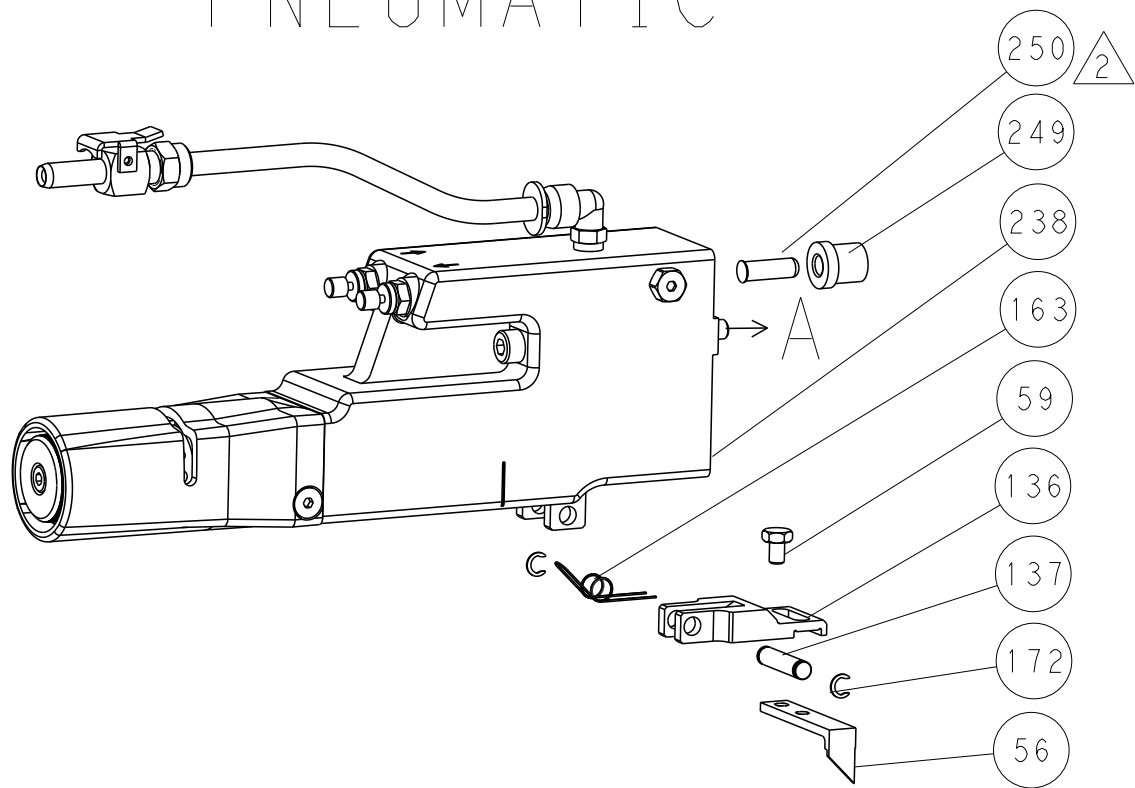
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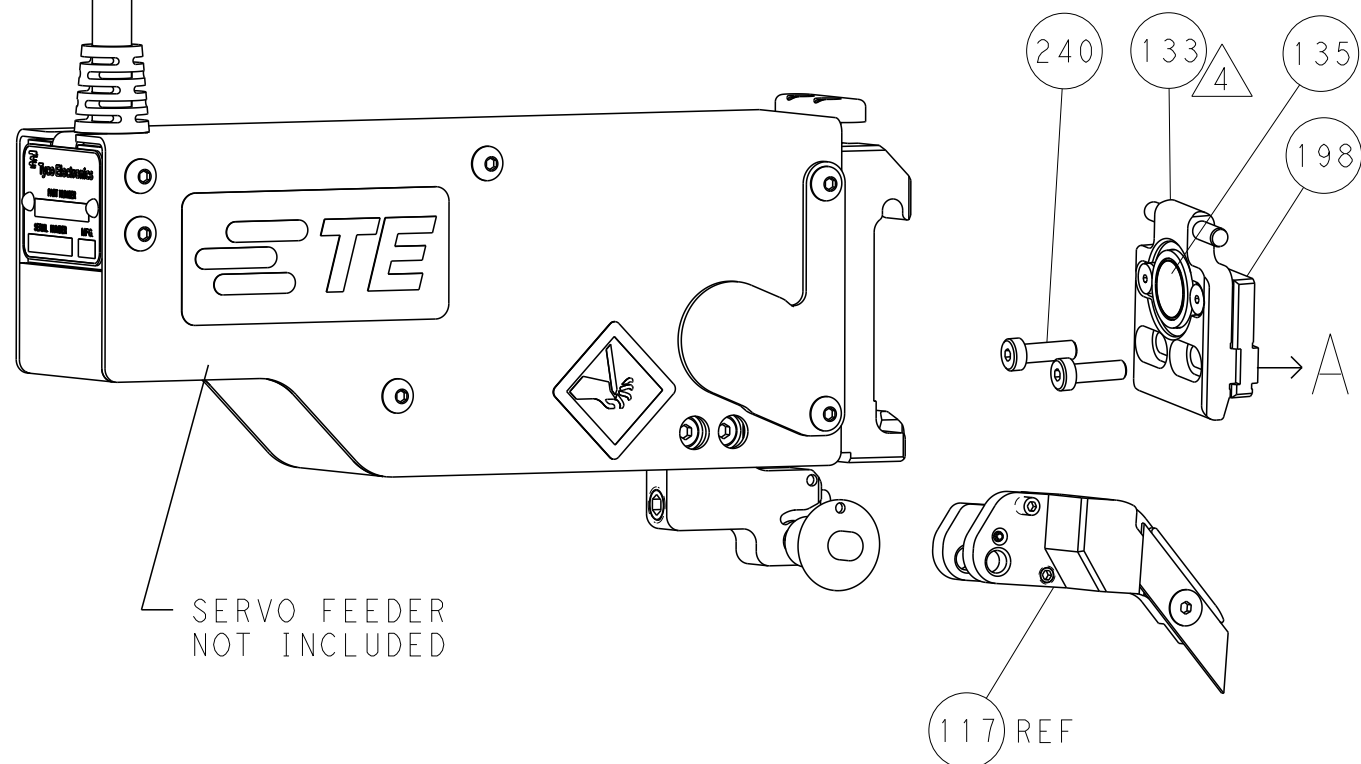
FEED TYPE MECHANICAL



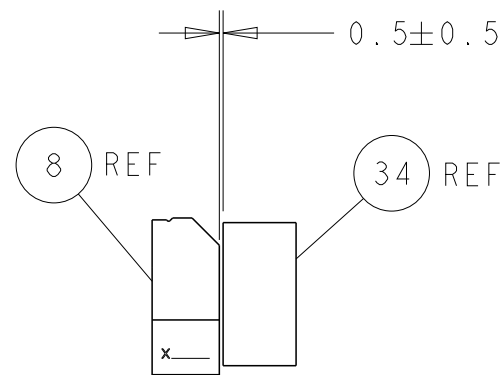
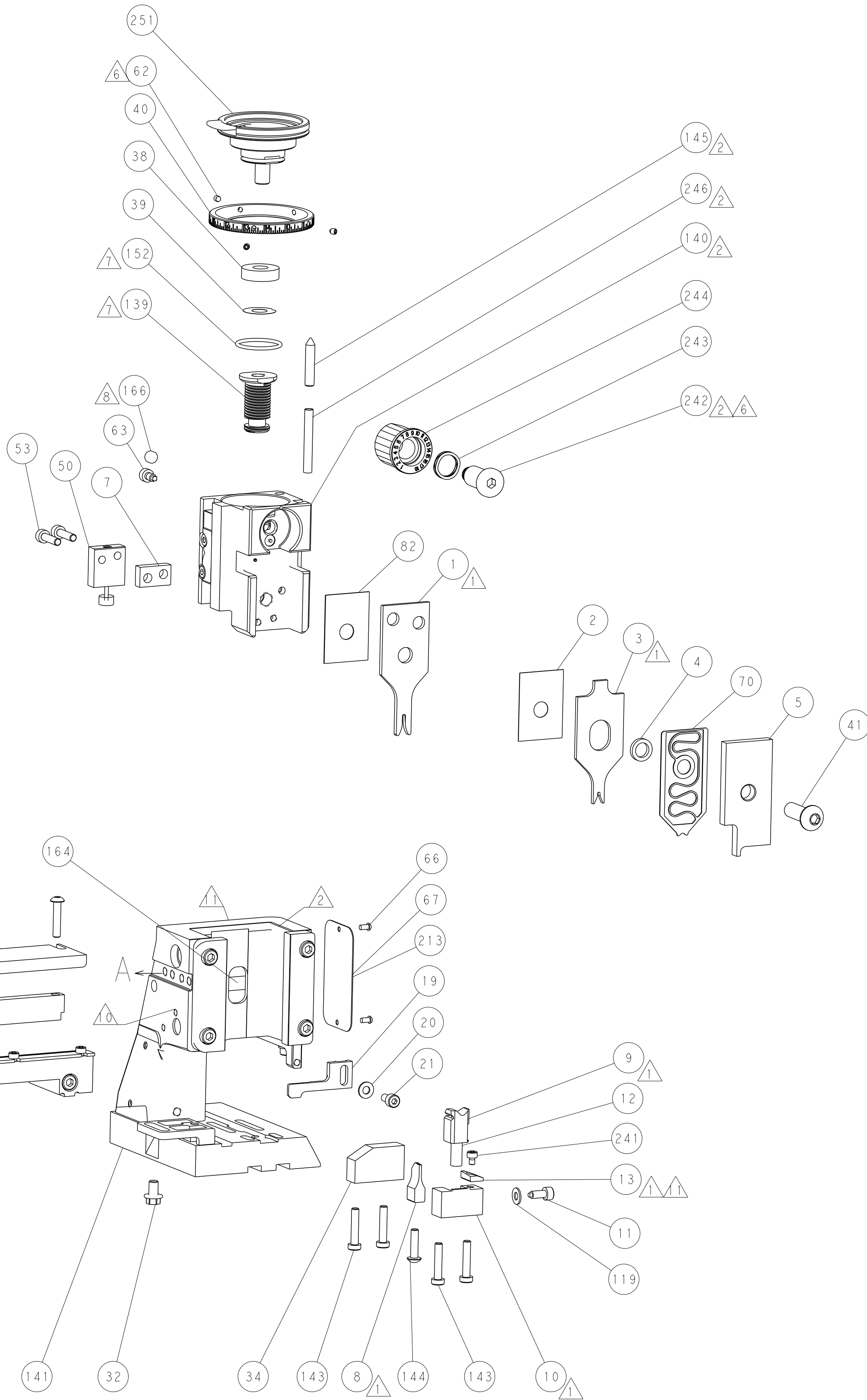
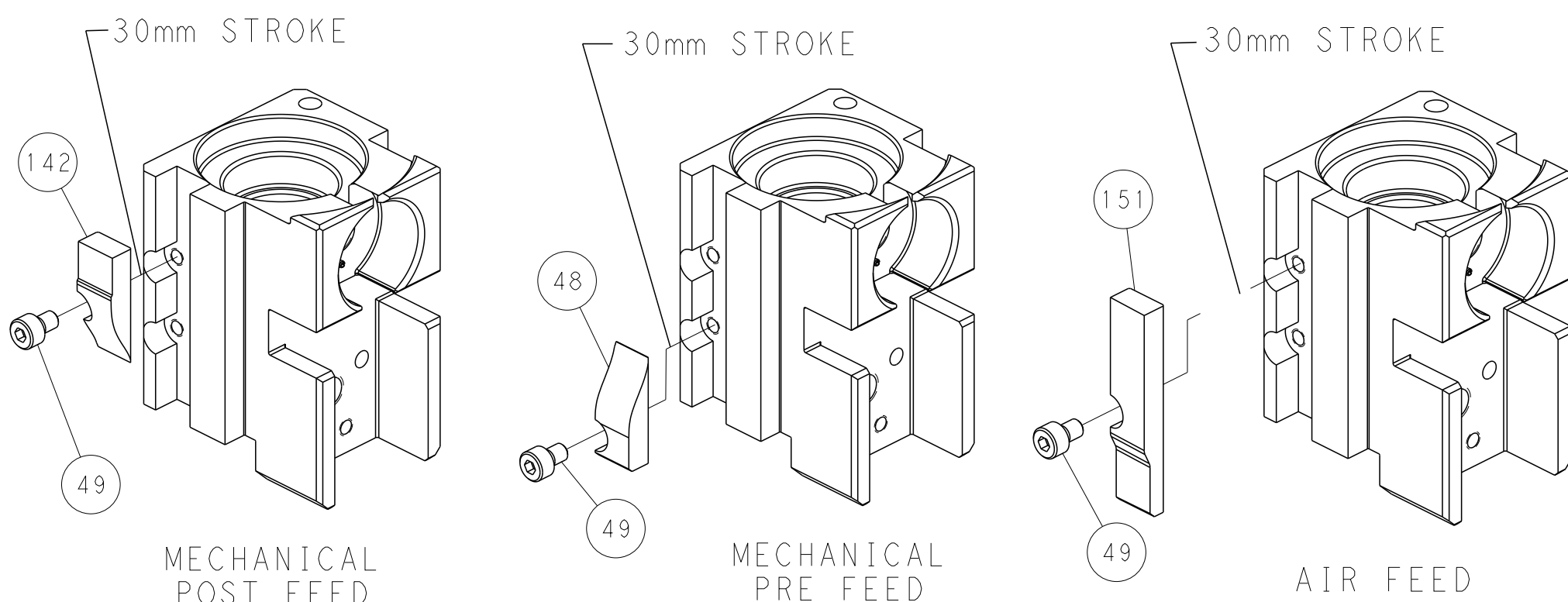
PNEUMATIC



SERVO LATCH PLATE

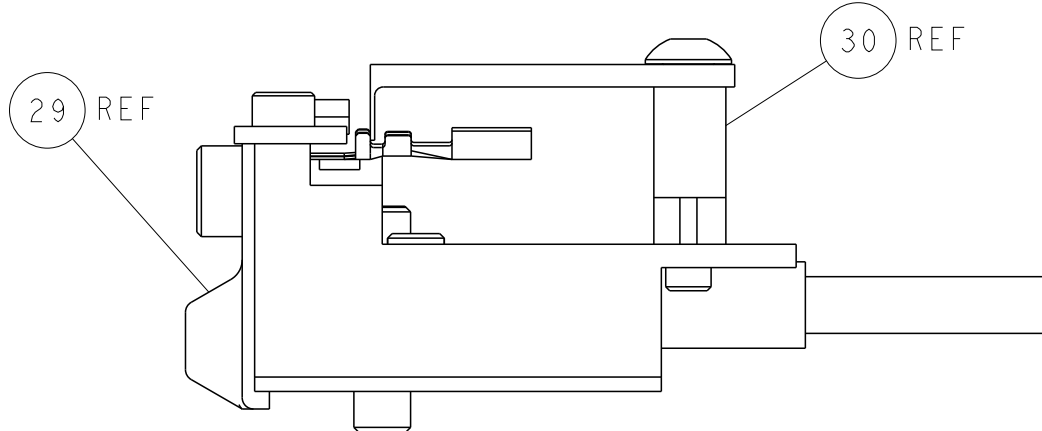


CAM POSITIONS



TERMINAL SUPPORT LOCATION

ITEM 30 LOCATED AT
FRONT HOLES



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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				CHK	G. HOFFNER	11OCT2011	Harrisburg, PA 17105-3608				
				APVD	G. BAILEY	11OCT2011	NAME Ocean Side Feed Applicator -				
				PRODUCT SPEC							
				APPLICATION SPEC							
				SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO				
				A1	00779	C=2151494					
				Customer Accessible Production Drawing		SCALE	1:2	SHEET	4	OF 4	
						REV	J				

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION