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RELEASED FOR PUBLICATION

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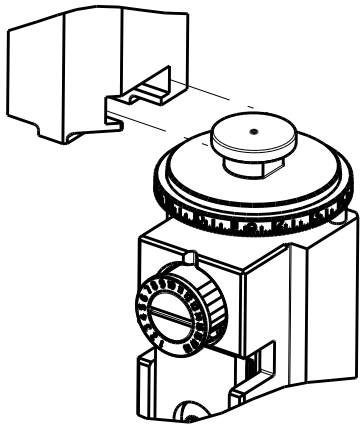
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ATLANTIC VERSION
TERMINATOR
INTERFACE ADAPTER

PART
NUMBER

REVISION

DESCRIPTION



2151122-1

C

FINE CRIMP HEIGHT ADJUST

2151122-2

C

FINE CRIMP HEIGHT ADJUST

2151122-5

C

FINE CRIMP HEIGHT ADJUST

2151122-6

C

NON-CRIMP HEIGHT ADJUST

2151122-7

C

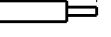
FINE CRIMP HEIGHT ADJUST

7-2151122-7

A

CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.57 mm [.062]	F
INSUL	2.79 mm [.110]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: DUAC SOCKET CONTACT			
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE
2.40-3.20 mm [.094-.126 IN]			Ø1.50-2.40 mm [.059-.094 IN]
TERMINAL APPLICATION SPECIFICATION	(A)114-19048	-	-
	(B)114-6067	-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
(A) 794576-1	(A) 794576-3	(A) 794576-4	(A) 794138-3
(A) 1-794138-3	(A) 106529-2	(A) 1-106529-2	(B) 1586405-3

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
18 AWG	1.07+/-0.05 [.042+/- .002]	5.8
20 AWG	0.91+/-0.05 [.036+/- .002]	7.6
22 AWG	0.81+/-0.05 [.032+/- .002]	8.6



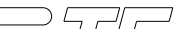
- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151122-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151122-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151122-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151122-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 12 WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

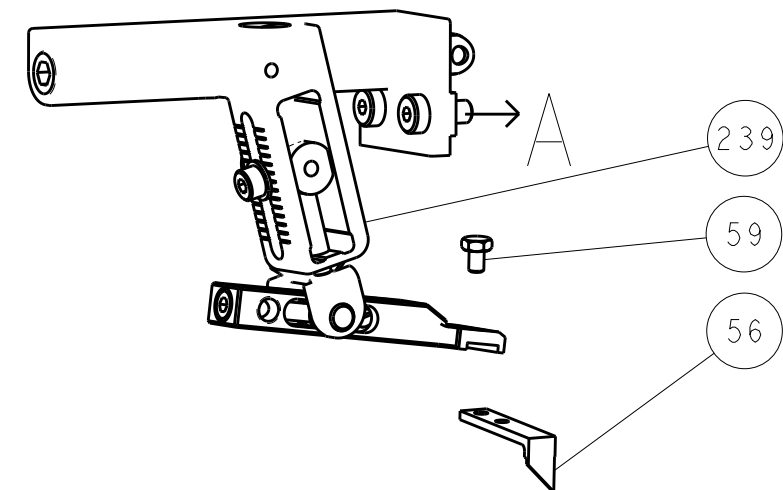
SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS			
			P	LTR	DESCRIPTION	DATE
			A		RELEASED	02FEB2012
			B		ECR-13-017650	12NOV2013
			C		ECR-14-012413	18AUG2014

-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	18023-1	SCR, SKT HD CAP M3 X 5.0	241
-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG,IDENTIFICATION	213
-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
-	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	-	-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	2	2	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
-	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	1	1	1	1	1	1752356-1	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1	1320908-3	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	462006-6	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	1-1333202-2	ANVIL, COMBINATION	8
-	1	1	1	1	1	2119757-8	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	2-238011-5	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	2-2119582-5	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	1	455888-3	SPACER, CRIMPER	2
1	1	1	1	1	1	2-1633730-4	CRIMPER, WIRE	1

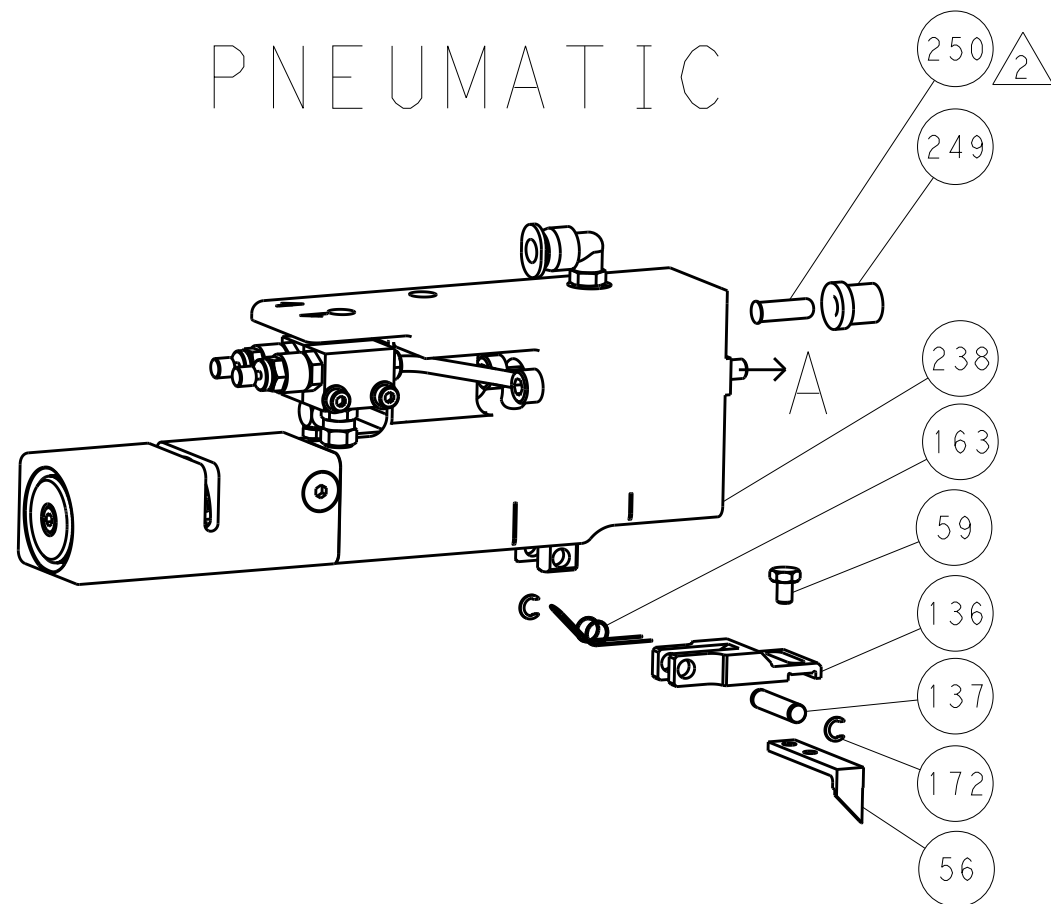
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DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		CHK S. XI 30SEP2011		NAME	
mm		APVD CRUZ 30SEP2011		PRODUCT SPEC		Ocean Side Feed Applicator	
		0 PLC ±.5 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.5		APPLICATION SPEC		SIZE CAGE CODE DRAWING NO	
MATERIAL		FINISH		WEIGHT		RESTRICTED TO	
				A1 00779 C=2151122			
Customer Accessible Production Drawing				SCALE 1:2		SHEET 1 OF 4	
						REV C	

LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

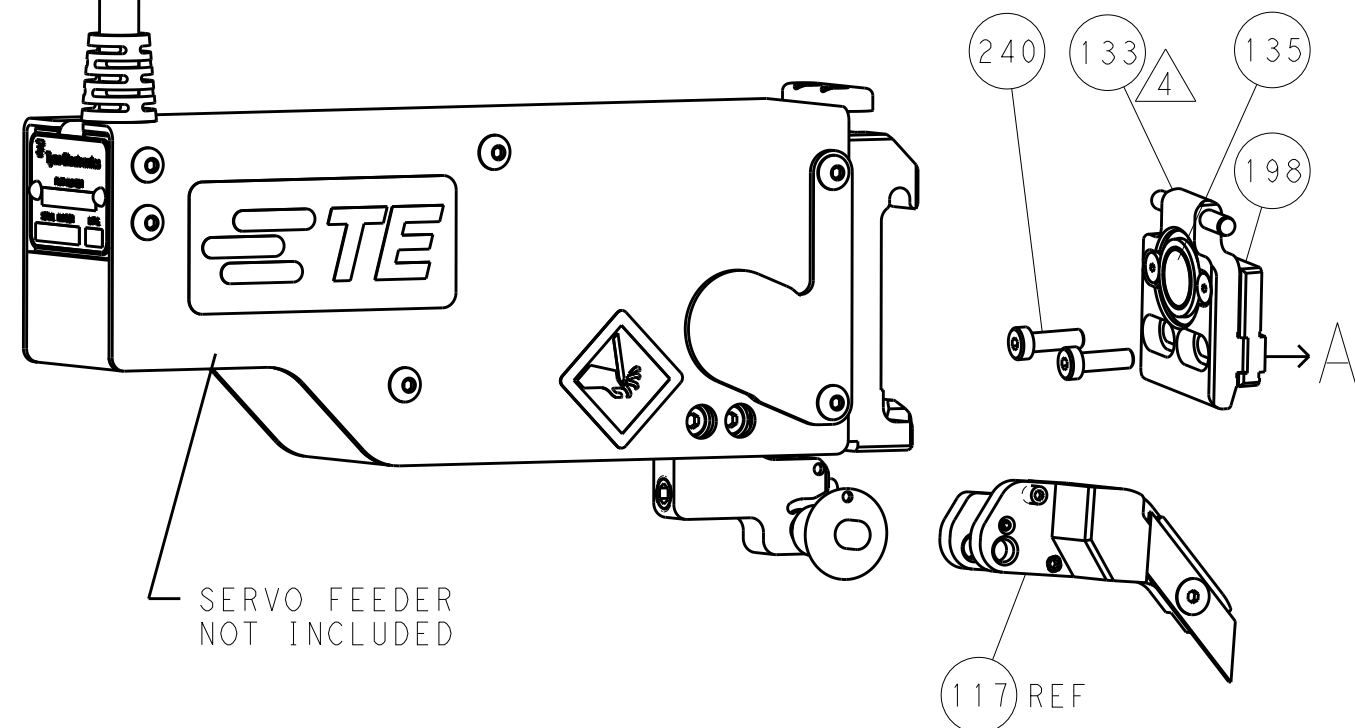
FEED TYPE
MECHANICAL



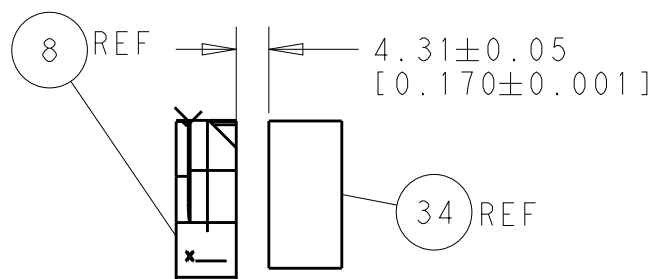
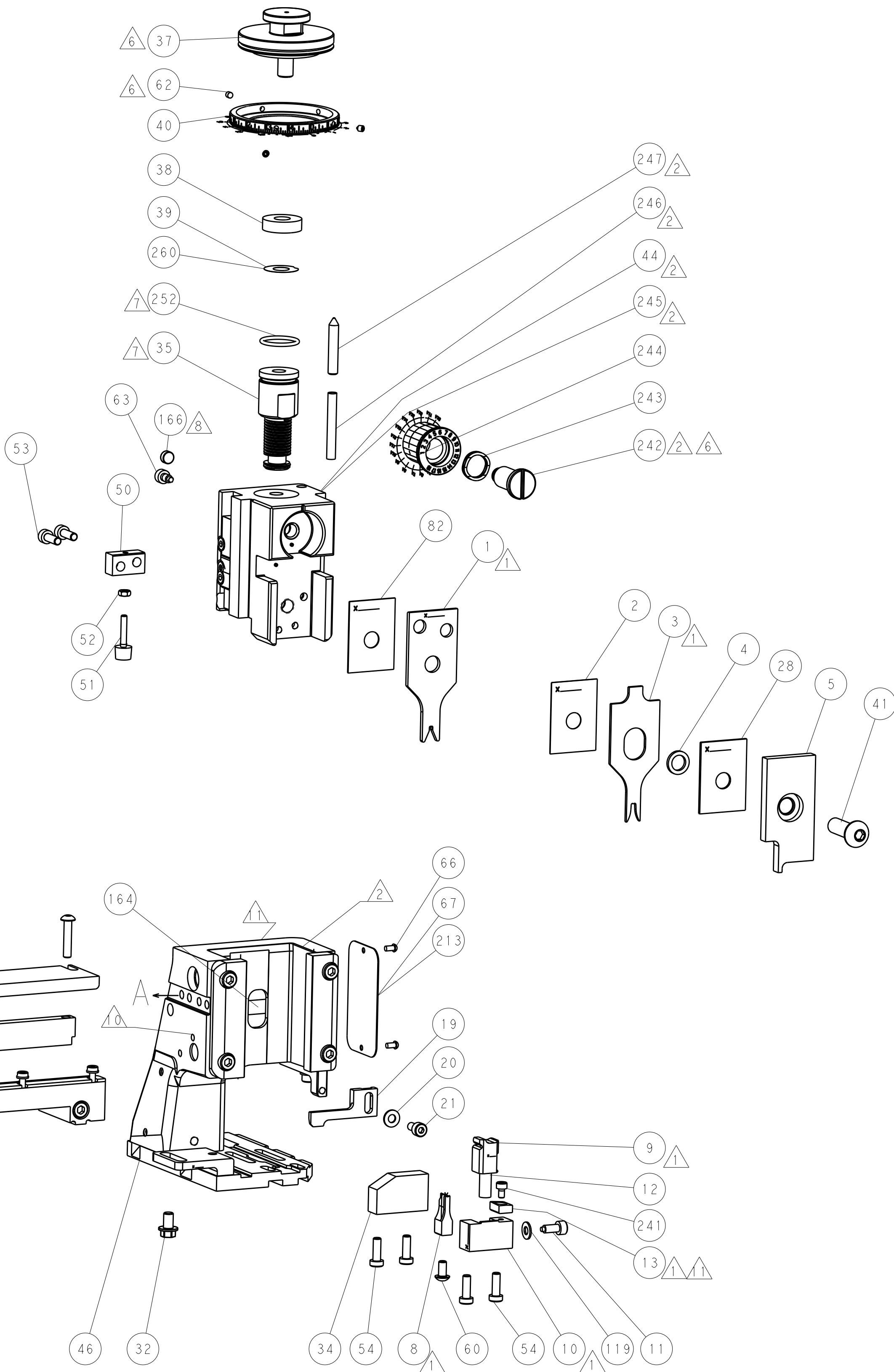
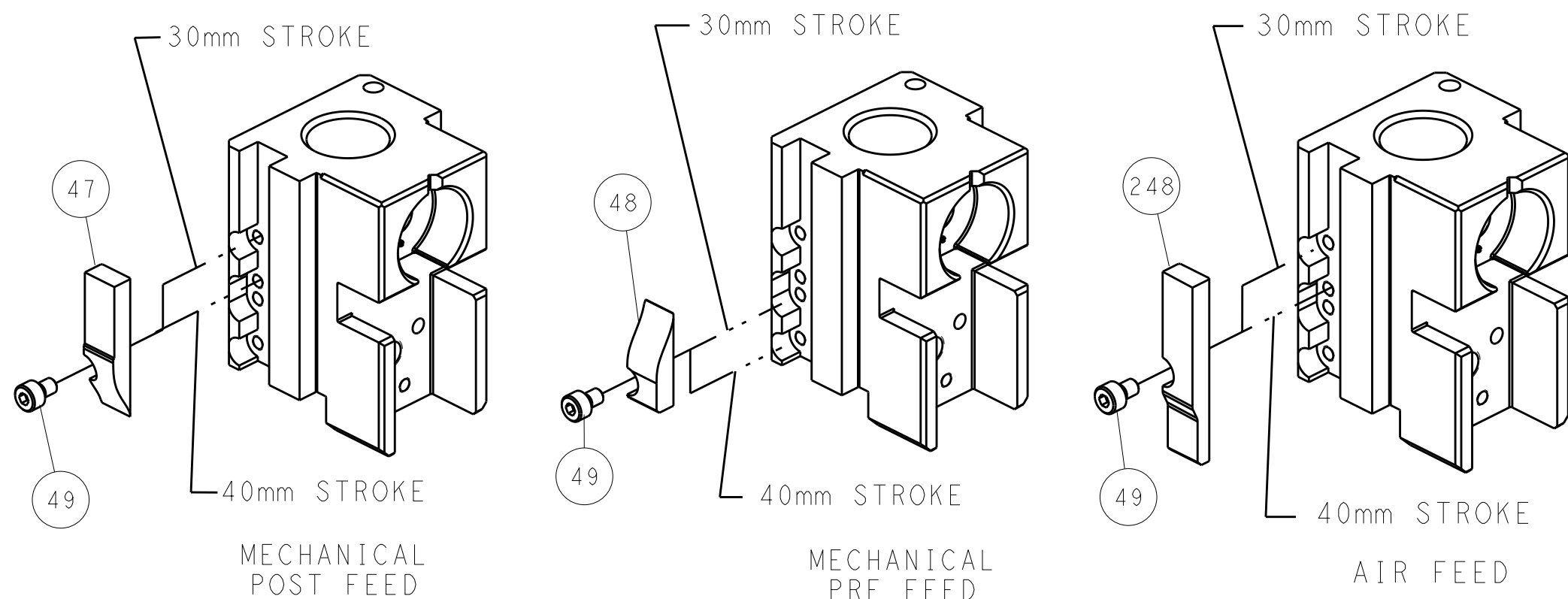
PNEUMATIC



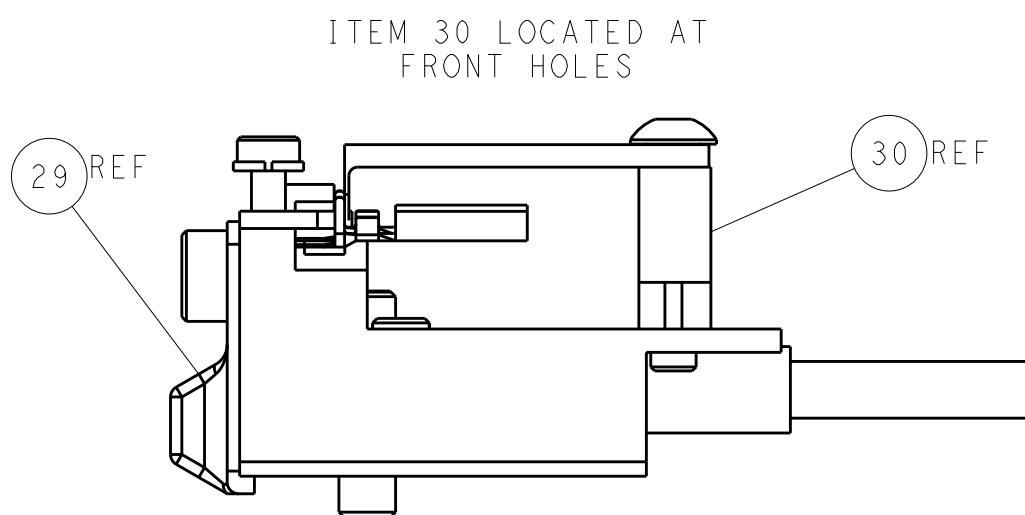
SERVO
LATCH PLATE



CAM POSITIONS



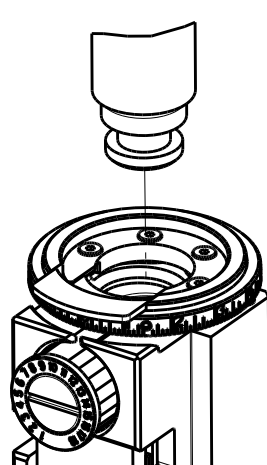
TERMINAL SUPPORT LOCATION



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND SHOULD BE CONTACTED FOR THE LATEST REVISION.				DWN: K. HUANG 30SEP2011				TE Connectivity Harrisburg, PA 17105-3608			
CHK: S. XI 30SEP2011				NAME: Ocean Side Feed Applicator				RESTRICTED TO			
APVD: J. CRUZ 30SEP2011				SIZE: A1				CAGE CODE: 00779			
PRODUCT SPEC				DRAWING NO: C=2151122				REV: C			
APPLICATION SPEC				SCALE: 1:2				SHEET: 2 of 4			
WEIGHT				Customer Accessible Production Drawing							

8		7		6		5		4		3	
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PACIFIC VERSION TERMINATOR INTERFACE ADAPTER 	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	PNEUMATIC FEED SERVO LATCH PLATE SMART APPLICATOR	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1				
		2119951-1	-	8-2151122-5	1901094-3	-	2168400-6 (QUANTITY 2)				
		2161326-1	-	8-2151122-4	-	-	-				
	MECHANICAL FEED SERVO LATCH PLATE SMART APPLICATOR	2119949-1	1338685-1	5-18022-5	2119653-2	-	-				
		2119951-1	-	8-2151122-5	1901094-3	-	2168400-6 (QUANTITY 2)				
		2161326-1	-	8-2151122-4	-	-	-				
	MECHANICAL FEED PNEUMATIC FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-				
		2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1				
2-2151122-7		C	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
7-2151122-7		A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.57 mm [.062]	F
INSUL	2.79 mm [.110]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: DUAC SOCKET CONTACT			
WIRE STRIP LENGTH 2.40-3.20 mm [.094-.126 IN]		INSULATION DIAMETER RANGE Ø1.50-2.40 mm [.059-.094 IN]	
TERMINAL APPLICATION SPECIFICATION (B)114-19048		-	-
TERMINAL APPLICATION SPECIFICATION (B)114-6067		-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
(A) 794576-1	(A) 794576-3	(A) 794576-4	(A) 794138-3
(A) 1-794138-3	(A) 106529-2	(A) 1-106529-2	(B) 1586405-3

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
18 AWG			1.07+/-0.05 [.042+/- .002]		5.8
20 AWG			0.91+/-0.05 [.036+/- .002]		7.6
22 AWG			0.81+/-0.05 [.032+/- .002]		8.6



1. RECOMMENDED SPARE PARTS
2. GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
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 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151122-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151122-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.
 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
8. MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

						I				
SET UP GAUGE 2119599-1					LOC A	DIST 66	REVISIONS			
P	LTR	DESCRIPTION				DATE	DNW	APVD		
	-	SEE SHEET 1				-	-	-		
6	-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251		
	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250		
	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249		
	-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	24		
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	-	1	1	1	1	18023-1	SCR, SKT HD CAP M3 X 5.0	241		
	-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240		
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	-	-	1	-	-	1901094-3	SPACER, FEEDER	198		
	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172		
	-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166		
	-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164		
	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163		
	-	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152		
	-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151		
	-	1	1	1	1	2119798-2	DETENT PIN	145		
	-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144		
	-	4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143		
	-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142		
	-	1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141		
	-	1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140		
	-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139		
	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137		
	-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136		
	-	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135		
	-	-	1	-	-	1633743-1	SERVO FEED LATCH ASM	133		
	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119		
	-	-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117		
	-	1	1	1	1	455888-5	SPACER, CRIMPER	82		
	-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71		
	-	1	-	1	1	2119740-1	TAG,IDENTIFICATION	67		
	-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66		
6	-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63		
	-	3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62		
	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59		
	-	-	-	1	1	1338685-1	PAWL, FEED	56		
	-	2	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53		
	-	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52		
	-	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51		
6	-	1	1	1	1	690753-2	SPACER, TONKER	50		
	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49		
	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48		
	-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41		
	-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40		
	-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39		
	-	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38		
	-	1	1	1	1	1752356-1	SUPPORT, TERMINAL	34		
	-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33		
	-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32		
	-	1	1	1	1	1320908-3	SPACER, STRIP GUIDE	30		
	-	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29		
	-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28		
	-	1	1	1	1	1320928-2	STRIP GUIDE	24		
	-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21		
	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20		
	-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19		
1	-	1	1	1	1	2119806-1	INSERT, SHEAR	13		
	-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12		
	-	1	1	1	1	1-356885-4	STOP, SHEAR	11		
1	-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10		
	-	1	1	1	1	462006-6	FLOATING SHEAR, FRONT	9		
1	1	1	1	1	1	1-1333202-2	ANVIL, COMBINATION	8		
	-	1	1	1	1	2119757-8	DEPRESSOR, SHEAR	5		
	-	1	1	1	1	2-238011-5	BLOCK, CRIMPER SPACER	4		
1	1	1	1	1	1	2-2119582-5	CRIMPER, INSULATION F PREMIUM	3		
	-	1	1	1	1	455888-3	SPACER, CRIMPER	2		
1	1	1	1	1	1	2-1633730-4	CRIMPER, WIRE	1		
	-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO		

(NOT DRAWN TO SCALE) THIS IS A COMPUTER GENERATED DRAWING FOR INFORMATIONAL PURPOSES ONLY. IT DOES NOT REPRESENT AN OFFICIAL DRAWING OF THE COMPANY. DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED. TOLERANCES ARE AS SHOWN.						TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001 ANGLES ±°		DWN 30SEP2011 S-HUANG CHG 30SEP2011 S-LI REV 1 CRU7		NAME Ocean Side Feed Applicator -	
		PRODUCT SPEC - APPLICATION SPEC -		SIZE A 00779 C=2151122		DRAWING NO. - RESTRICTED TO -	
MATERIAL -		FINISH -		WEIGHT -		SCALE 1:2 SHEET 3 OF 4 REV C	
Customer Accessible Production Drawing							

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	OWN
A	66	-	-	SEE SHEET 1	-	-

D

C

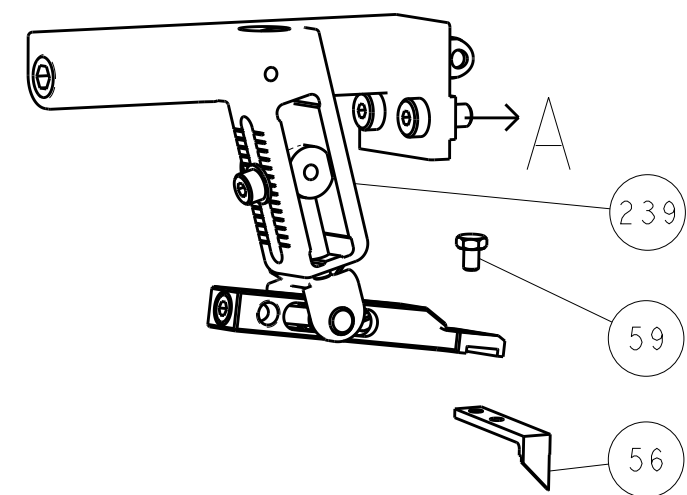
C

B

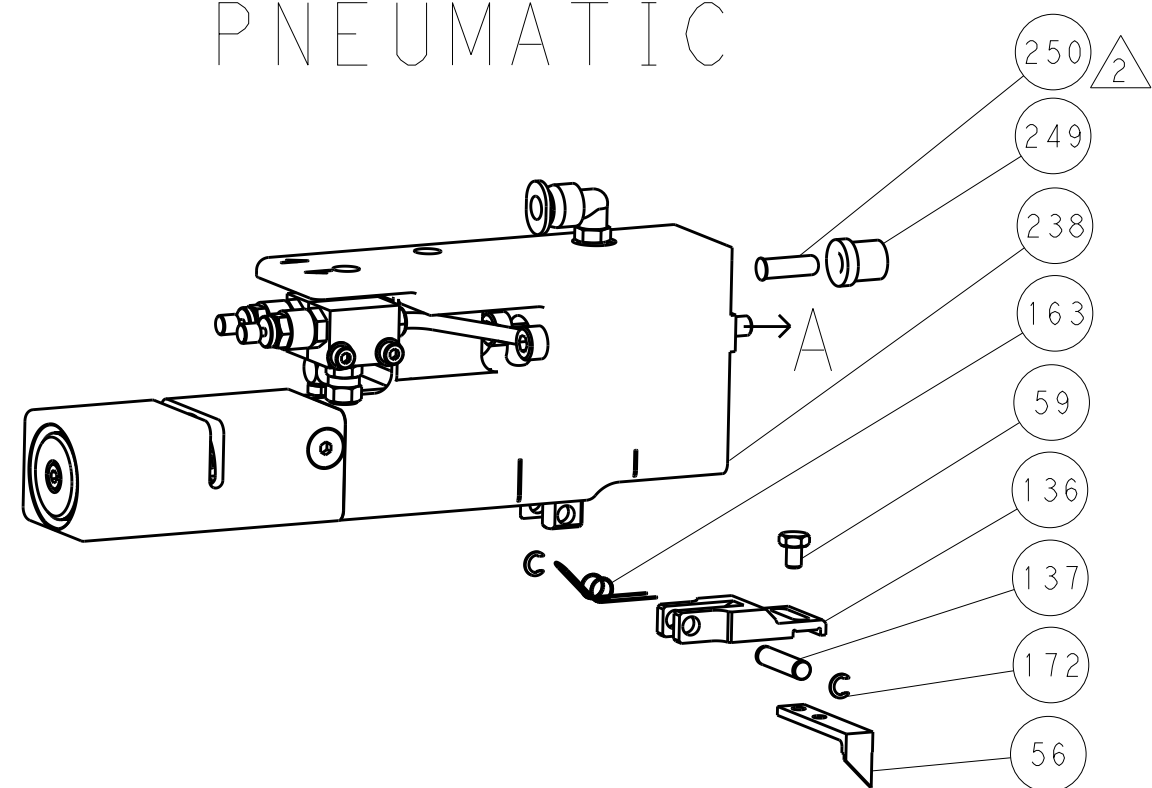
A

A

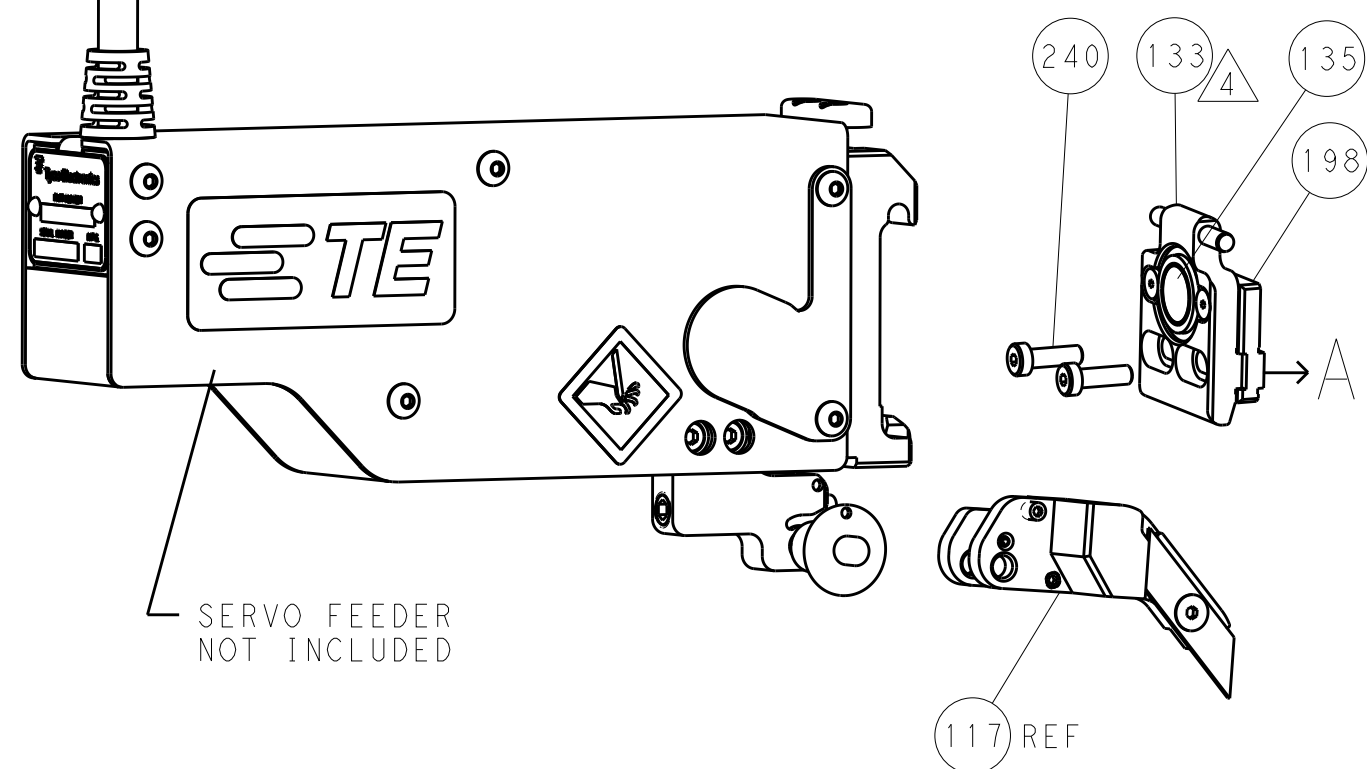
FEED TYPE MECHANICAL



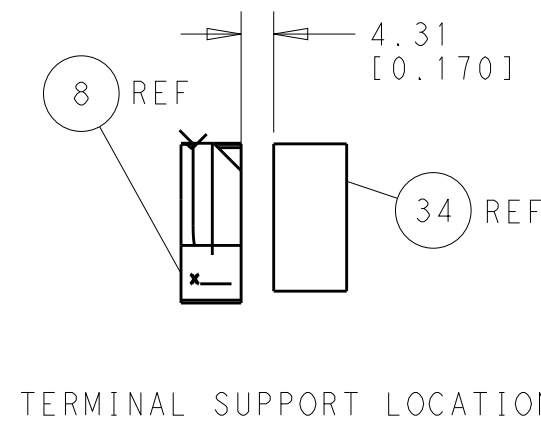
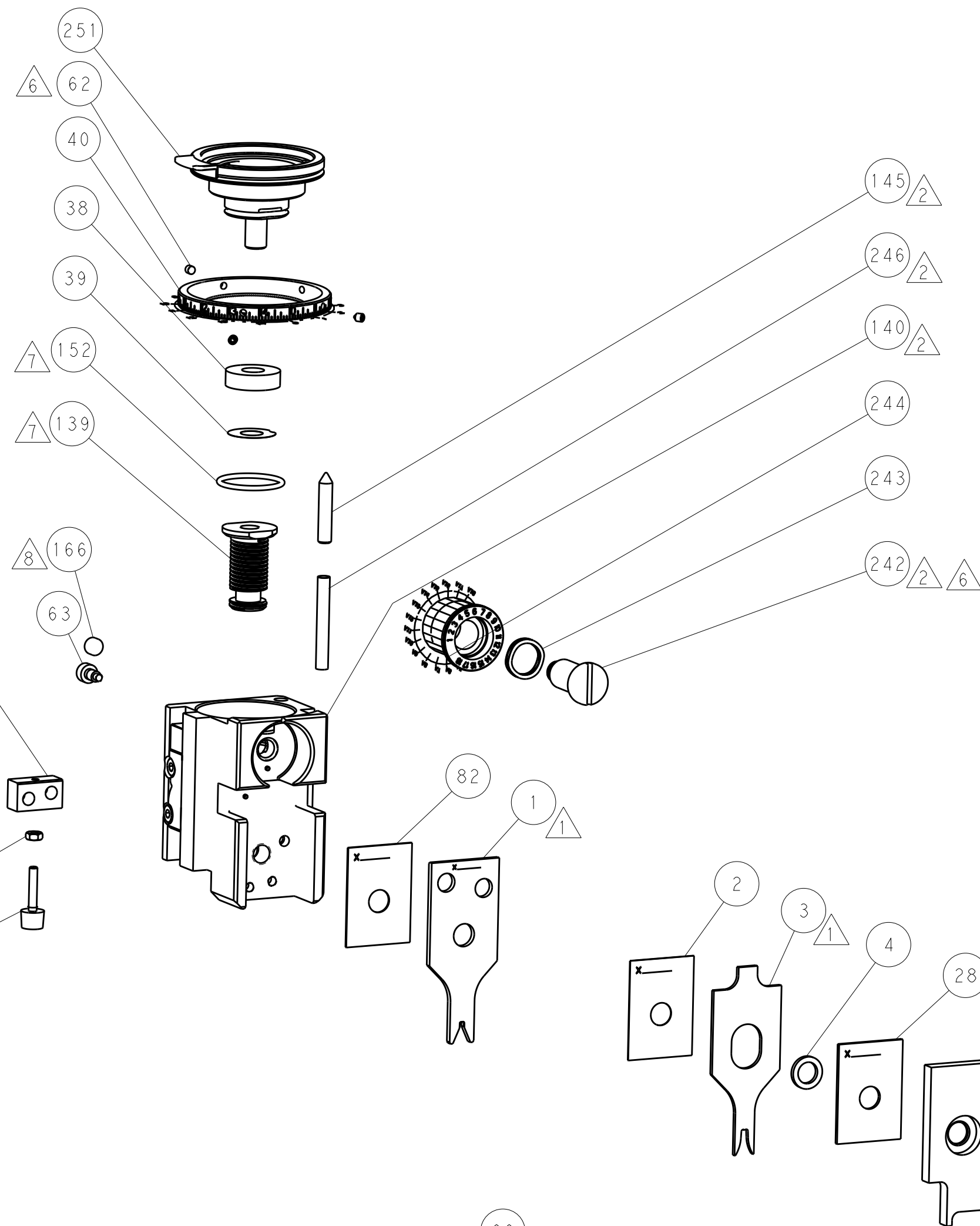
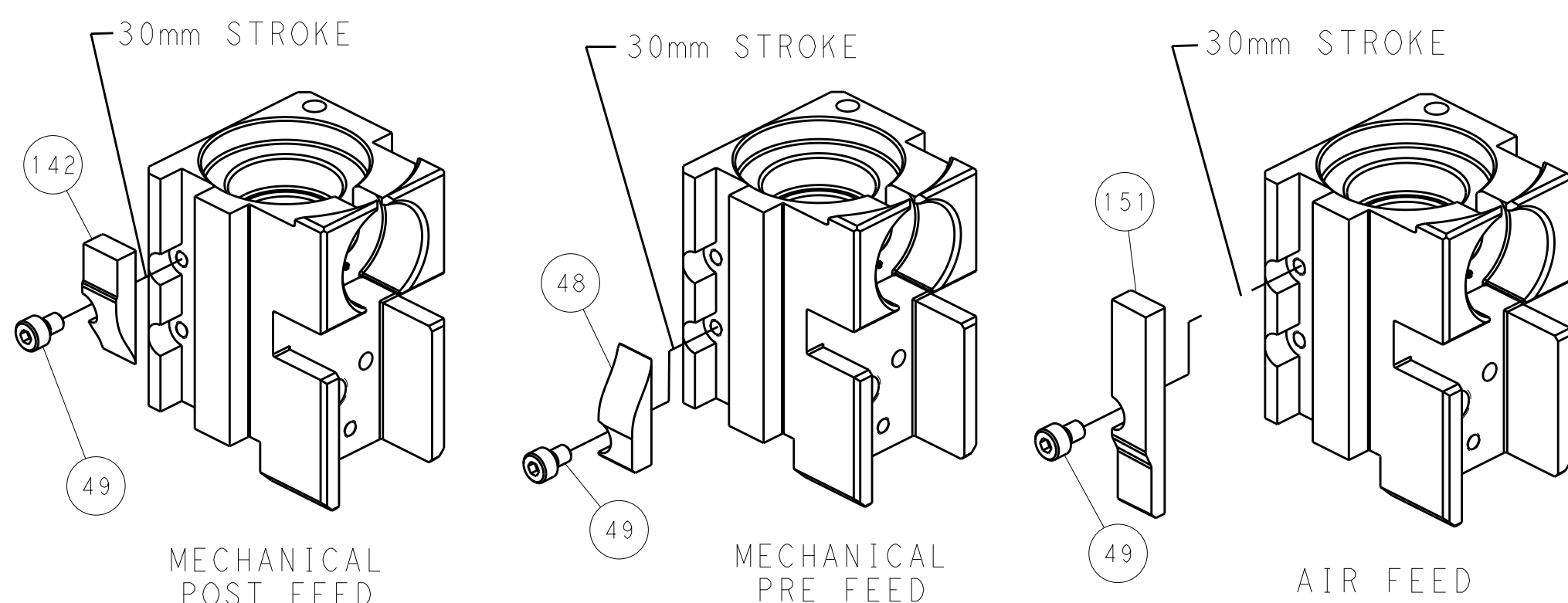
PNEUMATIC



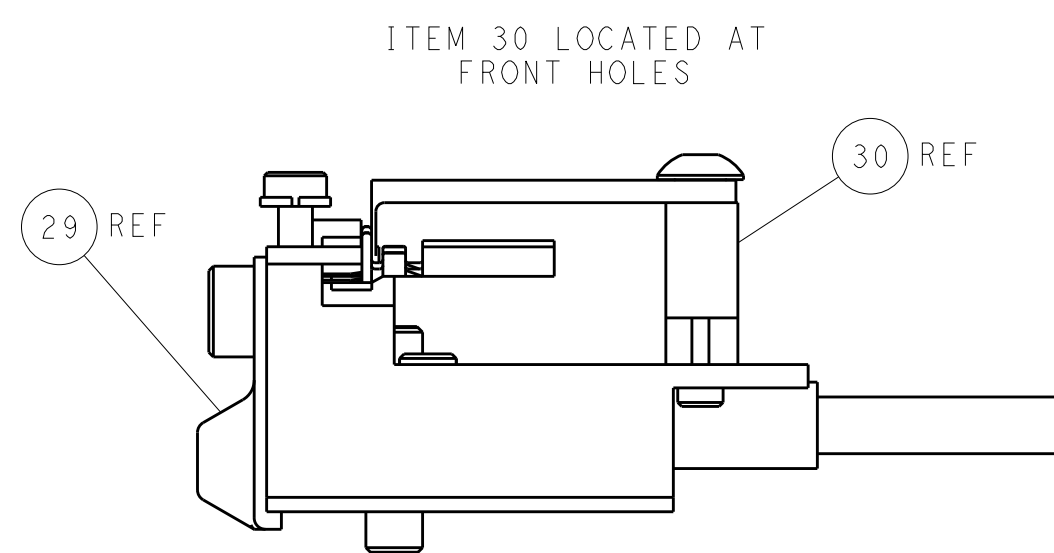
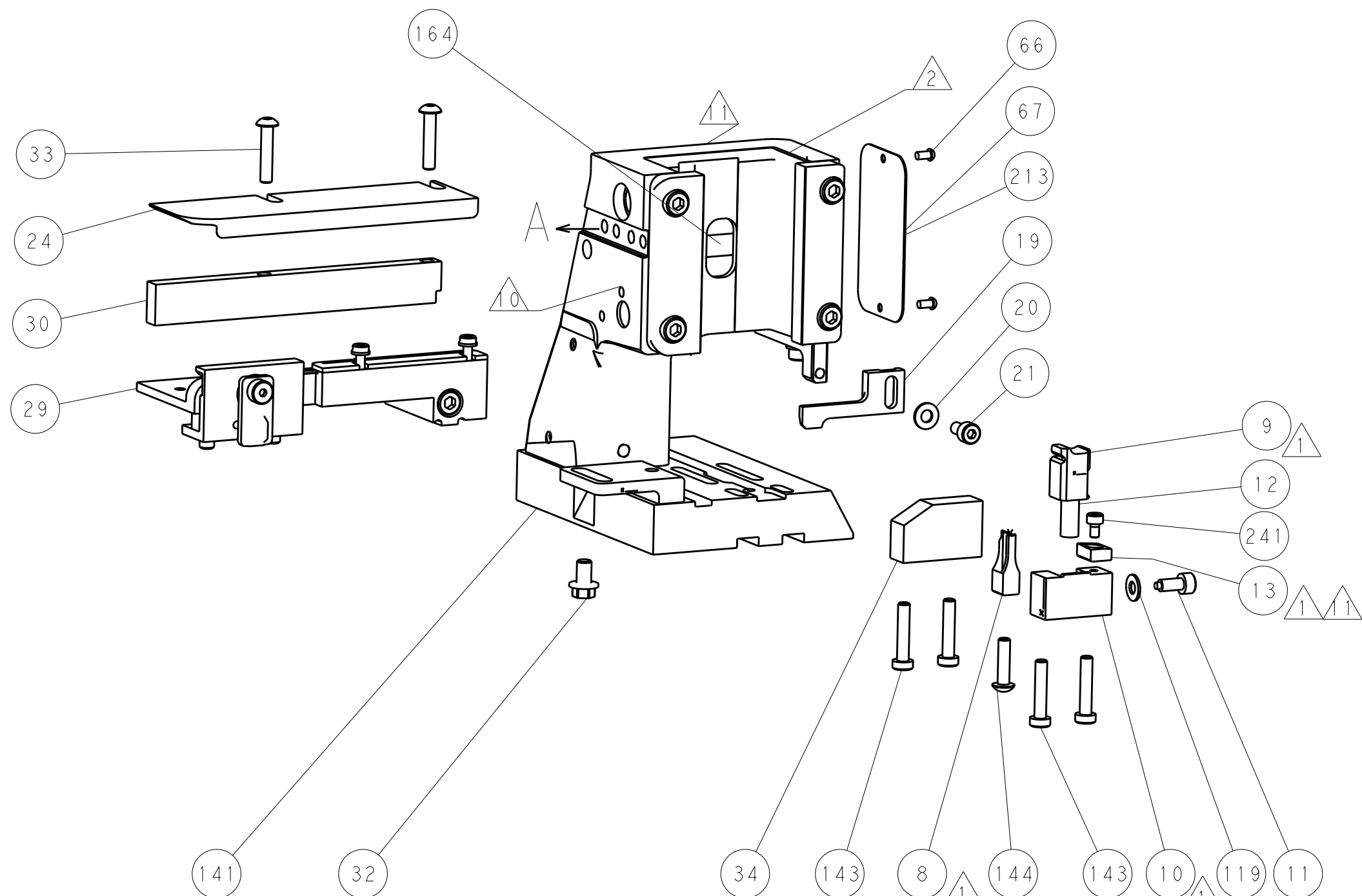
SERVO LATCH PLATE



CAM POSITIONS



TERMINAL SUPPORT LOCATION



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		CHK		APVD		NAME	
mm		0 PLC ±0.5		K. HUANG		S. XI		I. CRUZ		Ocean Side Feed	
1 PLC ±0.5		2 PLC ±0.13		30SEP2011		30SEP2011		30SEP2011		Applicator	
3 PLC ±0.013		4 PLC ±0.0001		PRODUCT SPEC		APPLICATION SPEC		SIZE		CAGE CODE	
ANGLES		FINISH		WEIGHT		A1		00779		C=2151122	
MATERIAL		Customer Accessible Production Drawing		SCALE		1:2		SHEET		4 OF 4	
										REV	
										C	