

8

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6

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4

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1

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20

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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER

PART NUMBER

REVISION

DESCRIPTION

FEED TYPE

CONVERT TO

PART NUMBERS REQUIRED

2266497-1

A

FINE CRIMP HEIGHT ADJUST

MECHANICAL

PNEUMATIC FEED

SERVO LATCH PLATE

SMART APPLICATOR

2119950-1

2119951-1

2161326-1

1338685-1

-

-

5-18022-5

8-2266497-5

8-2266497-4

2119641-1

1901094-3

-

2119799-1

-

-

2063440-1

2168400-6 (QUANTITY 2)

-

2266497-2

A

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

MECHANICAL FEED

SERVO LATCH PLATE

SMART APPLICATOR

2119949-1

2119951-1

2161326-1

1338685-1

-

-

5-18022-5

8-2266497-5

8-2266497-4

2119653-1

1901094-3

-

-

-

-

-

-

-

-

2168400-6 (QUANTITY 2)

-

2266497-5

A

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE⁴

MECHANICAL FEED

PNEUMATIC FEED

2119949-1

2119950-1

1338685-1

-

5-18022-5

5-18022-5

2119653-1

2119641-1

-

2119799-1

-

2063440-1

2266497-6

A

NON-CRIMP HEIGHT ADJUST

SERVO LATCH PLATE⁴¹²

-

-

-

-

-

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-

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2266497-7

A

FINE CRIMP HEIGHT ADJUST

NONE

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-

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-

7-2266497-7

A

CRIMP TOOLING KIT

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-

APPLICATOR DATA

CRIMP SIZE TYPE

WIRE 1.75 mm [.069] F

INSUL 3.30 mm [1.130] O

APPLICATOR INSTRUCTIONS 408-10389

TERMINAL DATA: DELPHI TERMINAL DELPHI CRIMP SPECIFICATION

TERMINAL NAME: TAXI TERM M GT 150 SEALED

WIRE STRIP LENGTH 4.80-5.60 mm [1.89-2.20 IN]

INSULATION DIAMETER RANGE Ø1.20-1.85 mm [.047-.073 IN] ³

TERMINAL APPLICATION SPECIFICATION

CRIMP INFORMTION SHEET

TERMINALS APPLIED

TE TERMINAL

DELPHI TERMINAL

TE SEAL

DELPHI SEAL

CABLE DIAMETER

286969-1

15326268

286970-1

15366021

1.20-1.90

286969-2

13722267

1832359-1

15366060

1.86-2.40

WIRE SIZE

CRIMP HEIGHT mm [INCH]

CRIMP HEIGHT REFERENCE SETTING

0.50mm2

1.10+/-0.05 [.043+/- .002]

6.8

0.35mm2

1.05+/-0.05 [.041+/- .002]

7.4

1

RECOMMENDED SPARE PARTS

2

GREASE BEARING SURFACES LIGHTLY

3

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266497-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266497-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266497-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266497-6

5

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.

7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8

MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12

WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.70.

13

THE INSULATION RANGE LISTED IS FOR THE TERMINAL. REFER TO THE CHART FOR RANGE OF SEALS LISTED ON APPLICATOR DRAWING.

14

APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION.
APPLY #1-23419-5 LOC-TITE TO THREADS.

-

-

1

-

-

-

2119957-2

APPLICATOR SHIM PACK

260

-

1

-

1

1

1

8-21084-0

O-RING, .676 ID, .070 DIA. MAT.

252

-77

-7

-6

-5

-2

-1

PART NO

DESCRIPTION

ITEM NO

ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4

(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE 2119599-1

LOC A

DIST 66

P LTR

DESCRIPTION

DATE

DWN

APVD

-

-

-

-

1

-

2119640-1

PUSH ROD, AIR FEED

250

-

-

-

-

1

-

2079988-1

BUSHING, LCH5-12, MISUMI

249

-

-

-

-

1

-

2119641-1

FEED CAM, AIR FEED

248

-

1

-

1

1

1

2119798-1

DETENT PIN

247

-

1

-

1

1

1

1-22279-3

SPRING, COMPRESSION

246

-

-

1

-

-

-

2119758-1

RAM, AMP STYLE, SIDE FEED, NON-ADJ.

245

-

1

1

1

1

1

2119082-4

CAM, SNAIL, INSULATION ADJUSTMENT

244

-

1

1

1

1

1

2079764-1

WASHER, WAVE SPRING, CREST-TO-CREST

243

-

1

1

1

1

1

2119083-1

RETAINER, INSULATION DIAL

242

-

1

1

1

1

1

7-18023-7

SCR, SKT HD CAP M3 X 4.0

241

-

-

2

2

-

-

2168400-6

SHCS, LOW HEAD, RoHS, M5 X 16

240

-

-

-

-

-

1

2119580-1

MECHANICAL FEED ASSEMBLY

239

-

-

-

-

1

-

2063440-1

AIR FEED MODULE

238

-

-

1

1

-

-

2119740-2

TAG,IDENTIFICATION

213

-

-

1

1

-

-

1901094-3

SPACER, FEEDER

198

-

-

-

-

2

-

21045-3

RING, RETAIN, EXTERN, 3/16 CRESCENT

172

-

1

1

1

1

1

994969-1

MAGNET, RARE EARTH HIGH ENERGY

166

-

REF

REF

REF

REF

REF

994970-2

COUNTER, MAGNETIC

164

-

-

-

-

1

-

240638-1

SPRING, FEED FINGER

163

-

-

-

-

1

-

3-23627-7

PIN, RETAIN, GRVD, 3/16 X .854

137

-

-

-

-

1

-

2119799-1

HOLDER,FEED FINGER, AF

136

-

-

REF

REF

-

-

SEE NOTE 4

MEMORY CHIP, PROGRAMMED

135

-

-

1

1

-

-

1633743-1

SERVO FEED LATCH ASM

133

-

-

REF

REF

-

-

2119944-1

FEED FINGER ASSEMBLY,SF

117

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1

1

1

1

1

455888-5

SPACER, CRIMPER

82

-

1

1

1

1

1

2119956-1

DOCUMENTATION PACKAGE

71

-

1

-

-

1

1

2119740-1

TAG,IDENTIFICATION

67

-

2

2

2

2

2

2168078-1

SCREW, DRIVE, RH, RoHS, 2 x .188

66

-

1

-

1

1

1

2119793-1

LIMITER, ADJUSTMENT BOLT

63

-

3

-

3

3

3

992763-5

SCR, SET, SOC, CONE POINT, M3 x 4.0

62

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1

1

1

1

1

2079383-4

SCR, BHSC, RoHS (M4 X 8)

60

-

-

-

-

1

1

5-18022-5

SCR, HEX HD CAP, M4 X 6.0

59

-

1

1

1

1

1

985575-3

SCR, FLT SKT HD CAP M3 X 10.0

57

-

-

-

-

1

1

1338685-1

PAWL, FEED

56

-

4

4

4

4

4

2168400-1

SHCS, LOW HEAD, RoHS, M4 X 12

54

-

2

2

2

2

2

2168083-9

SCR, SKT HD CAP, RoHS, M4 X 20

53

-

1

1

1

1

1

5018030-1

NUT, HEX, REG, RoHS, M3

52

-

1

1

1

1

1

811242-5

BUMPER, HOLD DOWN

51

-

1

1

1

1

1

690753-2

SPACER, TONKER

50

-

-

-

-

1

2

18023-9

SCR, SKT HD CAP M4 X 6.0

49

-

-

-

-

-

1

2119652-1

FEED CAM, PRE FEED

48

-

-

-

-

-

1

2119653-1

FEED CAM, POST FEED

47

-

1

1

1

1

1

2119656-9

APPLICATOR BASIC ASSEMBLY, SF

46

-

1

-

1

1

1

2119370-1

RAM, AMP STYLE, SIDE FEED

44

-

1

1

1

1

1

2079383-7

SCR, BHSC, RoHS (M8 X 25)

41

-

1

-

1

1

1

2119645-1

DISC, NUMBERED FA WIRE ADJUSTMENT

40

-

1

-

1

1

1

2119957-1

APPLICATOR SHIM PACK

39

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1

1

1

1

1

2119644-1

RAM WASHER, PRECISION

38

-

1

1

1

1

1

2119085-1

FA HEAD, ATLANTIC STYLE

37

-

1

-

1

1

1

2119092-1

BOLT, ADJUSTMENT

35

-

1

1

1

1

1

1752356-3

SUPPORT, TERMINAL

34

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2

2

2

2

2

2079383-5

SCR, BHSC, RoHS (M4 X 20)

33

-

1

1

1

1

1

2161328-1

HEX HEAD, FLANGED, M5 x 8mm LONG

32

-

1

1

1

1

1

1-1320908-0

SPACER, STRIP GUIDE

30

-

1

1

1

1

1

2119959-1

ASSEMBLY, STRIP GUIDE

29

-

1

1

1

1

1

455888-3

SPACER, CRIMPER

28

-

1

1

1

1

1

1320928-6

STRIP GUIDE

24

-

1

1

1

1

1

2168083-2

SCR, SKT HD CAP, RoHS, M4 X 8.0

21

-

2

2

2

2

2

1-18028-2

WASHER, FLAT, REG M4

20

-

1

1

1

1

1

2119533-1

STRIPPER, SIDE FEED

19

-

1

1

1

1

1

2119806-1

INSERT, SHEAR

13

-

1

1

1

1

1

3-22280-3

SPRING, COMPRESSION

12

-

1

1

1

1

1

1-356885-4

STOP, SHEAR

11

-

1

1

1

1

1

2119805-1

SHEAR HOLDER, FRONT

10

-

1

1

1

1

1

318707-1

FLOATING SHEAR, FRONT

9

-

1

1

1

1

1

1-1803056-9

ANVIL, COMBINATION

8

-

1

1

1

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1

7-240641-2

SPACER

7

-

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-

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6

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1

1

1

2-2119781-4

DEPRESSOR, SHEAR

5

-

1

1

1

1

1

2-238011-1

BLOCK, CRIMPER SPACER

4

-

1

1

1

1

1

5-1633965-4

CRIMPER, INSULATION O PREMIUM

3

-

1

1

1

1

1

1-455888-1

SPACER, CRIMPER

2

-

1

1

1

1

1

2-1633609-6

CRIMPER, WIRE

1

-77

-7

-6

-5

-2

-1

PART NO

DESCRIPTION

ITEM NO

THIS IS SUBJECT TO CHANGE WITHOUT NOTICE. THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE LATEST REVISIONS OF THIS DRAWING. ANY CHANGES TO THIS DRAWING SHALL BE CONTACTED FOR THE LATEST REVISION.

DIMENSIONS:

mm

0 PLC

1 PLC

2 PLC

3 PLC

4 PLC

ANGLES

±

±0.5

±0.13

±0.013

±0.0001

±

FINISH

-

DWN

05SEP2014

CHK

L.ZHANG

05SEP2014

APVD

U.GUO

05SEP2014

PRODUCT SPEC

-

APPLICATION SPEC

-

WEIGHT

-

Customer Accessible Production Drawing

SCALE

1:2

SHEET

1

OF

4

REV

A

TE Connectivity

Harrisburg, PA 17105-3608

Ocean Side Feed

Applicator

SIZE

CAGE CODE

DRAWING NO

00779

©=2266497

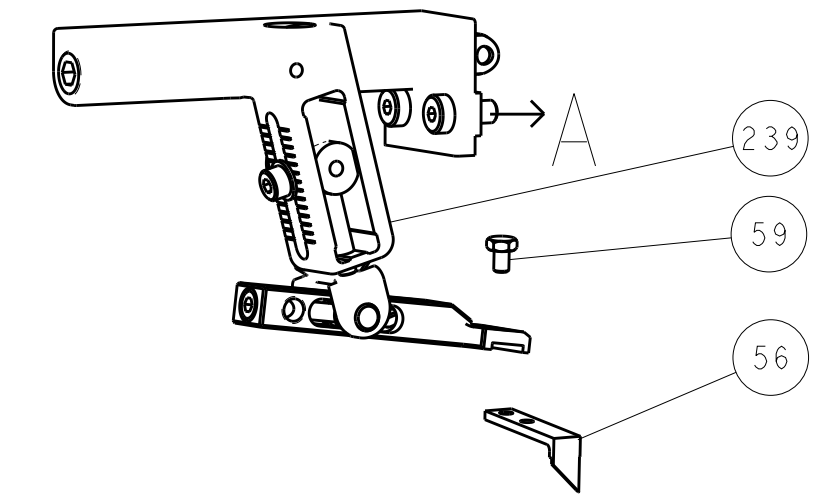
RESTRICTED TO

-

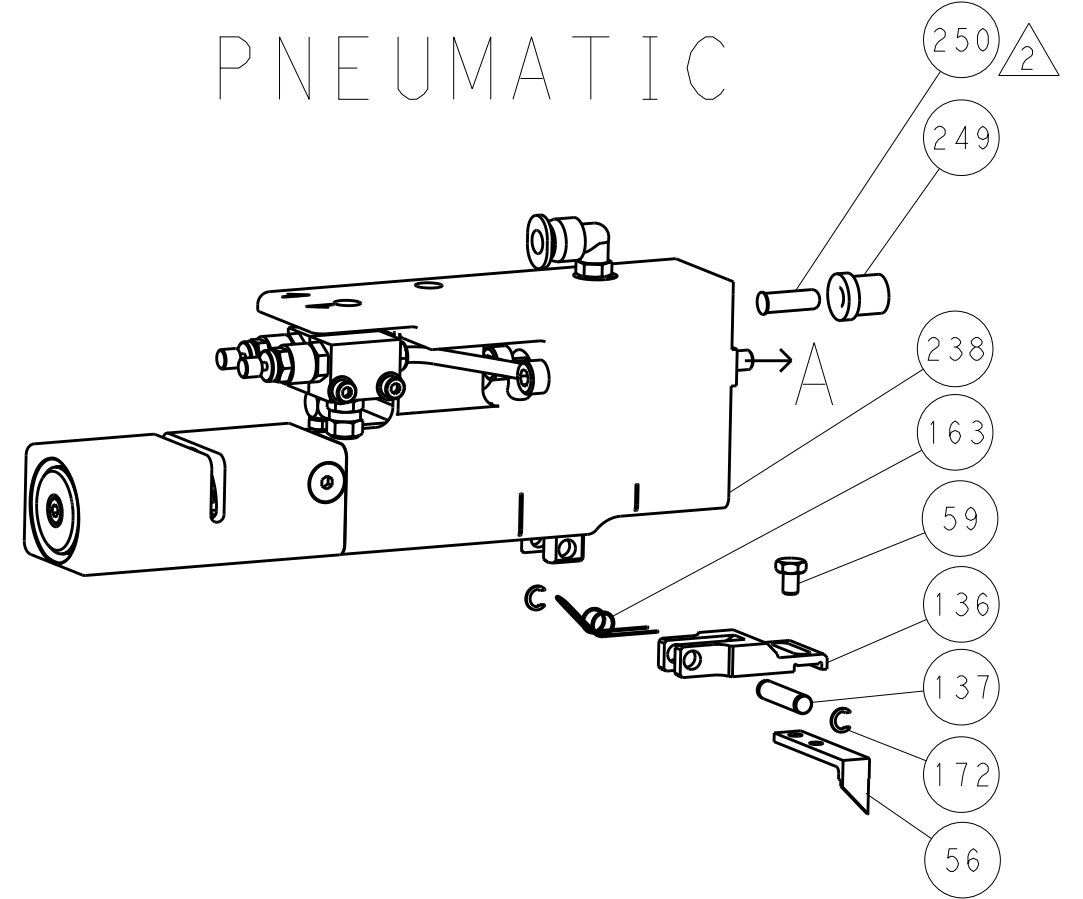
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

LOC		DIST		REVISONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
-	-	SEE SHEET 1		-	-	-	-

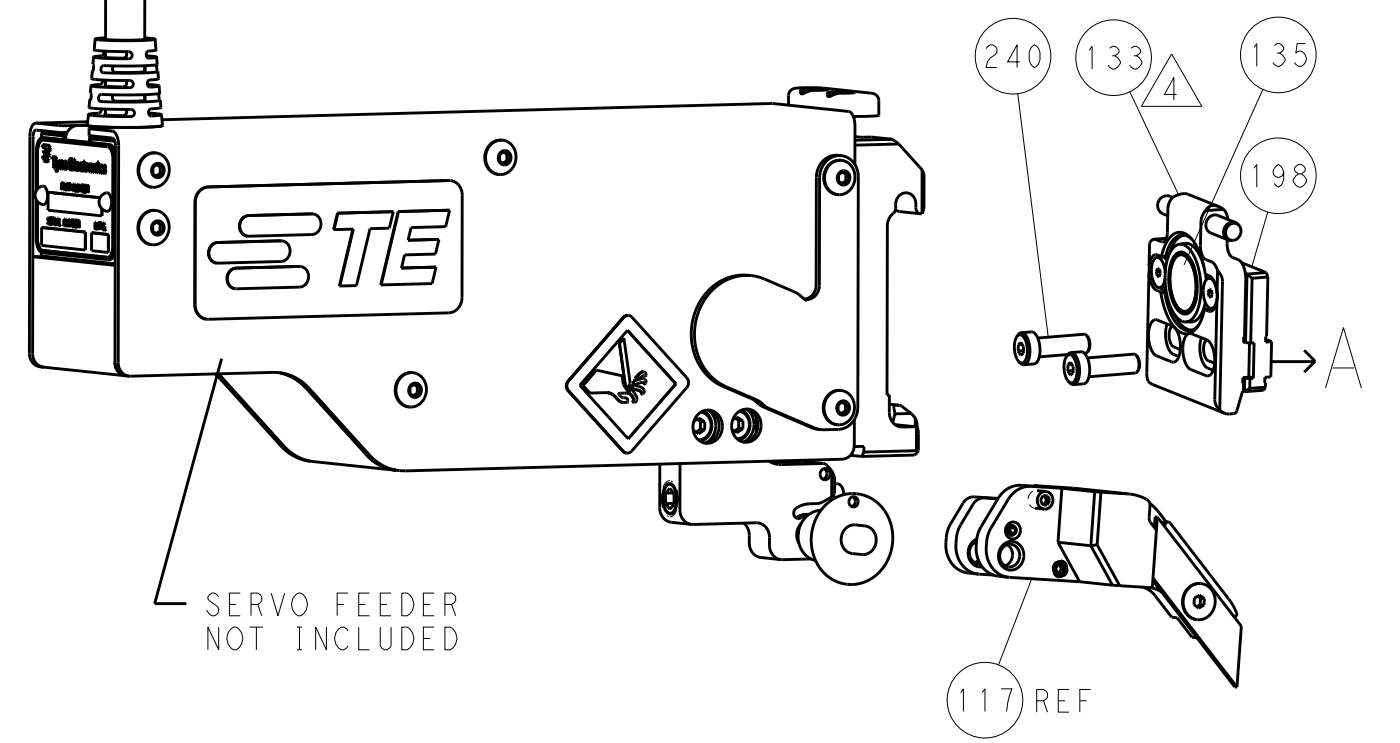
FEED TYPE MECHANICAL



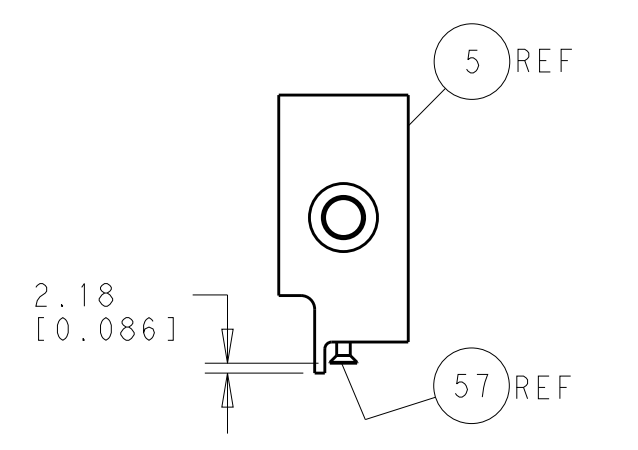
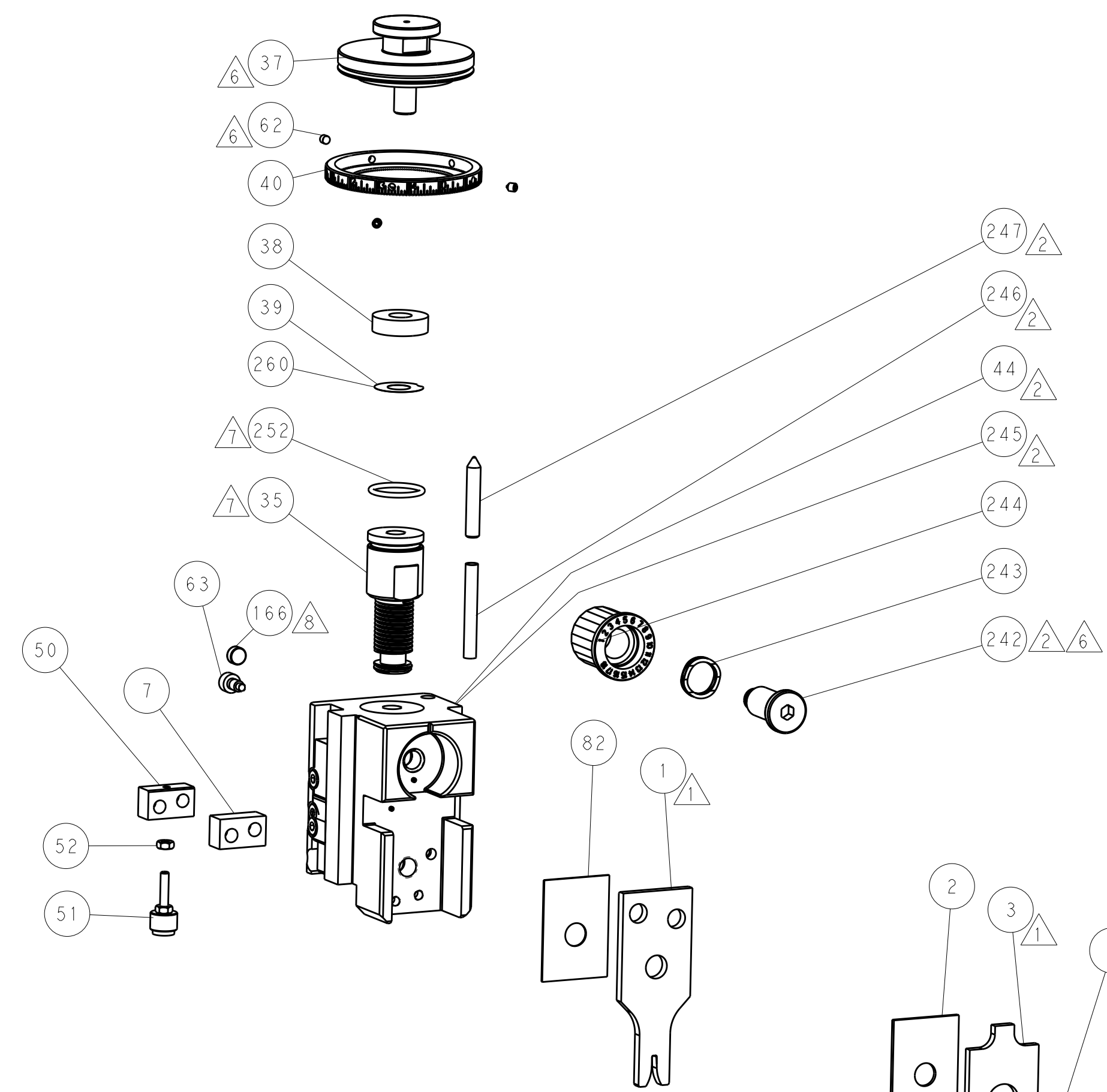
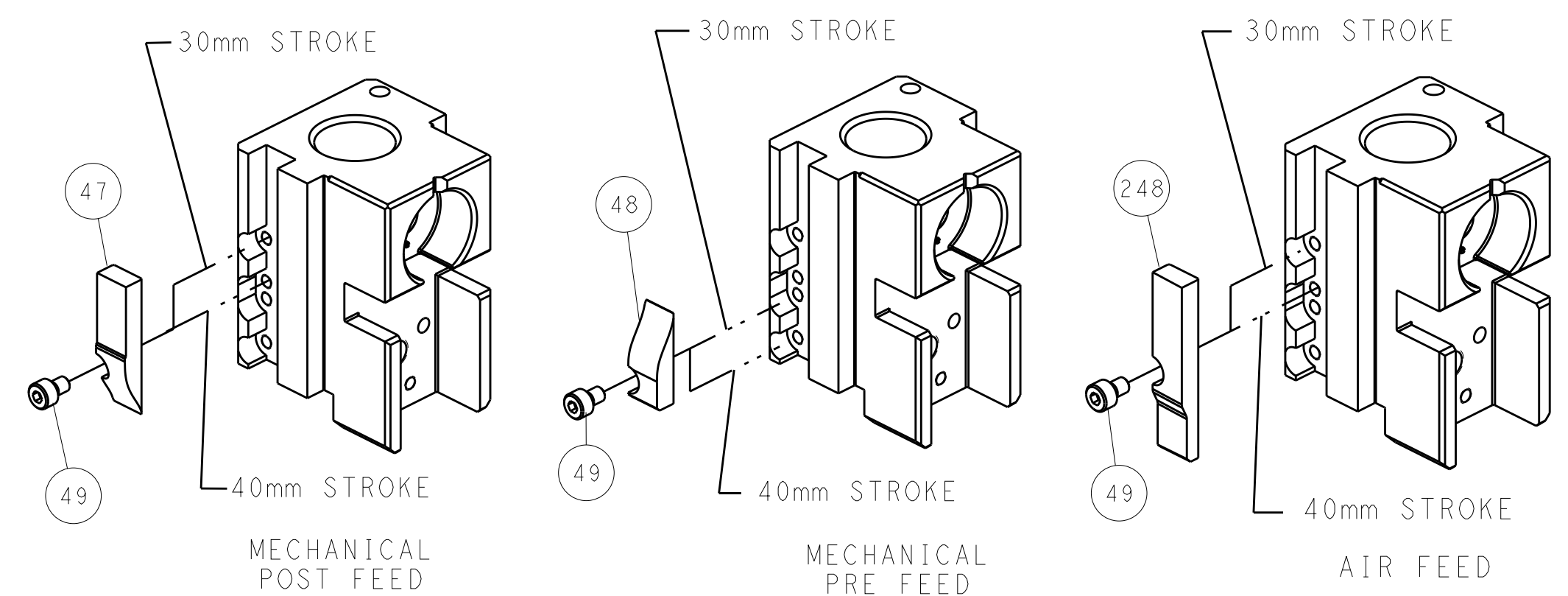
PNEUMATIC



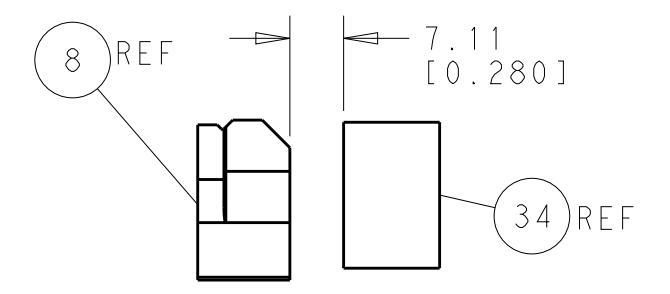
SERVO LATCH PLATE



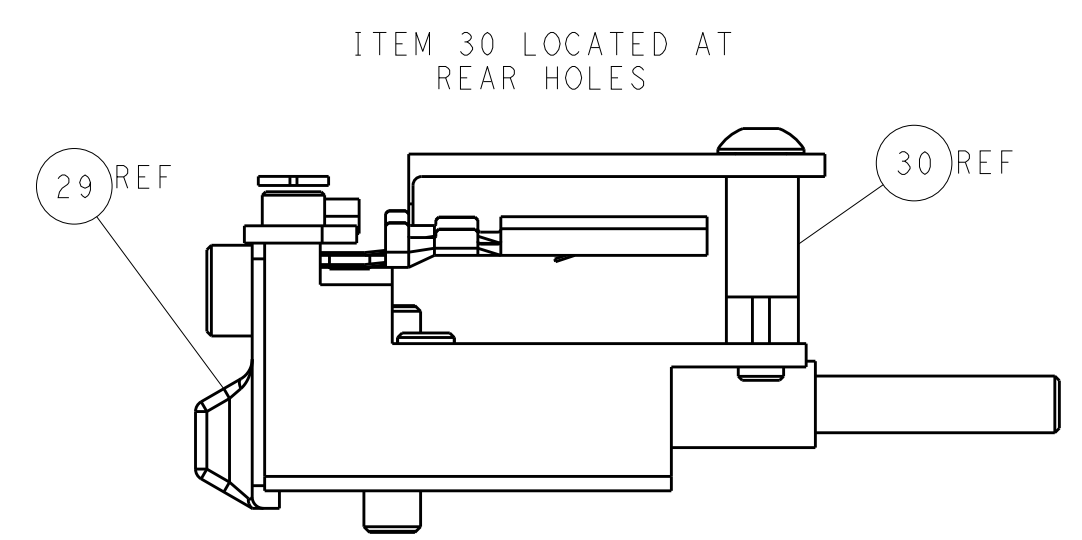
CAM POSITIONS



SHEAR DEPRESSOR DETAIL



TERMINAL SUPPORT LOCATION



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND SHOULD BE CONTACTED FOR THE LATEST REVISION.				DWN K. HUANG 05SEP2014		TE Connectivity Harrisburg, PA 17105-3608	
CHK L. ZHANG 05SEP2014				NAME		Ocean Side Feed Applicator	
APVD J. GUO 05SEP2014				PRODUCT SPEC		SIZE	
				APPLICATION SPEC		CAGE CODE	
				WEIGHT		DRAWING NO	
				MATERIAL		00779	
				FINISH		C=2266497	
				Customer Accessible Production Drawing		RESTRICTED TO	
				SCALE		SHEET	
				1:2		2 of 4	
						REV	
						A	

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THIS DRAWING IS UNPUBLISHED.

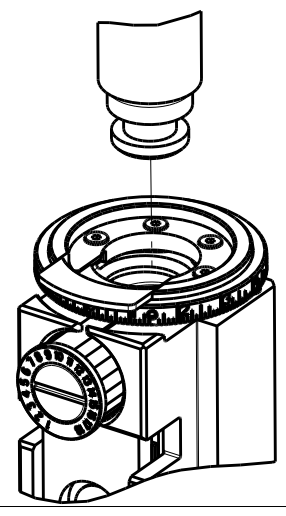
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PACIFIC VERSION
TERMINATOR
INTERFACE ADAPTER



PART
NUMBER

2-2266497-1

REVISION

A

DESCRIPTION

FINE CRIMP HEIGHT ADJUST

FEED TYPE

MECHANICAL

2-2266497-2

A

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

2-2266497-5

A

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE⁴

2-2266497-7

A

FINE CRIMP HEIGHT ADJUST

NONE

7-2266497-7

A

CRIMP TOOLING KIT

-

APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	1.75 mm [.069]	F
INSUL	3.30 mm [.130]	O

APPLICATOR INSTRUCTIONS
408-10389

TERMINAL DATA: DELPHI TERMINAL DELPHI CRIMP SPECIFICATION

TERMINAL NAME: TAXI TERM M GT 150 SEALED

WIRE STRIP LENGTH

4.80-5.60 mm [.189-.220 IN]

INSULATION DIAMETER RANGE

Ø1.20-1.85 mm [.047-.073 IN]

TERMINAL APPLICATION SPECIFICATION

CRIMP INFORMTION SHEET

-

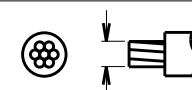
-

-

TERMINALS APPLIED

TE TERMINAL	DELPHI TERMINAL	TE SEAL	DELPHI SEAL	CABLE DIAMETER
286969-1	15326268	286970-1	15366021	1.20-1.90
286969-2	13722267	1832359-1	15366060	1.86-2.40

WIRE SIZE



CRIMP HEIGHT
mm [INCH]



CRIMP HEIGHT
REFERENCE SETTING

0.50mm2	1.10+/-0.05 [.043+/-0.002]	6.8
0.35mm2	1.05+/-0.05 [.041+/-0.002]	7.4

1

RECOMMENDED SPARE PARTS

2

GREASE BEARING SURFACES LIGHTLY

3

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266497-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266497-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266497-5

5

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.

7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8

MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12

THE INSULATION RANGE LISTED IS FOR THE TERMINAL. REFER TO THE CHART FOR RANGE OF SEALS LISTED ON APPLICATOR DRAWING.

13

APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION.
APPLY #1-23419-5 LOC-TITE TO THREADS.

APPLICATOR STYLE CONVERSION CHART

CONVERT TO	PART NUMBERS REQUIRED					
PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
SERVO LATCH PLATE	2119951-1	-	8-2266497-5	1901094-3	-	2168400-6 (QUANTITY 2)
SMART APPLICATOR	2161326-1	-	8-2266497-4	-	-	-
MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
SERVO LATCH PLATE	2119951-1	-	8-2266497-5	1901094-3	-	2168400-6 (QUANTITY 2)
SMART APPLICATOR	2161326-1	-	8-2266497-4	-	-	-
MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
-	-	-	-	-	-	-
-	-	-	-	-	-	-

LOC

SET UP GAUGE

2119599-1

DIST

A

66

REV

DATE

OWN

APVD

DESCRIPTION

SEE SHEET 1

-

1

1

1

1

2119782-1

FINE ADJUST HEAD ASM, PACIFIC STYLE

251

-

-

-

1

-

2119640-1

PUSH ROD, AIR FEED

250

-

-

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2079988-1

BUSHING, LCH5-12, MISUMI

249

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1

1

1

1

1-22279-3

SPRING, COMPRESSION

246

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1

1

1

1

2119082-4

CAM, SNAIL, INSULATION ADJUSTMENT

244

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1

1

1

1

2079764-1

WASHER, WAVE SPRING, CREST-TO-CREST

243

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1

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1

1

2119083-1

RETAINER, INSULATION DIAL

242

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1

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7-18023-7

SCR, SKT HD CAP M3 X 4.0

241

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2

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2168400-6

SHCS, LOW HEAD, RoHS, M5 X 16

240

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1

2119580-1

MECHANICAL FEED ASSEMBLY

239

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1

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2063440-1

AIR FEED MODULE

238

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2119740-2

TAG,IDENTIFICATION

213

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1901094-3

SPACER, FEEDER

198

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2

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21045-3

RING, RETAIN, EXTERN, 3/16 CRESCENT

172

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1

1

1

1

994969-1

MAGNET, RARE EARTH HIGH ENERGY

166

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REF

REF

REF

REF

994970-2

COUNTER, MAGNETIC

164

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1

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240638-1

SPRING, FEED FINGER

163

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8-21084-1

O-RING, .801 ID, .070 DIA. MAT.

152

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1

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2119641-2

FEED CAM, AIR FEED

151

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1

1

1

1

2119798-2

DETENT PIN

145

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1

1

1

1

2079383-8

SCR, BHSC, RoHS (M4 X 16)

144

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4

4

4

4

2168400-5

SHCS, LOW HEAD, RoHS, M4 X 20

143

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1

2119653-2

FEED CAM, POST FEED

142

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1

1

1

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1-2119656-0

APPLICATOR BASIC ASSEMBLY, SF

141

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1

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1

1

2119650-1

RAM, ASIAN STYLE, SIDE FEED

140

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1

1

1

1

2119092-2

BOLT, ADJUSTMENT

139

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1

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3-23627-7

PIN, RETAIN, GRVD, 3/16 X .854

137

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1

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2119799-1

HOLDER,FEED FINGER, AF

136

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REF

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SEE NOTE 4

MEMORY CHIP, PROGRAMMED

135

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1

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1633743-1

SERVO FEED LATCH ASM

133

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REF

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2119944-1

FEED FINGER ASSEMBLY,SF

117

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1

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455888-5

SPACER, CRIMPER

82

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2119956-1

DOCUMENTATION PACKAGE

71

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1

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1

1

2119740-1

TAG,IDENTIFICATION

67

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2

2

2

2

2168078-1

SCREW, DRIVE, RH, RoHS, 2 x .188

66

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1

1

1

1

2119793-1

LIMITER, ADJUSTMENT BOLT

63

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3

3

3

3

992763-5

SCR, SET, SOC, CONE POINT, M3 x 4.0

62

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1

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5-18022-5

SCR, HEX HD CAP, M4 X 6.0

59

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985575-3

SCR, FLT SKT HD CAP M3 X 10.0

57

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1

1338685-1

PAWL, FEED

56

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2

2

2

2

2168083-9

SCR, SKT HD CAP, RoHS, M4 X 20

53

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1

1

1

1

5018030-1

NUT, HEX, REG, RoHS, M3

52

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1

1

1

1

811242-5

BUMPER, HOLD DOWN

51

-

1

1

1

1

690753-2

SPACER, TONKER

50

-

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1

2

18023-9

SCR, SKT HD CAP M4 X 6.0

49

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-

1

2119652-1

FEED CAM, PRE FEED

48

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1

1

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2079383-7

SCR, BHSC, RoHS (M8 X 25)

41

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1

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1

1

2119645-1

DISC, NUMBERED FA WIRE ADJUSTMENT

40

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1

1

1

1

2119957-1

APPLICATOR SHIM PACK

39

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1

1

1

1

2119644-1

RAM WASHER, PRECISION

38

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1

1

1

1

1752356-3

SUPPORT, TERMINAL

34

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2

2

2

2

2079383-5

SCR, BHSC, RoHS (M4 X 20)

33

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1

1

1

1

2161328-1

HEX HEAD, FLANGED, M5 x 8mm LONG

32

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1

1

1

1

1-1320908-0

SPACER, STRIP GUIDE

30

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1

1

1

1

2119959-1

ASSEMBLY, STRIP GUIDE

29

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1

1

1

1

455888-3

SPACER, CRIMPER

28

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1

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1320928-6

STRIP GUIDE

24

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1

1

1

1

2168083-2

SCR, SKT HD CAP, RoHS, M4 X 8.0

21

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2

2

2

2

1-18028-2

WASHER, FLAT, REG M4

20

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1

1

1

1

2119533-1

STRIPPER, SIDE FEED

19

-

1

1

1

1

2119806-1

INSERT, SHEAR

13

-

1

1

1

1

3-22280-3

SPRING, COMPRESSION

12

-

1

1

1

1

1-356885-4

STOP, SHEAR

11

-

1

1

1

1

2119805-1

SHEAR HOLDER, FRONT

10

-

1

1

1

1

318707-1

FLOATING SHEAR, FRONT

9

-

1

1

1

1

1-1803056-9

ANVIL, COMBINATION

8

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1

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1

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7-240641-2

SPACER

7

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6

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2-2119781-4

DEPRESSOR, SHEAR

5

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1

1

1

1

2-238011-1

BLOCK, CRIMPER SPACER

4

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1

1

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1

1-1633965-4

CRIMPER, INSULATION O PREMIUM

3

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1

1

1

1

1-455888-1

SPACER, CRIMPER

2

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1

1

1

1

2-1633609-6

CRIMPER, WIRE

1

-77

-27

-25

-22

-21

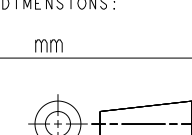
PART NO

DESCRIPTION

ITEM NO

THE FOLLOWING IS A SUMMARY OF THE INFORMATION CONTAINED IN THIS DRAWING. IT IS SUBJECT TO CHANGE AND DOES NOT CONSTITUTE A CONTRACT. ANY CHANGES SHOULD BE CONTACTED FOR THE LATEST REVISION.

DIMENSIONS:
mm



MATERIAL:
-

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±.5
1 PLC ±0.13
3 PLC ±0.013
4 PLC ±0.0001
ANGLES ±.5

FINISH:
-

DWN
R. HUANG
CHK
L. ZHANG
APVD
J. GUO
12MAR2014

DATE
05SEP2014
05SEP2014

PRODUCT SPEC
-

APPLICATION SPEC
-

WEIGHT
-

Customer Accessible Production Drawing

NAME
Ocean Side Feed
Applicator

SIZE
A1

CAGE CODE
00779

DRAWING NO
C=2266497

RESTRICTED TO
-

SCALE
1:2

SHEET
3

OF
4

REV
A

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4

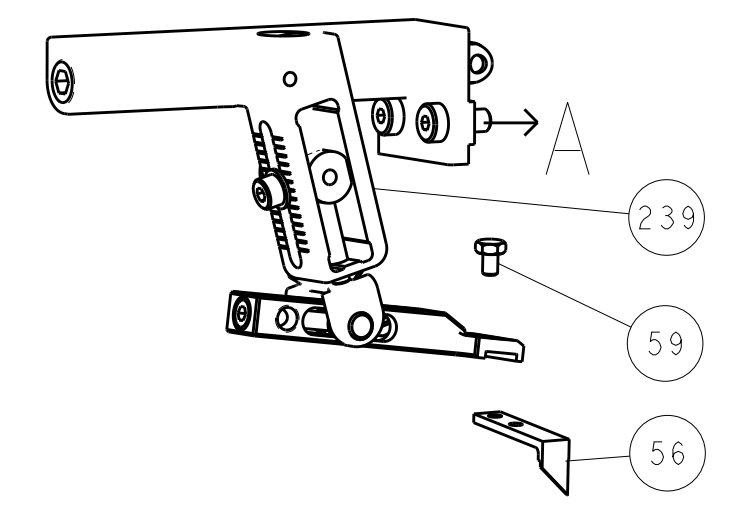
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

AMP 4805 REV 31MAR2000

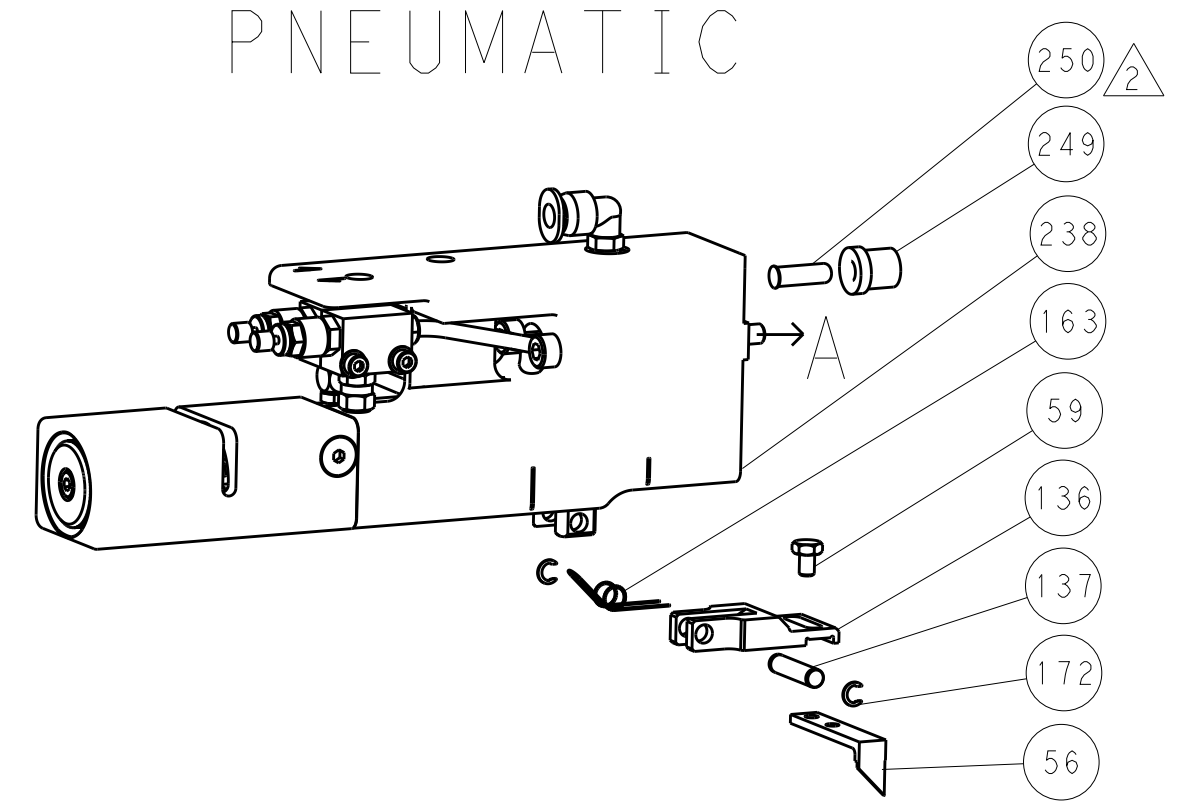
SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

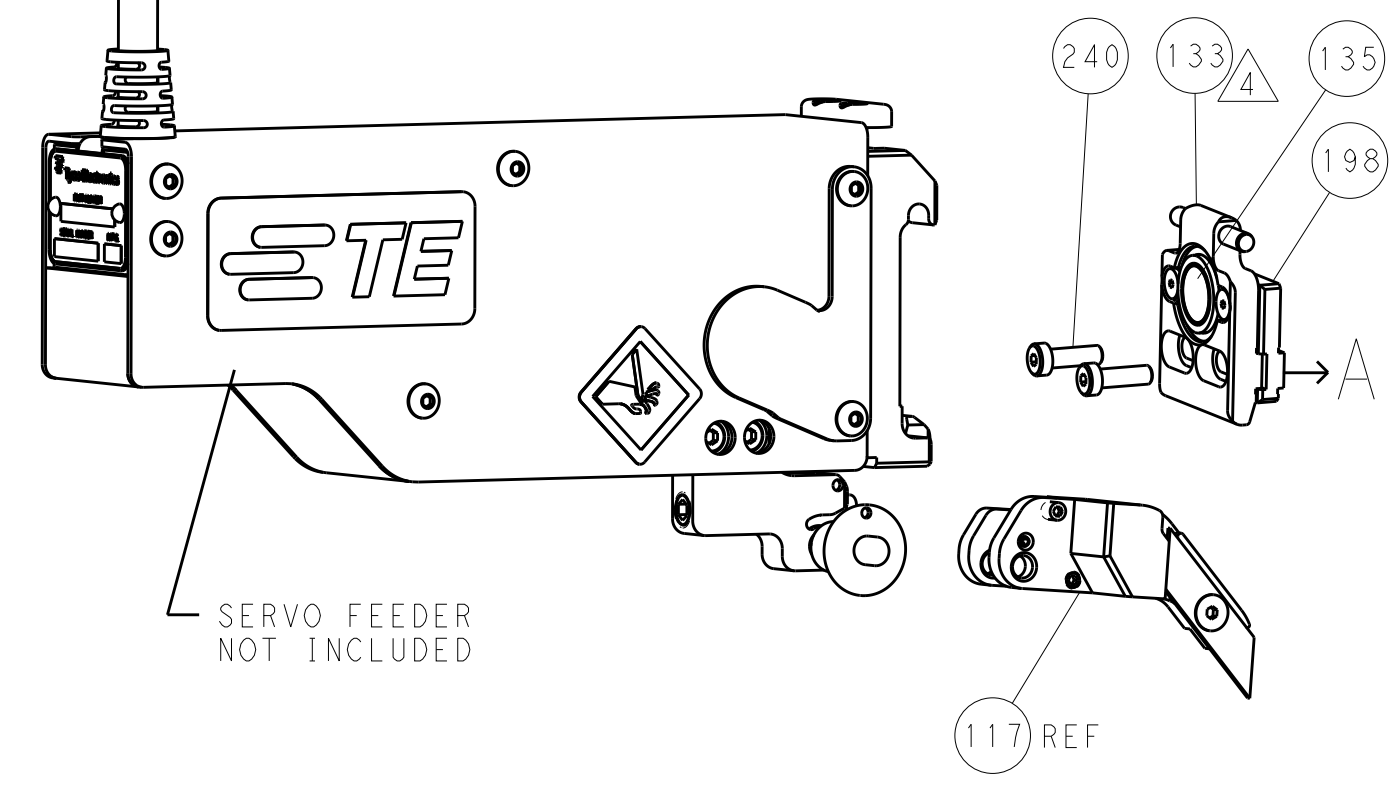
FEED TYPE MECHANICAL



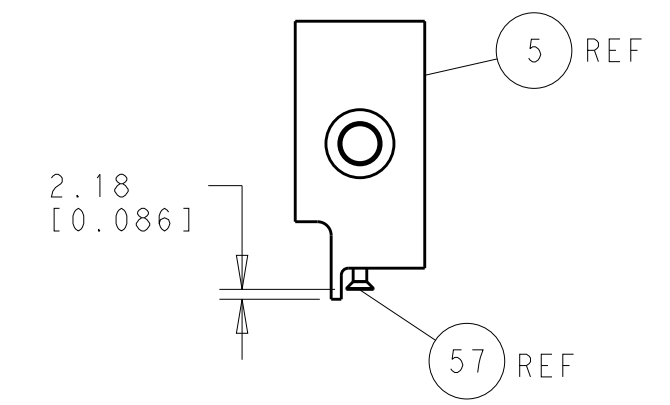
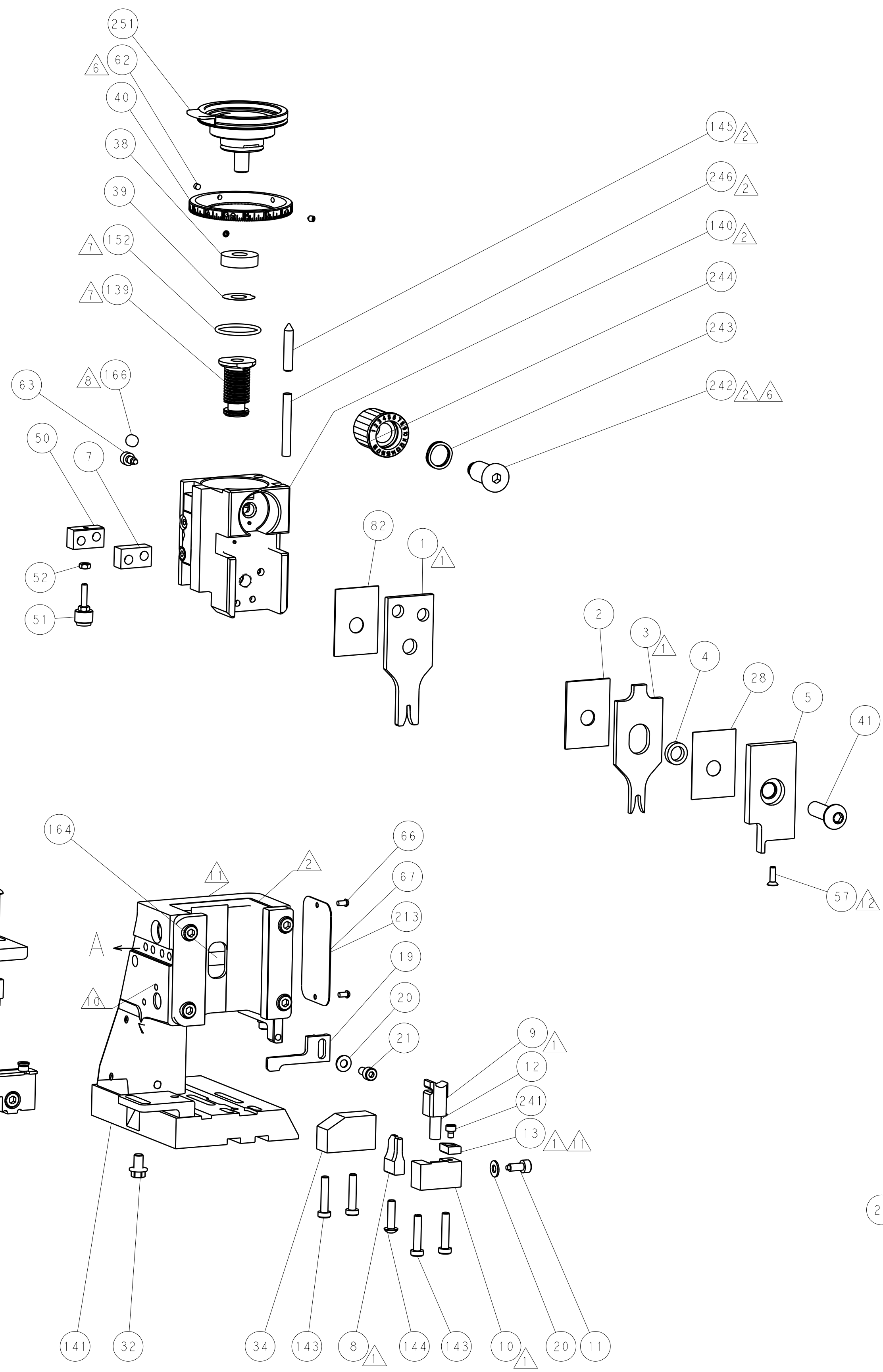
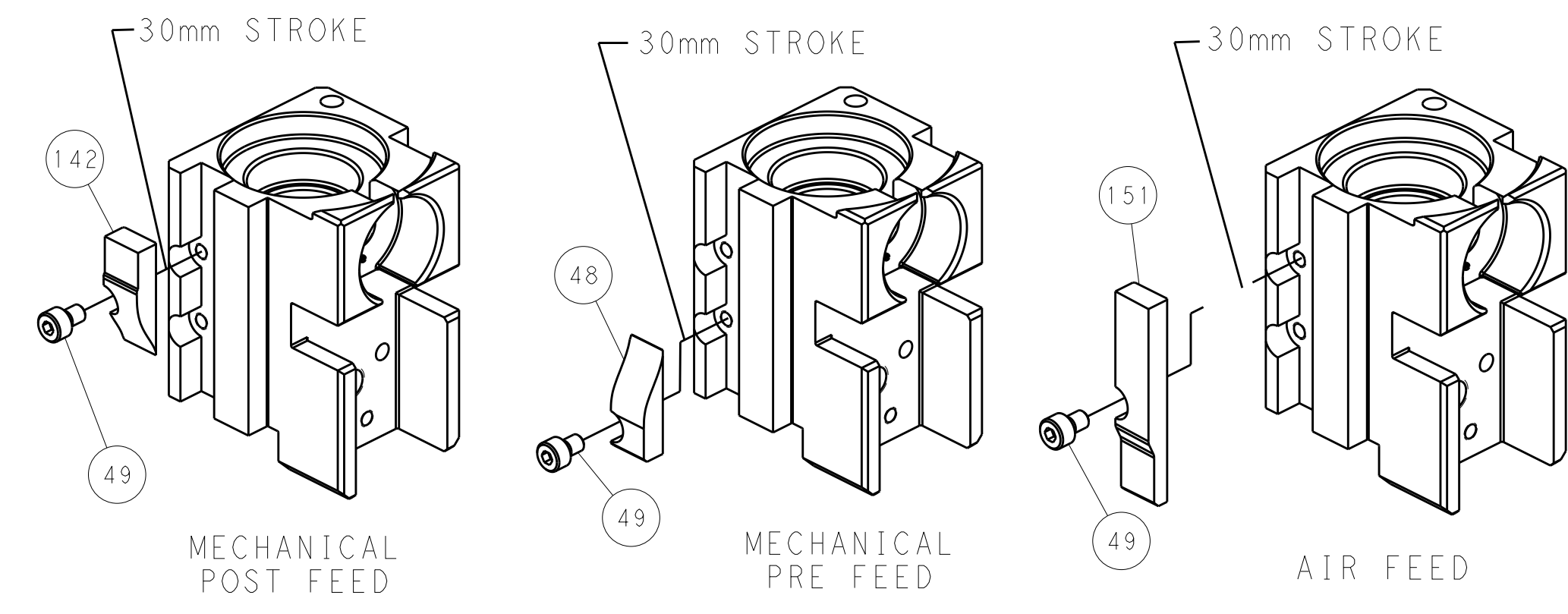
PNEUMATIC



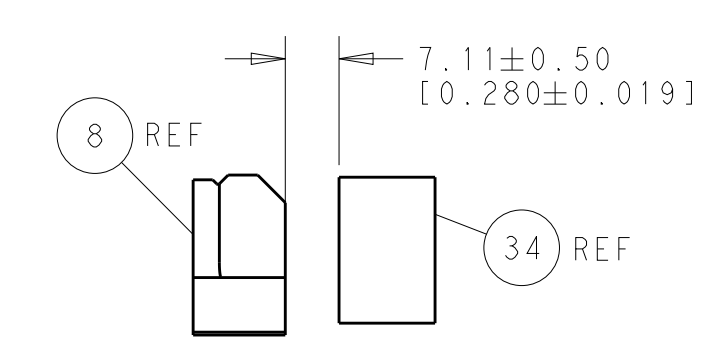
SERVO LATCH PLATE



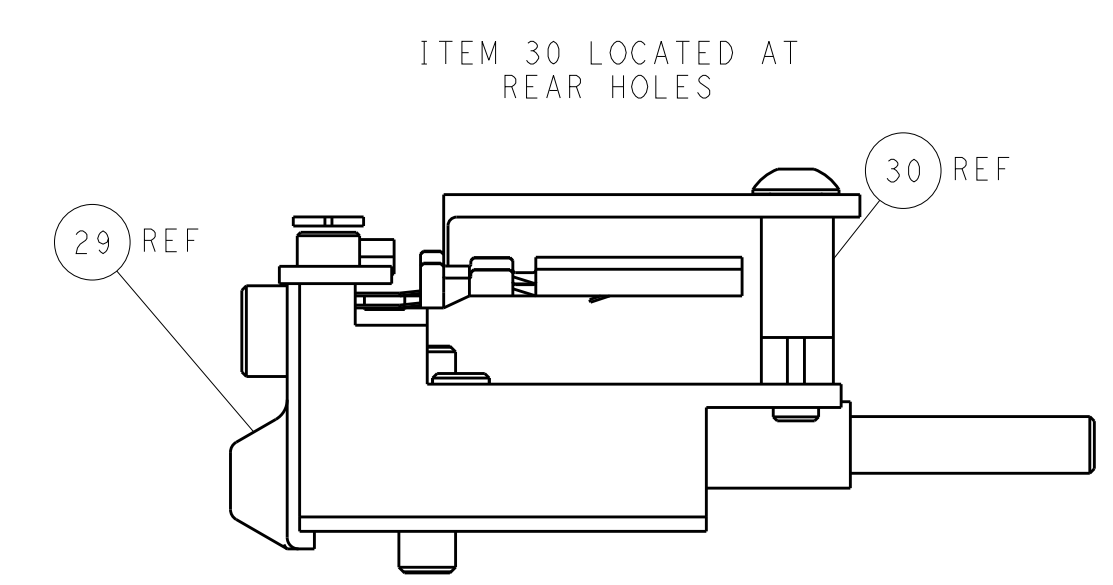
CAM POSITIONS



SHEAR DEPRESSOR DETAIL



TERMINAL SUPPORT LOCATION



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. ANY CHANGES TO THIS DRAWING SHOULD BE CONTACTED FOR THE LATEST REVISION.				DWN K. HUANG 05SEP2014	STE TE Connectivity Harrisburg, PA 17105-3608		
				CHK L. ZHANG 05SEP2014			
				APVD J. GUO 05SEP2014	NAME Ocean Side Feed Applicator		
DIMENSIONS: mm				PRODUCT SPEC	SIZE A1		
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001 ANGLES ±.1				APPLICATION SPEC	CAGE CODE 00779		
MATERIAL				WEIGHT	DRAWING NO C=2266497		
				Customer Accessible Production Drawing	SCALE 1:2		
					SHEET 4 of 4		
					REV A		