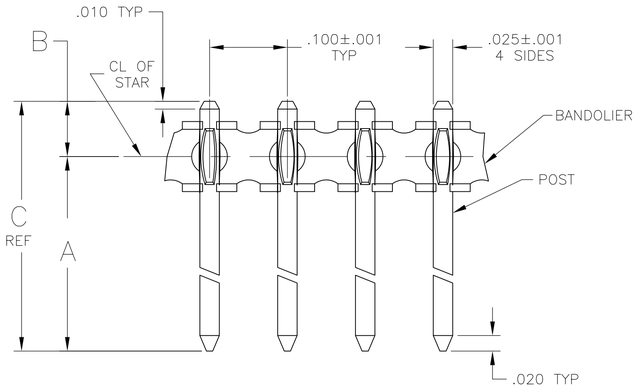
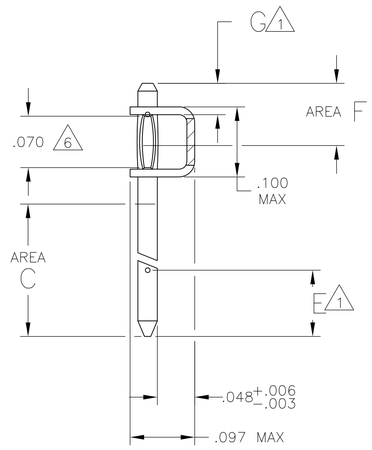
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LOC	DIST
AD	00

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	G3	REVISED PER ECO-11-005027	11MAR11	RK	HMR





1. POINT OF MEASUREMENT FOR PLATING THICKNESS

2. .000030 GOLD ON AREA D, .000100 – .000200 MATTE TIN–LEAD ON AREA F, ALL OVER .000050 NICKEL ENTIRE POST

3. .000100 – .000200 BRIGHT TIN–LEAD OVER .000050 NICKEL ENTIRE POST

4. RECOMMENDED P.C.BOARD HOLE SIZE:

P C BOARD THICKNESS	PLATED HOLE SIZE	UNPLATED HOLE SIZE
.062	.034±.002	.036±.002
.093	.034±.002	.036±.002
.125	.034±.002	.036±.002

5. .000015 GOLD ON AREA D, .000100 – .000200 MATTE TIN–LEAD ON AREA F, ALL OVER .000050 NICKEL ENTIRE POST.

6. DIMENSION PERTAINS TO THE LENGTH OF THE INTERFERENCE AREA OF THE STAR.

7. PRELIMINARY PART – NOT RELEASED FOR PRODUCTION.

8. .000030 GOLD ON AREA D, .000100–.000200 MATTE TIN ON AREA F. ALL OVER .000050 NICKEL ENTIRE POST.

9. .000100–.000200 MATTE TIN OVER .000050 NICKEL ENTIRE PAST.

10. .000015 GOLD ON AREA D, .000100–.000200 MATTE TIN ON AREA F, ALL OVER .000050 NICKEL ENTIRE POST.

11. ROHS 2002/95/EC COMPLIANT.

12. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

MATING HEIGHT ABOVE BOARD (REF)	FINISH	G	F	E	D	C	B	A	ASSEMBLY PART NUMBER
.245	10	.015	.080	.080	.230	.451	.071	.380	11 6-103577-9
OBSOLETE .235	10	.015	.080	.100	.185	.341	.071	.270	11 6-103577-7
.283	9	.015	.080	.100	.185	.389	.071	.318	11 6-103577-5
OBSOLETE .318	10	.015	.080	.100	.200	.424	.071	.353	11 6-103577-3
.235	9	–	–	–	–	.341	.071	.270	11 6-103577-1
OBSOLETE .283	9	–	–	–	–	.389	.071	.318	11 5-103577-9
OBSOLETE .318	9	–	–	–	–	.424	.071	.353	11 5-103577-7
.235	8	.015	.080	.100	.185	.341	.071	.270	11 5-103577-5
.283	8	.015	.080	.100	.185	.389	.071	.318	11 5-103577-3
.318	8	.015	.080	.100	.200	.424	.071	.353	11 5-103577-1
.245	5	.015	.080	.080	.230	.451	.071	.380	1-103577-9
.235	5	.015	.080	.100	.185	.341	.071	.270	1-103577-7
.283	3	.015	.080	.100	.185	.389	.071	.318	1-103577-5
.318	5	.015	.080	.100	.200	.424	.071	.353	1-103577-3
.235	3	–	–	–	–	.341	.071	.270	1-103577-1
OBSOLETE .283	3	–	–	–	–	.389	.071	.318	103577-9
.318	3	–	–	–	–	.424	.071	.353	103577-7
.235	2	.015	.080	.100	.185	.341	.071	.270	103577-5
.283	2	.015	.080	.100	.185	.389	.071	.318	103577-3
.318	2	.015	.080	.100	.200	.424	.071	.353	103577-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± –
1 PLC ± –
2 PLC ± –
3 PLC ± .005
4 PLC ± –
ANGLES ± –

MATERIAL: BANDOLIER – BRASS; POST–PHOS BRONZE

FINISH: BANDOLIER – NONE; POST–SEE TABLE

DWN	G.DOUTY 12AUG87
CHK	R.FEIDT 12SEP87
APVD	R.ELICKER 12SEP87
PRODUCT SPEC	–
APPLICATION SPEC	–
WEIGHT	–

TE Connectivity

NAME: ASSEMBLY, BANDOLIER, .100 CL, .025 SQUARE POSTS

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-103577	–

CUSTOMER DRAWING | SCALE 10:1 | SHEET 1 OF 1 | REV G3