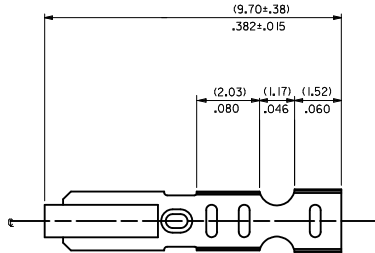
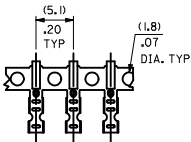


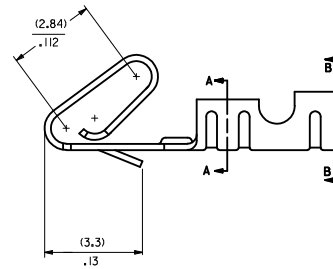
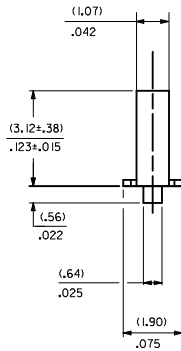
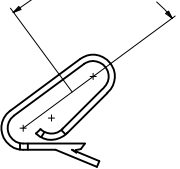
20 19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

CARRIER VIEW

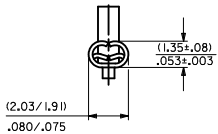


- NOTES:
1. MATERIAL:
(0.20)/.008 THICK BRASS
 2. FINISH:
122 - OVERALL TIN: (0.0038)/.000150 MIN. TIN OVER
(0.00076)/.000030 MIN NICKEL
154 - OVERALL TIN: (0.00254)/.000100 MIN. TIN OVER
(0.00127)/.000050 MIN NICKEL
P909 - OVERALL HOT TIN DIP: (0.00254)/.000100 MIN.
550 - SELECT GOLD: (0.00038)/.000015 MIN.
OVERALL GOLD FLASH: (0.00005)/.000002 MIN.
OVERALL NICKEL UNDERPLATE: (0.00076)/.000030 MIN.
555- SELECT GOLD (0.00038)/.000015 MIN.
OVERALL NICKEL UNDERPLATE: (0.00076)/.000030
558 - SELECT GOLD: (0.00076)/.000030 MIN.
OVERALL GOLD FLASH: (0.00005)/.000002 MIN.
OVERALL NICKEL UNDERPLATE: (0.00127)/.000050 MIN.
 3. PRODUCT SPEC: PS-10-07
 4. PACKAGING SPECIFICATION: LOOSE TERMINALS: PER PK-2759-001
CHAIN FORM TERMINALS: NONE
 5. CRIMP IS FOR 22-30 GA WIRE WITH (1.57)/.062 DIA INSULATION MAX.
 6. INSERTION FORCE OF TERMINAL INTO (2.54)/.100 CENTERLINE CONNECTOR IS 2.5 LBS. MAX
 7. TERMINAL RETENTION IN HOUSING IS 26.7N / 6LBS MIN. WHEN PULLED AT THE RATE OF (25.4MM) / 1 INCH PER MINUTE.
 8. DIMENSIONS GIVEN ACROSS CENTERLINES ARE SYMMETRICAL ABOUT THOSE CENTERLINES WITHIN HALF THE TOTAL TOLERANCE.
 9. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.

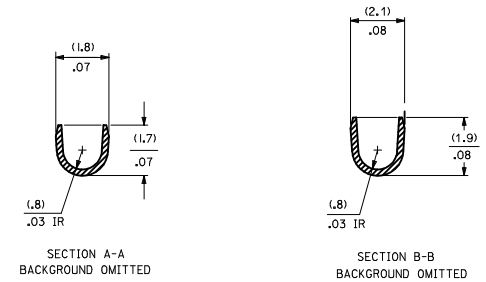
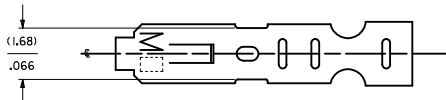
SELECT GOLD LOCATION



CRIMP DETAIL



CRIMPED TERMINAL 2759-(P909)C IS USED WITHOUT WIRE AND IS INSERTED INTO HOUSING TO PROVIDE TENSION WHEN ASSEMBLED TO HEADERS DURING SHIPMENT.



SECTION A-A
BACKGROUND OMITTED

SECTION B-B
BACKGROUND OMITTED

2759-(***)*
FORM
L=LOOSE
C=LOOSE CRIMPED
A=CHAIN PER ES-339-A
B=CHAIN PER ES-339-B
PLATING
SEE NOTE 2

REVISE NOTE 7		QUALITY SYMBOLS		GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE		DESIGN UNITS		THIRD ANGLE PROJECTION	
EC NO: UCP2011-2220		▽=0		mm		MM/IN		INCH		INCH		INCH	
DRAWN BY PER		▽=0		±.010		DRAWN BY		DATE		TITLE		CRIMP TERMINAL	
CHKD BANDERSON		▽=0		±.014		CHECKED BY		DATE		DATE		22-30 GA WIRE	
APPR:FSM TH		▽=0		±.036		APPROVED BY		DATE		DATE		07/28/87	
2012/03/26				±.010		DATE		DATE		DATE		07/28/87	
2012/03/26				±.010		DATE		DATE		DATE		07/28/87	
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