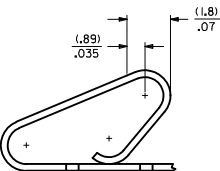
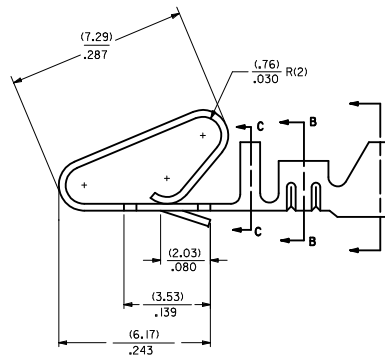
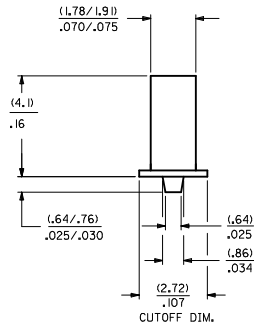
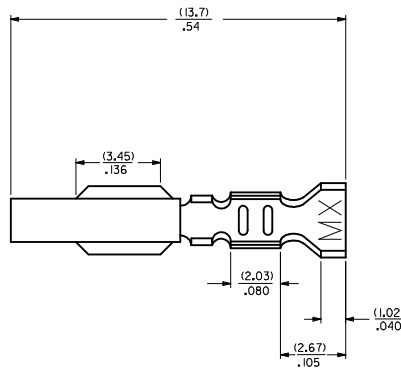


CHAIN FORM
SCALE 5:1



POST-PLATED SELECT GOLD LOCATION

LEGEND

8818-**-*(*)*

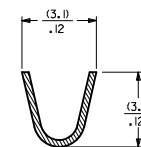
MATERIAL
(.27)/.0106 THK.
BLANK= BRASS
A= PHOS BRONZE

OPTION CODE
BLANK=AS SHOWN

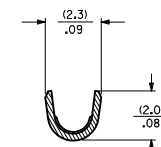
WINDING SPEC
BLANK= PER ES-339-B
L=LOOSE

PLATING
SEE NOTE 2

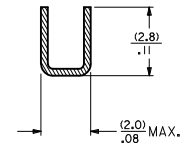
- NOTES:
1. MATERIAL: SEE LEGEND
 2. FINISH:
(P909) OVERALL HOT TIN DIP: (0.00254)/.000100 MIN.
(550) SELECT GOLD: (0.00038)/.000015 MIN.
OVERALL GOLD FLASH: (0.00005)/.000002 MIN.
OVERALL NICKEL UNDERPLATE: (0.00076)/.000030 MIN.
(555) SELECT GOLD: (0.00038)/.000015 MIN.
OVERALL NICKEL UNDERPLATE: (0.00076)/.000030 MIN.
 3. PRODUCT SPECIFICATION: PS-08-50
 4. PACKAGING SPECIFICATION:
LOOSE TERMINALS: PER PK-2759-001
CHAIN FORM TERMINALS: NONE
 5. CRIMP ACCEPTS 18-22 GA. WIRE WITH (2.79)/.110 MAX. INSULATION DIA.
 6. DIMENSIONS GIVEN ACROSS CENTERLINES ARE SYMMETRICAL
ABOUT THOSE CENTERLINES WITHIN HALF THE TOTAL TOLERANCE.
 7. TERMINAL FOR USE IN 41695 AND 6345 HOUSINGS.
 8. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF
COSMETIC SPECIFICATION PS-45499-002.



SECTION A-A



SECTION B-B



SECTION C-C

REMOVE PARTS		QUALITY SYMBOLS		GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE		DESIGN UNITS		THIRD ANGLE PROJECTION	
IEC NO: UCP2012-1821	2012/01/16	CHYKMKIPER	2012/01/16	APPRO:FSMTH	2012/02/02	mm	INCH	---	---	INCH	---	---	---
3 PLACES ± ---	± ---	4 PLACES ± ---	± ---	5 PLACES ± ---	± ---	6 PLACES ± ---	± ---	7 PLACES ± ---	± ---	8 PLACES ± ---	± ---	9 PLACES ± ---	± ---
2 PLACES ± 0.25	± .010	1 PLACE ± 0.36	± .014	ANGULAR ± 1/2°	± .010	DRAFT WHERE APPLICABLE	MUST REMAIN WITHIN DIMENSIONS	MATERIAL NO.	DATE	DOCUMENT NO.	SHEET NO.	1 OF 1	
DRAWN BY JJS				CHECKED BY PATEL		APPROVED BY LENZ		DATE 02/02/193		DATE 02/02/193		DATE 02/02/193	
TITLE				CRIMP STYLE		KK TYPE .156 CENTERS		W/ANTIFISHOOKING FEATURE		MOLEX INCORPORATED		SD-8818	
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION													