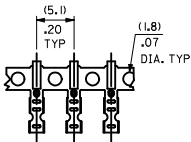
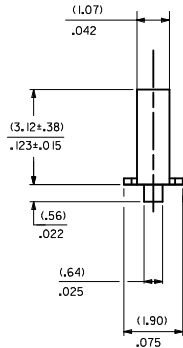
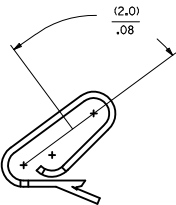


20 19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

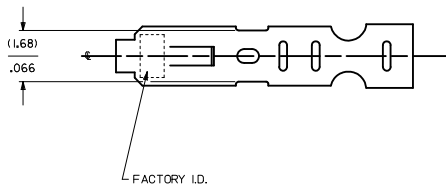
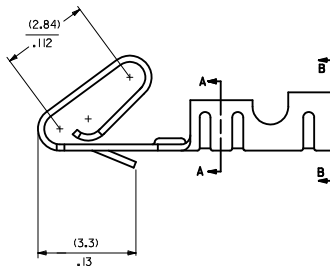
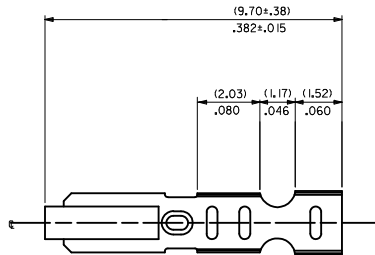
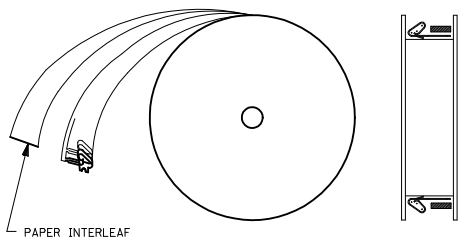
CARRIER VIEW



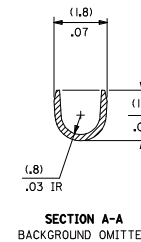
SELECT GOLD LOCATION



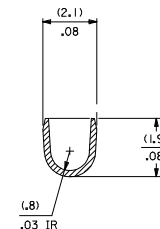
WINDING DETAIL A



- NOTES:
1. MATERIAL:
(0.20)/.008 THICK PHOS BRONZE
 2. FINISH:
222 - OVERALL MATTE TIN: (0.00254)/.000100 MIN. TIN OVER
(0.00127)/.000050 MIN NICKEL
P909 - OVERALL HOT TIN DIP: (0.00254)/.000100 MIN.
231 - SELECT GOLD: (0.00127)/.000050 MIN.
SELECT MATTE TIN: (0.00254)/.000100 MIN.
OVERALL NICKEL UNDERPLATE: (0.00127)/.000050 MIN.
550 - SELECT GOLD: (0.00038)/.000015 MIN.
OVERALL GOLD FLASH: (0.00005)/.000002 MIN.
OVERALL NICKEL UNDERPLATE: (0.00076)/.000030 MIN.
555- SELECT GOLD (0.00038)/.000015 MIN.
OVERALL NICKEL UNDERPLATE: (0.00076)/.000030
558 - SELECT GOLD: (0.00076)/.000030 MIN.
OVERALL GOLD FLASH: (0.00005)/.000002 MIN.
OVERALL NICKEL UNDERPLATE: (0.00127)/.000050 MIN.
561- SELECT GOLD (0.00076)/.000030 MIN.
OVERALL NICKEL UNDERPLATE: (0.00127)/.000050
 3. PRODUCT SPEC: PS-10-07
 4. PACKAGING SPECIFICATION: LOOSE TERMINALS: PER PK-2759-001
CHAIN FORM TERMINALS: NONE
 5. CRIMP IS FOR 22-30 GA WIRE WITH (157)/.062 DIA INSULATION MAX.
 6. INSERTION FORCE OF TERMINAL INTO (2.54)/.100 CENTERLINE CONNECTOR IS 2.5 LBS. MAX
 7. TERMINAL RETENTION IN HOUSING IS 26.7N / 6LBS MIN. WHEN PULLED AT THE RATE OF (25.4MM)/ 1 INCH PER MINUTE.
 8. DIMENSIONS GIVEN ACROSS CENTERLINES ARE SYMMETRICAL ABOUT THOSE CENTERLINES WITHIN HALF THE TOTAL TOLERANCE.
 9. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002



SECTION A-A
BACKGROUND OMITTED



SECTION B-B
BACKGROUND OMITTED

6459-(***)*
FORM
L=LOOSE
A=CHAIN PER DETAIL A
PLATING
SEE NOTE 2

REMOVED 208 PLT EC NO: UCP2012-2810 DRAWN: JAGUILAR 2012/02/27 CHKD: MATT KIPPER 2012/02/27 APPR: F. SMITH 2012/03/20	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE		DESIGN UNITS		THIRD ANGLE PROJECTION	
				MM/IN		INCH		INCH			
		4 PLACES ± --- ± ---		DRAWN BY		DATE		TITLE			
		3 PLACES ± --- ± .005		SAMI/EC		01/21/92		KK (2.54)/.100 CRIMP			
		2 PLACES ± 0.13 ± .010		CHECKED BY		DATE		TERMINAL, 22-30 GA WIRE			
		1 PLACE ± 0.25 ± ---		PATEL		01/21/92		SAME AS 2759 EXCEPT MATL			
		ANGULAR ± 1/2°		APPROVED BY		DATE		MOLEX INCORPORATED			
		FSMITH		2012/03/20		MOLEX INCORPORATED					
		MATERIAL NO.		SEE CHART		DOCUMENT NO.		SD-6459		SHEET NO.	
		SIZE		D		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				1 OF 2	

19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1																									
M	6459-(***)*																				M																								
	PART NO.			ENG. NO.																																									
L		08-52-0101				6459-(P909)																	L																						
		08-52-0123				6459-(P909)L																																							
K		08-65-0801				6459-(561)																	K																						
						6459-(561)L																																							
J		08-52-0118				6459-(222)																	J																						
						6459-(222)L																																							
I		08-65-0811				6459-(558)																	I																						
		08-65-0812				6459-(558)L																																							
		08-65-0815				6459-(555)																																							
H		08-65-0816				6459-(555)L																	H																						
		08-65-0813				6459-(550)																																							
		08-65-0814				6459-(550)L																																							
G		08-65-0817				6459-(231)																	G																						
		08-65-0818				6459-(231)L																																							
F																							F																						
E																							E																						
D																							D																						
C																					C																								
B																					B																								
A																					A																								
REMOVE 6459-(208) EC NO: UCP2012-2810 DRAWING: JAGUILAR 2012/02/27 CHK: MATT KIPFER 2012/02/27 APPROVE: FSMITH 2012/03/20																				QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED) <table><tr><td></td><td>mm</td><td>INCH</td></tr><tr><td>4 PLACES</td><td>± ---</td><td>± ---</td></tr><tr><td>3 PLACES</td><td>± ---</td><td>± .005</td></tr><tr><td>2 PLACES</td><td>± 0.13</td><td>± .010</td></tr><tr><td>1 PLACE</td><td>± 0.25</td><td>± ---</td></tr><tr><td colspan="3">ANGULAR ±1/2°</td></tr></table>		mm	INCH	4 PLACES	± ---	± ---	3 PLACES	± ---	± .005	2 PLACES	± 0.13	± .010	1 PLACE	± 0.25	± ---	ANGULAR ±1/2°			DIMENSION STYLE MM/IN DRAWN BY DATE SAMI EC 01/21/92 CHECKED BY DATE PATEL 01/21/92 APPROVED BY DATE FSMITH 2012/03/20	SCALE 1:1 DESIGN UNITS INCH	THIRD ANGLE PROJECTION	TITLE KK (2.54)/.100 CRIMP TERMINAL, 22-30 GA WIRE SAME AS 2759 EXCEPT MATL	MATERIAL NO. DOCUMENT NO. SD-6459	SHEET NO. 2 OF 2
	mm	INCH																																											
4 PLACES	± ---	± ---																																											
3 PLACES	± ---	± .005																																											
2 PLACES	± 0.13	± .010																																											
1 PLACE	± 0.25	± ---																																											
ANGULAR ±1/2°																																													
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																				DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE CHART																							