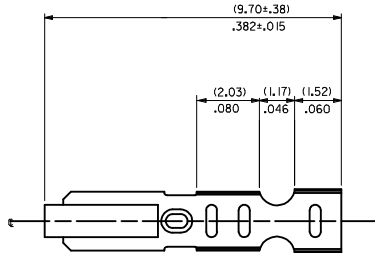
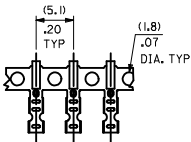


20 19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

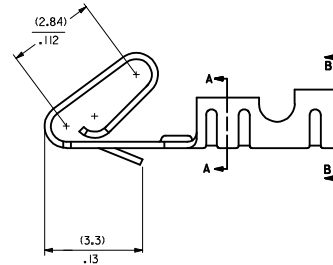
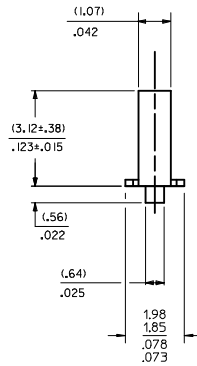
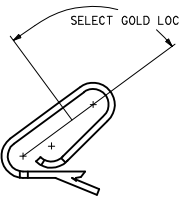
CARRIER VIEW



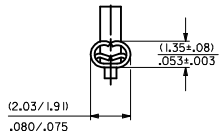
NOTES:

1. MATERIAL:
(0.20)/.008 THICK BRASS
2. FINISH:
122 - OVERALL TIN: (0.00381)/.000150 MIN. TIN OVER
(0.00076)/.000030 MIN NICKEL
154 - OVERALL TIN: (0.00254)/.000100 MIN. TIN OVER
(0.00127)/.000050 MIN NICKEL
P909 - OVERALL HOT TIN DIP: (0.00254)/.000100 MIN.
550 - SELECT GOLD: (0.000381)/.000015 MIN.
OVERALL GOLD FLASH: (0.00005)/.000002 MIN.
OVERALL NICKEL UNDERPLATE: (0.00076)/.000030 MIN.
555- SELECT GOLD (0.000381)/.000015 MIN.
OVERALL NICKEL UNDERPLATE: (0.00076)/.000030
558 - SELECT GOLD: (0.00076)/.000030 MIN.
OVERALL GOLD FLASH: (0.00005)/.000002 MIN.
OVERALL NICKEL UNDERPLATE: (0.00127)/.000050 MIN.
3. PRODUCT SPEC: PS-10-07
4. PACKAGING SPECIFICATION: LOOSE TERMINALS: PER PK-2759-001
CHAIN FORM TERMINALS: PER PK-2759-002
5. CRIMP IS FOR 22-30 GA WIRE WITH (1.57)/.062 DIA INSULATION MAX.
6. INSERTION FORCE OF TERMINAL INTO (2.54)/.100 CENTERLINE CONNECTOR IS 2.5 LBS. MAX
7. TERMINAL RETENTION IN HOUSING IS 26.7N / 6LBS MIN. WHEN PULLED AT THE RATE OF (25.4MM) / 1 INCH PER MINUTE.
8. DIMENSIONS GIVEN ACROSS CENTERLINES ARE SYMMETRICAL ABOUT THOSE CENTERLINES WITHIN HALF THE TOTAL TOLERANCE.
9. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.

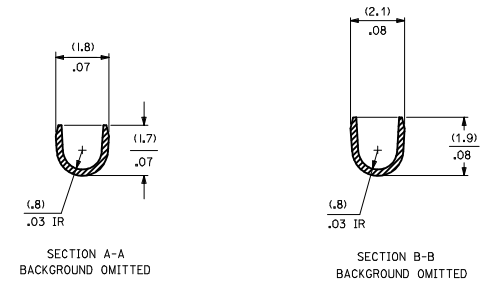
SELECT GOLD LOCATION



CRIMP DETAIL



CRIMPED TERMINAL 2759-IP909IC IS USED WITHOUT WIRE AND IS INSERTED INTO HOUSING TO PROVIDE TENSION WHEN ASSEMBLED TO HEADERS DURING SHIPMENT.



SECTION A-A
BACKGROUND OMITTED

SECTION B-B
BACKGROUND OMITTED

2759-*****)

FORM

L=LOOSE

C=LOOSE CRIMPED

A=CHAIN, PER WINDING DETAIL "A"

B=CHAIN, PER WINDING DETAIL "B"

PLATING

SEE NOTE 2

ADD WINDING DETAIL EC NO: UCP2014-4131 2014/04/07 DRWN:KIPER 2014/04/08 CHKD:NGUYEN 2014/04/08 APPR:FSM TH 2014/04/21		QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION		
					MM/IN			INCH			
AW2	REV	▽=0	mm	±	INCH	DRAWN BY	DATE	TITLE			
						SAMIEC	07/28/87	CRIMP TERMINAL			
		▽=0		±	±010	CHECKED BY	DATE	22-30 GA WIRE			
						PATEL	07/28/87				
		▽=0		±	±014	APPROVED BY	DATE				
						FSM TH	2012/03/20				
						MATERIAL NO.		DOCUMENT NO.		SHEET NO.	
						SEE CHART		SD-2759		1 OF 2	
						SIZE D					
						THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					

