

CRIMP DATA (TE TERMINAL)					
TERMINAL NAME	RING TONGUE. 25 SQ MM / M8 - INTERCABLE				
CRIMP	SIZE	TYPE		RANGE	
WIRE	COROPLAST			25 mm ²	
INSUL					
WIRE STRIP LENGHT	10.5 ±0.5		APPLICATOR INSTRUCTION		
TERMINAL APPL SPEC		PRODUCT SPECIFICATION		FEED	
TERMINALS APPLIED			SEALS		
2177380-1	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
WIRE SIZE (mm ² AWG)		CRIMP HEIGHT		REF SETTING	
25 mm ²		4.35 ±0.1			
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
REMARK: Applicator only used in combination with COROPLAST (LV216-2) Application Spec. VW TAB 016.358.AC					
TYPE: Applicator for LP-Terminals					
TERMINATOR: HV CRIMPING MACHINE 528008-4					

P	LTR	REVISION RECORD	DATE	DWN	APVD	PRINTED	DWN	09MAR12	CHK	APVD	
-	B	SEE SHEET 1	-	-	-	07MAY13	R. GERMANN	-	-	-	
-	C	SEE SHEET 1	-	-	-	WEIGHT	DIMENSION (mm)	MATERIAL	HT TR		
-	C1	SEE SHEET 1	-	-	-	-	-	-	-	-	
-	D	SEE SHEET 1	-	-	-	 TOLERANCES UNLESS OTHERWISE SPECIFIED SEE SHEET 1		 tyco Electronics AMP GmbH D-64625 Bensheim SPARE AND WEAR PARTS LIST			
THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION. DIESES ZEICHNUNGSDOKUMENT WIRD DURCH TYCO ELECTRONICS CORPORATION KONTROLLIERT. ÄNDERUNGEN DIE DEM TECHNISCHEN FORTSCHRITT DIENEN, SIND VORBEHALTEN. DEN JEWEILS LETZTGÜLTIGEN ÄNDERUNGSSTAND ERFAHREN SIE AUF ANFRAGE						NAME DIE SET IPT-VW WIRE CRIMP 25 SQMM				RESTRICTED TO	
SCALE SEE SHEET 1		SIZE A4		DRAWING NO C-528041-3		SHEET 1 / 3		REV D			

[illegible]

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

2012

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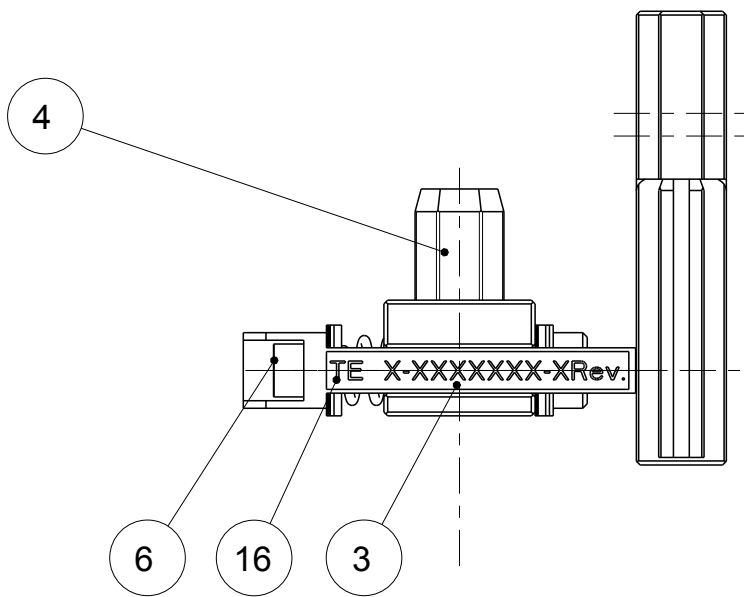
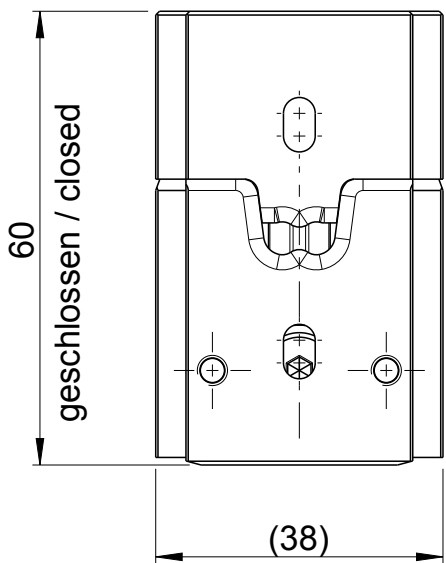
LOC

DIST

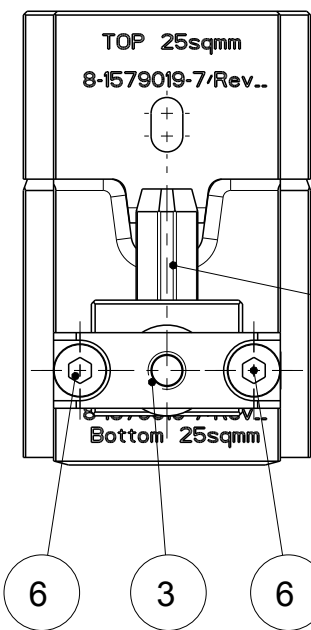
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	C	Initial release	06JUN2012	RG	GS
	D	ECR-13-007573	07MAY2013	BM	GS

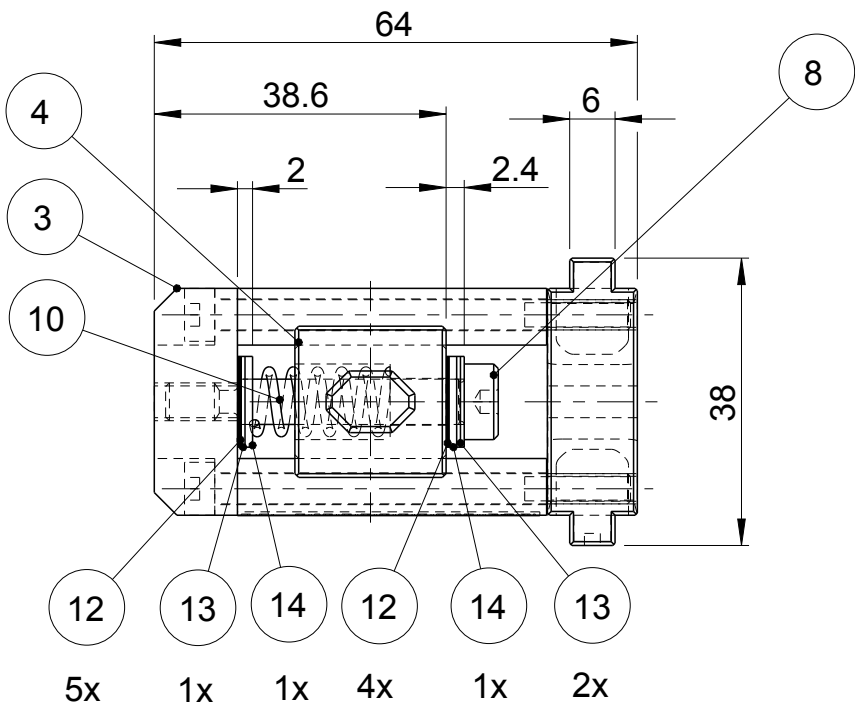
1:1



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Anwendungsbereich / Application range

For Tubular Cable lug 8-25mm²-Sn
Intercable-Art.-Nr. 380078

Einsatz nur in / Only in combination with

HV-Crimpmaschine / HV-Crimpmachine	mit AT66 DIE-SET ADAPTER, HV / with AT66 DIE-SET ADAPTER, HV
P/N 528008-4	P/N 541868-1
P/N 528008-3 und P/N 528008-5	P/N 541868-2

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DWN 06JUN2012

R. Germann

CHK 06JUN2012

G. Stegmayer

APVD -

PRODUCT SPEC -

APPLICATION SPEC -

WEIGHT -

CUSTOMER DRAWING



TE Connectivity

DIE SET IPT-VW WIRE CRIMP 25 SQMM
MATRIZE IPT-VW DRAHTCRIMP 25 qmm

SIZE A3 CAGE CODE 00779 DRAWING NO C-528041-3 RESTRICTED TO

SCALE 1:1 SHEET 3 OF 3 REV D

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
mm	
	0 PLC ±-
	1 PLC ±-
	2 PLC ±-
	3 PLC ±-
	4 PLC ±-
	ANGLES ±1°
MATERIAL -	FINISH -